Manual 12/19 MN049010EN

# ESR5-NV3-30 Safety relay





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## **Original operating manual**

The German-language edition of this document is the original operating manual.

#### Translation of the original operating manual

All editions of this document other than those in German language are translations of the original operating manual.

1. Edition 2019, publication date 12/19 See revision protocol in the "About this manual" chapter.

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Subject to alteration.

# Eaton Industries GmbH Safety instructions

# 4

# Danger! Dangerous electrical voltage!

#### Before commencing the installation

- · Disconnect the power supply of the device.
- Ensure that devices cannot be accidentally retriggered.
- Verify isolation from the supply.
- · Ground and short-circuit.
- Cover or enclose neighbouring units that are live.
- Follow the engineering instructions (IL) of the device concerned.
- Only suitably qualified personnel in accordance with EN 50110-1/-2 (VDE 0105 Part 100) may work on this device/ system.
- Before installation and before touching the device ensure that you are free of electrostatic charge.
- The functional earth (FE) must be connected to the protective earth (PE) or to the potential equalizing.
   The system installer is responsible for implementing this connection.
- Connecting cables and signal lines should be installed so that inductive or capacitive interference do not impair the automation functions.
- Install automation devices and related operating elements in such a way that they are well protected against unintentional operation.
- Suitable safety hardware and software measures should be implemented for the I/O connection so that a cable or wire breakage on the signal side does not result in undefined states in the automation device.
- Ensure a reliable electrical isolation of the low voltage for the 24 V supply. Only use power supply units complying with IEC 60364-4-41 or HD 384.4.41 S2 (VDE 0100 part 410).
- Deviations of the mains voltage from the nominal value must not exceed the tolerance limits given in the technical data, otherwise this may cause malfunction and dangerous operation.
- Emergency-Stop devices complying with IEC/EN 60204-1 must be effective in all operating modes of the automation devices. Unlatching the emergency switching off devices must not cause restart.
- Built-in devices for enclosures or cabinets must only be run and operated in an installed state, desk-top devices or portable devices only when the housing is closed.
- Measures should be taken to ensure the proper restart of programs interrupted after a voltage dip or failure. This should not cause dangerous operating states even for a short time. If necessary, emergency switching off devices should be implemented.

- Wherever faults in the automation system may cause damage to persons or property, external measures must be implemented to ensure a safe operating state in the event of a fault or malfunction (for example, by means of separate limit switches, mechanical interlocks, etc.).
- During operation, and depending on their degree of protection, variable frequency drives may have live, uninsulated, moving, and/or rotating parts, as well as hot surfaces.
- The impermissible removal of the required cover, improper installation or incorrect operation of the motor or variable frequency drive can cause the failure of the device and serious injury and/or material damage.
- Comply with all applicable national accident prevention regulations (e.g. BGV A3) when working with energized variable frequency drives.
- The electrical installation must be carried out in accordance with the relevant regulations (e.g. with regard to cable cross sections, fuses, PE).
- All transport, installation, commissioning and maintenance work must only be carried out by trained personnel (observe IEC 60364, HD 384 or DIN VDE 0100 and national accident prevention regulations).
- If applicable, systems in which variable frequency drives are installed must be equipped with additional monitoring and protective devices in accordance with the applicable safety regulations, e.g., the German Equipment and Product Safety Act, accident prevention regulations, etc. Making changes to the variable frequency drives by using the operating software is allowed.
- Keep all covers and doors closed during operation.
- When designing the machine, the user must incorporate
  mechanisms and measures that limit the consequences of
  a drive controller malfunction or failure (an increase in
  motor speed or the motor?9s sudden stop) so as to prevent
  hazards to people and property, e.g.:
  - Additional stand-alone devices for monitoring parameters that are relevant to safety (speed, travel, end positions, etc.)
  - Electrical and non-electrical safety devices (interlocks or mechanical locks) for mechanisms that protect the entire system
  - Due to the possibility of there being capacitors that are still holding a charge, do not touch live device parts or terminals immediately after disconnecting the variable frequency drives from the supply voltage. Heed the corresponding labels on the variable frequency drives

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## **O About This Manual**

This manual applies to the ESR5-NV3-30 safety relay.

