



Ultrasonic sensors for high precision detection of clear and transparent objects

- Clear object detection, inspection on transparent or highly reflective film and liquid level measurement
- Standard M18 tubular and M18 right angle mounting
- 50...500 mm Background and Foreground Suppression
- Teach-in push button or remote input for distance range setting
- Auto-Window function
- Standard M12 4-pole connector and M12 5-pole connector
- PNP or NPN outputs for object detection and 0-10 V or 4-20 mA analog outputs for distance measure
- IP67, NEMA 6P-rated



- Packaging machines
- Beverage & Bottling
- Automotive assembling line





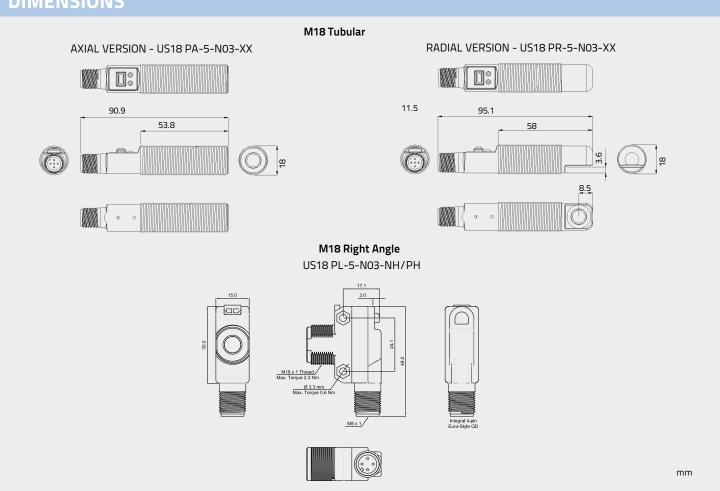
US18			
Tubular		30300 mm Analog model resolution: 0,5 mm (SLOW mode), 1 mm (FAST mode)	
Right angle		50500 mm Repeatibility: 0,7 mm	
	Vdc	1030 V (US18 tubular), 1230 V (US18 right angle)	
Power supply	Vac		
	Vac/dc		
	PNP	•	
	NPN	•	
Output	NPN/PNP	•	
	relay		
	other	010 V, 420 mA Analog (US18 tubular)	
	cable		
Connection	connector	•	
	pig-tail		
Housing material		Plastic	
Mechanical protection		IP67, NEMA 6-P	



TECHNICAL DATA

	US18-PA/PR-5-N03	US18-PL-5-N03	
Operating distance	30300 mm 50500 mm		
Housing Type	M18 tubular	M18 Right Angle	
Power supply	1030 Vdc	1230 Vdc	
Ripple	10% max.		
Current consumption	65 mA max. 25 mA max.		
Output current	100 mA	A max.	
Output saturation voltage	1,6 V max. 3 V max.		
Output	PNP and NPN 010 V or 420 mA analog output	PNP or NPN	
Delay at powering	300 ms		
Response time	8 ms (NPN/PNP) 2,5 ms (Analog out. FAST mode) 30 ms (Analog out. SLOW mode)	15 ms	
Switching frequency	62,5 Hz (NPN/PNP) 200 Hz (Analog out. FAST mode) 16 Hz (Analog out. SLOW mode)	32 Hz	
Repeatibility	0,5 mm	0,7 mm	
Indicators	yellow/green OUTPUT LED red POWER LED	red/green RANGE LED yellow/red OUTPUT LED	
Setting	Teach-in push-button or remote input		
Ultrasonic emission frequency	300 kHz		
Minimum detection window	5 mm		
Operating temperature	-25+55 °C -20+60 °C		
Vibration	0.5 mm amplitude, 10 55 Hz frequency, for every axis (EN60068-2-6)		
Shock resistance	11 ms (30 G) 6 shock for every axis (EN60068-2-27)		
Housing material	thermoplastic polyester ABS		
Protection class	IP67, NEMA 6-P rated		
Connections	M12 5-pole connector	M12 4-pole connector	

DIMENSIONS





MAIN FEATURES

The US18 ultrasonic sensors detection is indipendent from the target color, reflectivity and transparency, making them suitable for critical material applications.

The US18 series is designed to withstand hostile environments. IP67 and NEMA 6-P rated guarantee protection against water, dust, oil or coolant, enabling either indoor or outdoor use.

PRINCIPLES OF OPERATION

Ultrasonic sensors emit one or multiple pulses of high frequency energy which travel through the air at the speed of sound. The sensor detects an object when a portion of this energy is reflected by the target and travels back to the sensor.

The sensor measures the total time required for the energy to reach the target and return to the sensor and the distance to the object is then calculated using the following formula

D = vt/2

D = distance from the sensor to the target

v = speed of sound in air

t = transit time for the ultrasonic pulse





TEMPERATURE COMPENSATION

The speed of sound is dependent upon the composition, pressure and temperature of the gas in which it is travelling. For most ultrasonic applications, the composition and pressure of the gas are relatively fixed, while the temperature may fluctuate.

