

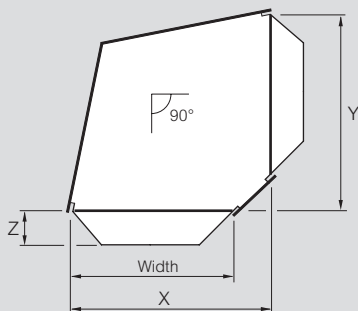
Swifts® SS light duty fittings

flat bends – 90°, 60°, 45° and 30°

12
or
18

■ 90° flat bends – dimensions and weights

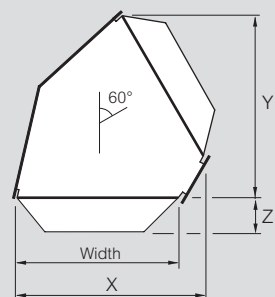
Cat. No. SSB **W F**



Cat. Nos.	Width	X	Y	Z	Weight (kg)
SSB 50 F	50	100	100	32	0.1
SSB 75 F	75	125	125	32	0.2
SSB 100 F	100	150	150	32	0.3
SSB 150 F	150	200	200	32	0.5
SSB 225 F	225	275	275	57	1.0
SSB 300 F	300	350	350	57	1.5

■ 60° flat bends – dimensions and weights

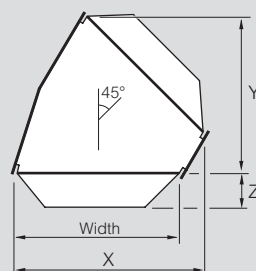
Cat. No. SSB **W 60 F**



Cat. Nos.	Width	X	Y	Z	Weight (kg)
SSB 50 60 F	50	78	89	32	0.1
SSB 75 60 F	75	103	110	32	0.1
SSB 100 60 F	100	125	131	32	0.2
SSB 150 60 F	150	175	173	32	0.3
SSB 225 60 F	225	250	238	57	0.6
SSB 300 60 F	300	325	303	57	1.0

■ 45° flat bends – dimensions and weights

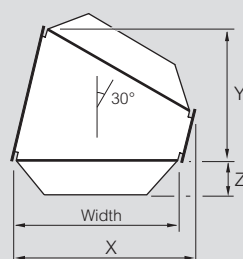
Cat. No. SSB **W 45 F**



Cat. Nos.	Width	X	Y	Z	Weight (kg)
SSB 50 45 F	50	66	73	32	0.1
SSB 75 45 F	75	91	91	32	0.1
SSB 100 45 F	100	116	108	32	0.2
SSB 150 45 F	150	166	144	32	0.3
SSB 225 45 F	225	238	193	57	0.5
SSB 300 45 F	300	315	248	57	0.8

■ 30° flat bends – dimensions and weights

Cat. No. SSB **W 30 F**



Cat. Nos.	Width	X	Y	Z	Weight (kg)
SSB 50 30 F	50	57	50	32	0.1
SSB 75 30 F	75	82	63	32	0.1
SSB 100 30 F	100	107	75	32	0.1
SSB 150 30 F	150	157	100	32	0.2
SSB 225 30 F	225	229	138	57	0.4
SSB 300 30 F	300	307	175	57	0.7

Key : Replace the letter shown in red with your choice from the following options :

F = Finish : **G** (hot dip galvanised after manufacture),
PG (pre-galvanised steel), **S** (stainless steel)

All dimensions (mm) are nominal

Swifts® SS light duty fittings

flat bends – 90°, 60°, 45° and 30° (continued)

12
or
18

■ Dimensions and weights – flat bends 90°, 60°, 45° and 30°

Dimensions

X = Length of fitting from each end (excluding integral coupler)

Y = Length of fitting from each end (excluding integral coupler)

Z = End extension of integral coupler

Weights

All weights given are in kilograms (kg) and are for hot dip galvanised G finish

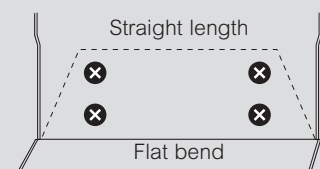
To obtain the appropriate component weight in other finishes, multiply the given weight by the following factors :

Stainless steel (S) x 0.94

Pre-galvanised (PG) x 0.96

■ Assembly – flat bends 90°, 60°, 45° and 30°

Coupling detail



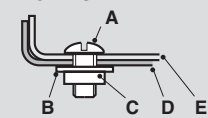
Note

Quantity of bed fasteners

50 - 225 mm = 4, 300 mm = 6

Fasteners (not included)

For G and PG finish



A M6 x 12 roofing bolt

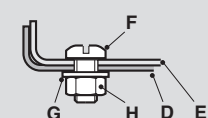
B Roofing washer

C M6 square nut

D Fitting

E Straight length

For S finish



F M6 x 12 panhead screw

G M6 form A washer

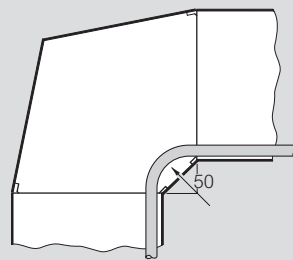
H M6 hexagon nut

Fastener finishes

For flat bends with G and PG finishes, fasteners are galvanised or zinc plated. For flat bends with S finish, fasteners are stainless steel

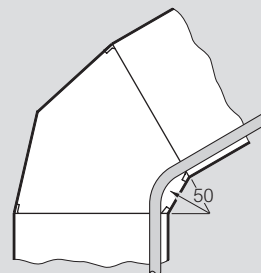
■ Assembly – flat bends 90°, 60°, 45° and 30° (continued)

Minimum bend radius for cables – flat bends 90°



Minimum cable radius = 50 mm

Minimum bend radius for cables – flat bends 60°, 45° and 30°



Minimum cable radius = 50 mm

Key : Replace the letter shown in red with your choice from the following options :

F = Finish : G (hot dip galvanised after manufacture),
PG (pre-galvanised steel), S (stainless steel)

All dimensions (mm) are nominal