## 0.1 List of revisions

The following significant amendments have been introduced since previous issues:

Publication date	Page	Keyword	new	modified	deleted
12/19		First edition	_	-	_

## 0.2 Target group

This manual is intended for qualified personnel installing, operating, and maintaining the ESR5-NV3-30 safety relay.



### **CAUTION**

Installation requires a qualified electrician

## 0.3 Additional documents

For further information, see the following documentation:

Instruction leaflet IL05013033Z2018\_06

#### WARNING

Make sure you always use the latest documentation. It can be downloaded from the product at: www.eaton.eu/esr5

## 0.4 Abbreviations and symbols

The symbols used in this manual have the following meanings:

indicates actions to be taken.

## 0.4.1 Risk of material damage

#### **CAUTION**

Warns about the possibility of material damage.

## 0.4.2 Hazard warnings of personal injury



#### **CAUTION**

Warns of the possibility of hazardous situations that may possibly cause slight injury.



## **WARNING**

Warns of the possibility of hazardous situations that could result in serious injury or even death.



## **DANGER**

Warns of hazardous situations that result in serious injury or death.

## 0.4.3 Tips



Indicates useful tips.

## 0.5 Ordering data

ESR5-NV3-30 safety relay: Catalog No. 118705

## 1 Safety notes



#### **WARNING**

#### Risk of electric shock

During operation, parts of electrical switching devices carry hazardous voltages.

Before working on the switching device, disconnect the power. Please observe the safety regulations of electrical engineering and industrial safety and liability associations!

Disregarding these safety regulations may result in death, serious personal injury or damage to equipment.

Startup, mounting, modifications, and upgrades should only be carried out by a skilled electrical engineer!



#### WARNING

#### Risk of automatic machine restart!

For emergency stop applications, the machine must be prevented from restarting automatically by a higher-level control system.

Protective covers must not be removed when operating electrical switching devices.



#### **WARNING**

## Danger due to faulty devices!

The devices may be damaged following an error and correct operation can no longer be ensured.

In the event of an error, replace the device immediately. Repairs to the device, especially if the housing must be opened, may only be carried out by the manufacturer or authorized persons. Otherwise the warranty is invalidated.

#### **CAUTION**

## Risk of damage to equipment due to incorrect installation

For reliable operation, the safety relay must be installed in housing protected from dust and humidity (IP54). Carry out wiring according to the application. Refer to the "Application examples" section for this.

#### **CAUTION**

## Risk of damage to equipment due to noise emissions

When operating relay modules the operator must meet the requirements for noise emission for electrical and electronic equipment (EN 61000-6-4) on the contact side and, if required, take appropriate measures.

#### **CAUTION**

## Electronics may be damaged when overloaded

Take measures outside the device to limit transient surge voltages to the respective value for surge voltage category II.

## 2 Description

The ESR5-NV3-30 safety relay can be used for emergency stop and light grid/safety door monitoring as well as in safety circuits according to DIN EN 60204-1.

With this switching device, circuits are interrupted in a safety-oriented manner. Single-channel or two-channel control is available, either with an automatic or a manual start circuit. A connected reset button (connected to \$33/\$34) is monitored.

Depending on the external wiring, up to category 4, PL e according to EN ISO 13849-1 or SILCL 3 according to EN 62061 can be achieved.

The safety relay has two enabling current paths that drop out without delay according to stop category 0. Two other enabling current paths drop out with a delay in compliance with stop category 1.