Changes in air temperature affect the speed of sound, which in turn affects the distance reading measured by the sensor. An increase in air temperature shifts both sensing window limits closer to the sensor. Conversely, a decrease in air temperature shifts both limits farther away from the sensor. This shift is approximately 3,5% of the limit distance for a 20°C change in temperature.

The US18 ultrasonic sensors are temperature compensated. This reduces the error due to temperature by about 90%. The sensor will maintain its window limits to within 1,8% over the -20° to +60°C range.

CONNECTIONS

M12 CONNECTOR



PIN		TUBULAR DIGITAL VERSION US18 PA/PROH	TUBULAR ANALOG VERSION US18 PA/PRIH/VH	RIGHT ANGLE US18 PLNH/PH
1	Brown	1030 Vdc	1030 Vdc	1230 Vdc
2	White	NPN OUTPUT	420 mA or 010 V	REMOTE TEACH (02 Vdc)
3	Blue	OV	OV	OV
4	Black	PNP OUTPUT	530 Vdc (FAST mode) or 02 Vdc (SLOW mode)	OUTPUT (PNP or NPN)
5	Grey	REMOTE TEACH (02 Vdc)	REMOTE TEACH (02 Vdc)	-



TUBULAR

The **US18-PA/PR-5-N03 tubular** version sensors are excellent foreground and/ or background suppressors and guarantee a small blind zone providing a wide operating range from 30 to 300 mm.

The standard M18 tubular shape and the two different directions of acoustic emission, axial and radial, offer comprhensive solutions of installation. Connecting properly the output pins is possible to set the sensor in FAST mode (down to 2,5 ms of response time) or in SLOW mode (30 ms). Speeding the output response means reduce the resolution. Slowest applications will allow to detect smaller objects.

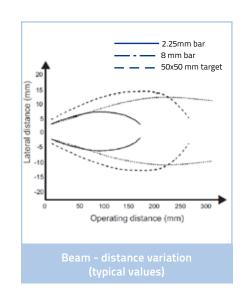


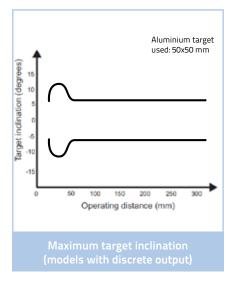
The series offers models either with discrete or with analog output.

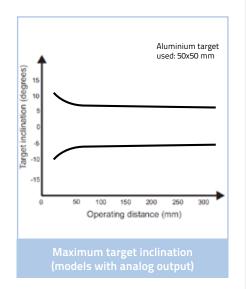
The Teach-in procedure is simple and allows to set the minimum and maximum values or to fix a switching window with 10 mm width in the models with discrete output (Auto-Window function).

The models with analog output are conceived as distance sensors and the output signal can be scaled on windows of any width inside the operating range or positioned at the centre of a detection window with a fixed width of 100 mm (Auto-window function).

DETECTION DIAGRAM



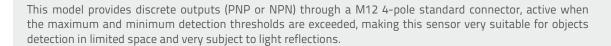






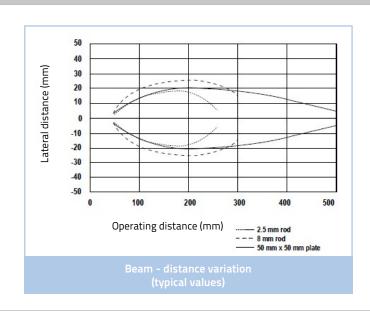
RIGHT ANGLE

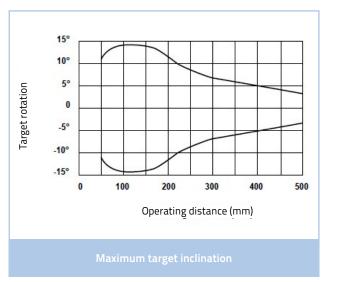
The **US18-PL-5-N03** right angle sensor is able to detect directly the objects, without any separeted receiver unit, performing the foreground and the background suppression with an extremely reduced blind zone and operating distances from 50 to 500 mm.



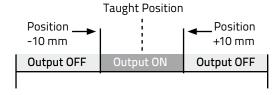


DETECTION DIAGRAM

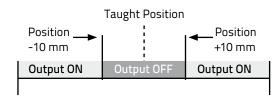




Normally Open operation



Normally closed operation



The sensors are easily configured through the Teach-in function, fixing the minimum and maximum limits in which the target has to be detected or centering a 20 mm window on the taught position when the Auto-Window feature is used.