#### **Features**

- Emergency stop, safety door and light grid monitoring
- Suitable up to category 4, PL e (EN ISO 13849-1), SILCL 3 (EN 62061)
- Single-channel or two-channel wiring with cross-circuit detection
- Two undelayed and two off-delay enable contacts
- Delay time can be progressively preset (0.1 s ... 30 s)
- Automatic or manual start circuit
- Screw terminal blocks

## 3 Operating and indication elements

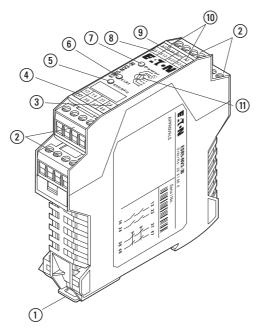


Figure 1: ESR5-NV3-30

- ① Metal lock for mounting on the DIN rail
- (2) COMBICON plug-in screw terminal blocks
- 3 13/14, 23/24 undelayed enabling current paths
- (4) 37/38, 47/48 delayed enabling current paths
- (5) LED status indicator, green K3(t)/K4(t)
- (6) LED status indicator, green K1/K2
- ① LED status indicator, green Power
- (8) S11, S12, S21, S22 input circuits
- (9) S34, S35 start circuits
- (10) A1, A2 supply voltage connection
- 1) Rotary switch, delay time 0.1 s 30 s

## 3.1 LED status indicators

Power	K1/K2	K3(t)/K4(t)	Meaning	Measure/remedy in the event of an error
ON	OFF	OFF	Ready to operate	Safety relay is ready to operate
ON	ON	ON	Operating	Safety relay is active. The enabling current paths are closed.
Flashes 0.2 s	OFF	OFF	Internal error	Safety relay is faulty. Replace the safety relay.
Flashes 1 s	OFF	OFF	External error	Check the wiring and the operating voltage supply. In the case of a manual reset: Check the chronological sequence!
Flashes 1 s	Flashes 1 s	OFF	Configuration errors  An error occurred during configuration. Check the operation. Then carry out configuration again in ac Section 9.	
Flashes 1 s	Flashes 1 s	Flashes 1 s	Configuration required	Rotary switch has been modified. Carry out configuration again in accordance with Section 9.

# 4 Basic circuit diagram

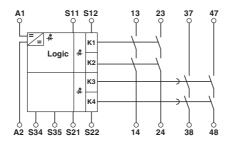


Figure 2: Block diagram

Designation	Explanation
A1/A2	Safety relay input voltage
S11/S12	Safety sensor/switch 1 input circuit
S21/S22	Safety sensor/switch 2 input circuit
S34/S35	Start circuit
13/14	Undelayed enabling current path 1
23/24	Undelayed enabling current path 2
37/38	Delayed enabling current path 1
47/48	Delayed enabling current path 2

# **5 Derating**

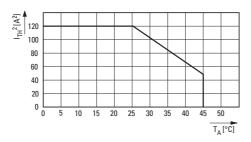


Figure 3: Derating curve

## **6 Configuration**



Once configuration is complete, close the four enable current paths and the Power, K1/K2 and K3(t)/K4(t) LEDs are illuminated.

## Configuration of the safety relay

To configure the safety relay, proceed as follows:

- Disconnect the safety relay from the supply voltage.
- ► Set the delay time (1 s 30 s) at the rotary switch.
- Restore the power supply.
- Close the emergency stop circuits.
- ▶ In the case of a **manual start**: Press the reset button.
- ▶ Automatic start circuit: Wait for the configured delay time until the enabling current paths are closed and the Power LED lights up.
- ▶ Manual start circuit: Wait for the configured delay time and press the reset button until the enabling current paths are closed and the Power LED lights up.



#### **WARNING**

## Danger due to incorrect delay time

Check the set delay time following installation!

## 6.1 Setting the delay time

The delay time is set progressively between 0.1 s and 30 s via the rotary switch in the upper housing part.



If the rotary switch is modified during operation, the safety relay switches to configuration mode and the LEDs flash.

The safety relay is only ready for operation again once the supply voltage has been switched off and on again and configuration has been carried out.

## **6.2 Protection against manipulation**

Once the time has been set, the rotary switch can be protected against manipulation by covering with the label provided.

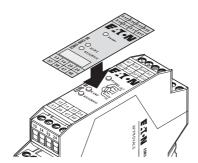


Figure 4: Applying the label

## 7 Timing Diagrams

## 7.1 Configuring the time delay

## Configuring the time delay $\mathbf{T}_{\mathbf{D}}$

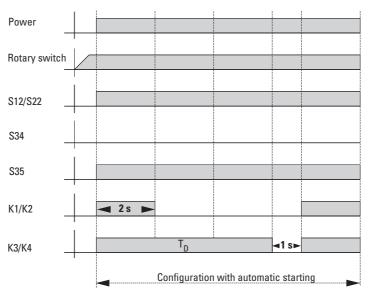


Figure 5: Configuring the time delay

## 7.2 Manually monitored reset (\$34)

## \$34 – Manually monitored reset

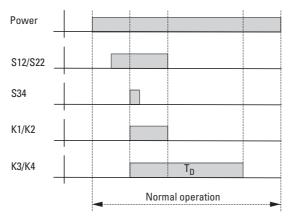


Figure 6: Manually monitored reset

## 7.3 Automatic reset (\$35)

#### S35 – automatic reset

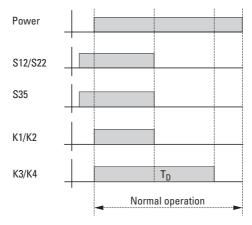


Figure 7: Automatic reset

## 8 Operating modes

## 8.1 Two-channel with cross-circuit monitoring via clock outputs

If digital inputs S12 and S22 are controlled with the output signal of digital outputs S11 and S21, the emergency stop circuits are monitored for cross circuits by the safety relay.



After the safety function has been triggered by the opening of an emergency stop circuit, both emergency stop circuits must be opened once at the same time before it is possible to reset the enabling current paths.

If this condition is not met, the device signals an external error.



Figure 8: Cross-circuit monitoring

## Signal form of the clock outputs

The following figure shows the signal form of clock outputs S11 and S22.

To ensure correct function of the application, the signals must not be smoothed too greatly by the capacitive and inductive behavior of the cable.

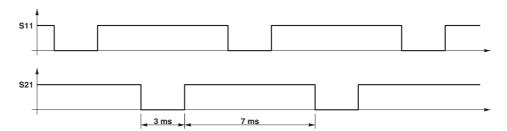


Figure 9: Signal form of the clock outputs

## 8.2 Two-channel with cross-circuit monitoring via external clock signals

If digital inputs S12 and S22 are controlled with the output signals of a safe PLC or API safe, the emergency stop circuits are monitored for cross circuits by the external clock signals.

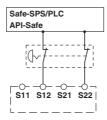


Figure 10: Cross-circuit monitoring via external clock signals

## Permitted signal form for light grid, safe PLC, and API safe

The following figure shows the permitted signal forms for external clock signals at inputs S12 and S22.

The following applies to the high signal:

- The blanking intervals must not exceed 1 ms.
- The time between the blanking intervals must be no less than 10 ms.

The following applies to the low signal:

- The pulses must not exceed 1 ms.
- The time between two pulses must be no less than 10 ms.

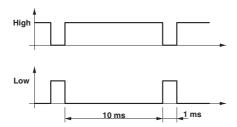


Figure 11: Permitted signal form for light grid, safe PLC, and API safe

## 8.3 Two-channel without cross-circuit monitoring

As an option, the two digital inputs S12 and S22 can be activated with a static 24 V DC signal. However, cross-circuit monitoring will no longer be available.

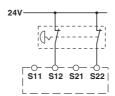


Figure 12: Two-channel without cross-circuit monitoring

## 8.4 Single-channel without cross-circuit monitoring

Digital inputs S12 and S22 can be connected via a 24 V connection.

This application is not "single-fault tolerant".

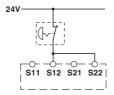


Figure 13: Single-channel without cross-circuit detection

## 8.5 Automatic start circuit

#### Connect S35 to A1.

The enabling current paths close automatically when the power supply is switched on with closed emergency stop circuits.



After the emergency stop, the enabling current paths close automatically when the emergency stop circuits are closed. This also applies if the emergency stop circuits are closed before the delay time has elapsed.

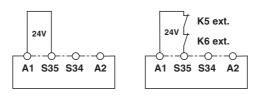


Figure 14: Automatic start circuit

#### 8.6 Manual start circuit

 Connect S34 to A1 via a button or an enabling contact or use a PLC output for control.