SETTING

Two TEACH methods may be used to program the sensor:

- teaching individual minimum and maximum limits
- using Auto-Window feature to center a sensing window around the taught position

The sensor may be programmed either via its push button, or via a remote switch.

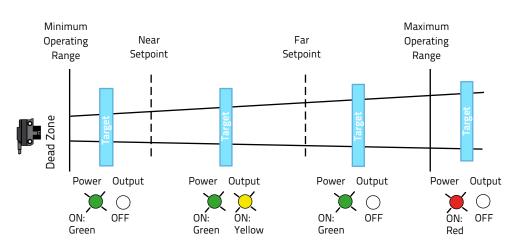
Remote programming also may be used to disable the push button, preventing unauthorized personnel from adjusting the programming settings.

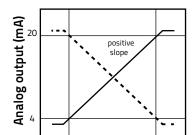
The operating status is reported by two color LEDs:

red POWER LED when the target is weak or outside sensing range, green POWER LED when the target is good and the sensor is operating normally

yellow OUTPUT LED when the target is within the window limits, red OUTPUT LED when the sensor is in TEACH mode

TEACH interface



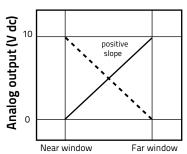


Near window

Current-sourcing models

Target position

Voltage-sourcing models



Target position



M18 TUBULAR - ANALOG VERSION

The sensor may be programmed for either a positive or a negative output slope, based on which limit is taught first:

- if the Near limit is taught first, the slope will be positive
- if the Far limit is taught first, the slope will be negative

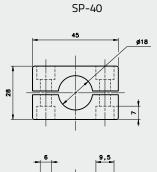
The analog output signal, is automatically distributed over the width of programmed sensing window (linearity: ±1 mm in FAST mode, ±0,5 mm in SLOW mode).

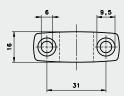


MODEL SELECTION AND ORDER INFORMATION

FUNCTION	HOUSING TYPE	OPERATING DISTANCE	OUTPUT	MODEL	ORDER No.
Foreground and Background suppression	M18 Tubular, axial	30300 mm	NPN and PNP	US18-PA-5-N03-OH	95B040000
	M18 Tubular, radial		NPN and PNP	US18-PR-5-N03-OH	95B040010
	M18 Tubular, axial		4-20 mA Analog	US18-PA-5-N03-IH	95B040020
	M18 Tubular, radial		4-20 mA Analog	US18-PR-5-N03-IH	95B040030
	M18 Tubular, axial		0-10 V Analog	US18-PA-5-N03-VH	95B040040
	M18 Tubular, radial		0-10 V Analog	US18-PR-5-N03-VH	95B040050
	M18 Right angle mounting 50500 mm	E0	NPN	US18-PL-5-N03-NH	95B040140
		PNP	US18-PL-5-N03-PH	95B040150	

ACCESSORIES











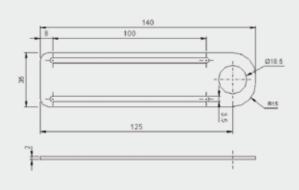
ST-5012



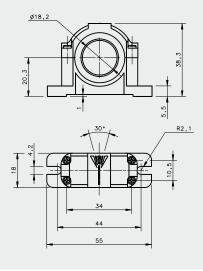




ST-5017

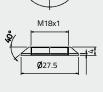


SWING-18



PLASTIC NUT





mm



ACCESSORIES SELECTION AND ORDER INFORMATION

DESCRIPTION	MODEL	ORDER No.
ST-5011	M18 mounting bracket short	95ACC5240
ST-5012	M18 mounting bracket long	95ACC5250
ST-5017	M18 mounting bracket standard profile	95ACC5270
SP-40	Mounting support for tubular M18 sensors	95ACC1370
Plastic Nut	Flared mounting nut	95ACC2630
SWING-18	Adjustable support for plastic tubolar M18 sensors	89500006

CABLES

CONNECTOR	DESCRIPTION	LENGTH	MODEL	ORDER No.
Axial M12 connector	4-pole, Grey, P.V.C.	3 m	CS-A1-02-G-03	95ACC1380
		5 m	CS-A1-02-G-05	95ACC1270
		7 m	CS-A1-02-G-07	95ACC1280
		10 m	CS-A1-02-G-10	95ACC1390
Radial M12 connector		3 m	CS-A2-02-G-03	95ACC1360
		5 m	CS-A2-02-G-05	95ACC1240
		7 m	CS-A2-02-G-07	95ACC1245
		10 m	CS-A2-02-G-10	95ACC1260
Axial M12 connector	5-pole, Grey, P.V.C.	3 m	CS-A1-03-G-03	95ACC2110
		5 m	CS-A1-03-G-05	95ACC2120
		10 m	CS-A1-03-G-10	95ACC2140

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