Monitoring of input S34 prevents the enabling current paths from closing in the following situations:

- Digital input S34 at HIGH level when switching on the power supply.
- Digital input S34 does not switch to LOW level on demand and before the set delay time has elapsed.
- Digital input S34 at HIGH level when closing the emergency stop circuits.
- Manual and automatic start circuit simultaneously at HIGH level.

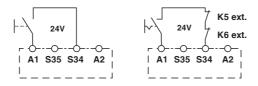


Figure 15: Manual start circuit

# 9 Diagnistics

○ – LED off

● – LED flashes

Table 1: Diagnostic description

	Power	K1/K2	K3(t)/K4(t)	Fault	Remedy
	0	0	0	Supply voltage not present.	Apply supply voltage.
	*	0	0	Supply voltage too low.	Adjust supply voltage.
Connection/ voltage error	<b>★</b> 1 s	0	0	Supply voltage too high.	Adjust supply voltage.
	*	0	0	The enable circuits are connected incorrectly or not connected at all.	Check the connection of the enable circuits.
	<b>*</b> 1 s	0	0	Between both enable circuits S11-S12 and S21-S22. E.g., for emergency stop or safety door.	
Cross-circuit	*	O	O	Between enable circuit S12-S22 for applications with light grid and safe PLC. Fault is detected and indicated by the light grid/PLC.	Remove cross-circuit.
	0	0	0	Between contact points A1 and A2.	
Short circuit	<b>★</b> 1 s	0	0	Between S11 and S12. Error detection on next demand.	Remove short circuit.
	<b>★</b> 1 s	0	0	Between S21 and S22. Fault detection on next demand.	
Fault in reset circuit	<b>*</b> 1 s	O	O	Faulty reset button. Short circuit between A1 and S34. No fault detection on initial start, only once all enable contacts have been opened.	Remove short circuit.
Configuration error	<b>*</b> 1 s	<b>★</b> 1 s	0	If a cross-circuit or overvoltage/undervoltage occurs during the configuration phase, the safety module indicates a configuration error.	Check the wiring and the operating voltage supply. Perform a voltage reset.
GIIOI	<b>★</b> 1 s	<b>★</b> 1 s	<b>★</b> 1 s	Rotary switch (delay time) was modi- fied.	Perform configuration again.
	<b>★</b> 0,2 s	0	0	Safety relay faulty.	
Fault with internal cause	<b>★</b> 0,2 s	0	0	Enable contact(s) of K1 and K2 faulty.	Replace safety relays. Perform a voltage reset.
	<b>★</b> 0,2 s	0	0	Enable contact(s) of K3 and K4 faulty.	

## 10 Application examples

## 10.1 Two-channel emergency stop circuit with DA1 variable frequency drive

### **Application**

- The SS1 function can be used to shut down drives in a controlled manner if a braking ramp is used. The STO function can then either be activated after a set delay time or once the drive has come to a standstill (stop category 1). The SS1 function is purely functional and is therefore not classified as safety-related.
- The STO function may also be used in machines with electronically controlled drives.
- Suitable up to category 3, PL d (EN ISO 13849-1), SILCL 2 (EN 62061)



The emergency-stop function is an additional safety function. It may not be used as the sole means of protection!

## **Conditions**

- Emergency-stop buttons with positive-opening contacts (IEC 60947-5-1 Appendix K), in accordance with EN ISO 13850.
- Use safety relays with positive-opening contacts.
- Install the emergency-stop buttons outside the hazardous area and in a place where they are clearly visible.
- Only start hazardous motion after a separate reset.
- Test the emergency-stop function once every quarter.
- Ensure compliance with any additional applicable standards, e.g. IEC 60204-1.
- Use a twisted and screened cable for the power supply to STO+ and STO-.
- Route the supply cable through a covered cable duct.
- Ensure that the braided screening (PES) is grounded.
- The DA1 variable frequency drive and the saftey relay must be configured in line with the requirements of the application at hand.
- The ramp time of the selected DA1 variable frequency drive must be shorter than the delay time of the safety relay.

#### **Features**

- Design based on proven components and safety principles (EN ISO 13849-1 and EN ISO 13849-2).
- The pilote device, input wiring and command processing are redundant and self-monitoring.

## 10 Application examples

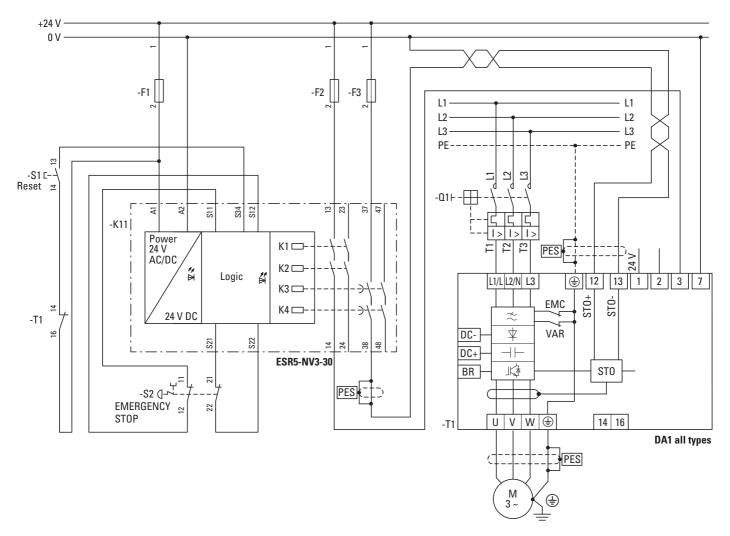


Figure 16: Two-channel emergency stop via STO on a DA1 variable frequency drive

# 10.2 Two-channel safety door monitoring with dropout delayed contacts and automatic reset (with cross-circuit detection)

- Two-channel safety door monitoring with two position switches and controlled stop
- Cross-circuit detection/ground fault detection
- Automatic reset (A1, S35)
- Feedback of contactor contacts K5 and K6 at S35
- Stop category 1
- Monitoring of external contactors
- Safety level up to PL c (EN ISO 13849-1) and SIL 1 (EN 62061)

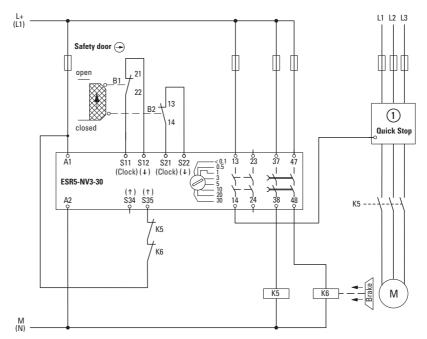


Figure 17:Two-channel safety door monitoring with dropout delayed contacts and automatic reset

1 Variable frequency drive

## 11 Cable lengths

For applications which use clock outputs S11 and S21, the cables may have an overall length of up to 500 m (per channel).

If no clock outputs are used, the maximum cable length can be calculated using the total permissible resistance (500  $\Omega$ ).

Path	Maximum cable length	Cable resistance
A1 — S34	1 km	500 Ω
A1 — S35		500 Ω
S11— S12 S21 — S22	500 m without external wiring	500 Ω
S21 — S22	$>500~\text{m}$ wiring with an external resistance of 1 k $\Omega$ from S11 to A2 and from S21 to A2.	500 Ω
A1 — S12	1 km	500 Ω
A1 — S22	1 km	500 Ω

The aforementioned values are intended as a guide.

Depending on the wiring and installation of the cable, different lengths can be achieved.

## **12 Proof test**

For high demand applications according to IEC 61508 and EN 62061, the proof test interval corresponds to the switching device's duration of use (see Technical Data section).



Replace the switching device once the period of use has expired.

## 13 Technical data

Input data		
Nominal input voltage U <sub>N</sub>	24 V AC/DC	
Input voltage range (factor)	0.85 - 1,1	
Typical input current	75 mA DC	
Voltage at input/start and feedback circuit	24 V DC	
Max. permissible overall conductor resistance (Input and reset circuit at $U_N$ )	500 Ω	
Typical response time	150 ms (monitored/manual and auto-start)	
Typical release time	20 ms (undelayed contacts)	
Delay time range	0,1 s - 30 s ±40 % (K3, K4 adjustable)	
Recovery time	330 ms (restart)	
Operating voltage display	LED, green	
Status display	LEDs (K1/K2 und K3(t)/K4(t)), green	
Protective circuit	Suppressor diode, 33 V DC	
Output data		
Contact type	2 enabling current paths undelayed 2 enabling current paths delayed	
Contact material	AgSnO <sub>2</sub>	
Minimum switching voltage	15 V AC/DC	
Maximum switching voltage	250 V AC/DC	
Limiting continuous current	6 A (N/O contact)	
Maximum inrush current	6 A	
Inrush current, minimum	25 mA	
Sq. Total current $( T_H ^2 = ( I_1 ^2 + ( I_2 ^2 + ( I_3 ^2 + ( I_4 ^2$	72 A <sup>2</sup> (see derating curve, → Figure 5, page 11)	
Interrupting rating (ohmic load) max.	144 W (24 V DC, τ = 0 ms) 288 W (48 V DC, τ = 0 ms) 90 W (110 V DC, τ = 0 ms) 88 W (220 V DC, τ = 0 ms) 1500 VA (250 V AC, τ = 0 ms)	
Maximum interrupting rating (inductive load)	48 W (24 V DC, τ = 40 ms) 33 W (48 V DC, τ = 40 ms) 25 W (110 V DC, τ = 40 ms) 23 W (220 V DC, τ = 40 ms)	
Switching capacity min.	0.4 W	
Mechanical service life	$\sim 10^7$ cycles	
Switching capacity (360 cycles/h)	on request	
Switching capacity (3600 cycles/h)	3 A (24 V (DC-13)) 3 A (230 V (AC-15))	
Output fuse	10 A gL/gG NEOZED (N/O contact)	

General data		
Relay type	Electromechanically forcibly guided, dust-proof relay	
Nominal operating mode	100 % operating factor	
Degree of protection	IP20	
Min. degree of protection of inst. location	IP54	
Mounting position	any	
Air and creepage distances between the power circuits	DIN EN 60947-1	
Rated surge voltage / insulation	4 kV (basic insulation)	
Dimensions		
WxHxD	22.5 x 99 x 114.5 mm	
Connection data		
Conductor cross section, solid	0.2 mm <sup>2</sup> - 2.5 mm <sup>2</sup>	
Conductor cross section, stranded	0.2 mm <sup>2</sup> - 2.5 mm <sup>2</sup>	
Conductor cross section AWG/kcmil	24 - 12	
Stripping length	7 mm	
Ambient conditions		
Ambient temperature (operation)	-20 °C - 45 °C	
Ambient temperature (storage/transport)	-40 °C - 70 °C	
Max. permissible relative humidity (operation)	75 %	
Max. permissible humidity (storage/transport)	75 %	
Certification / Approvals		
Approvals	CUL US LISTED  Product Safety SLIPL Capability CERTIFIED  Product Safety SLIPL Capability Www.thy.com () 000000000	
Safety data		
Stop category according to IEC 60204-1	0, 1	

## 13 Technical data

Safety parameters for IEC 61508 - High Demand			
SIL	3		
PFH <sub>d</sub>	1.8 x 10 <sup>-9</sup> per hour		
Diagnostic coverage (DC)	99 %		
MTTF <sub>d</sub>	63311 years		
Demand rate	< 12 months		
Proof test intervall	240 months		
Duration of use	240 months		
The specifications apply assuming the following calculation	on basis:		
B <sub>10d</sub>	400000 (at 3 A AC-15 DC-13)		
Cycles	8760 per year		
Safety characteristic data according to EN ISO 13849			
Category	4		
Performance Level	е		
DC <sub>avg</sub>	99 %		
MTTF <sub>d</sub>	124.23 years		
CCF	passed		
Duration of use	240 months		
The specifications apply assuming the following calculation basis:			
B <sub>10d</sub>	400000 (at 3 A AC-15 DC-13)		
Cycles	8760 per year		

# 14 Glossary

Abbreviation	Explanation	
AOPD	Active optoelectronic protective device Device with a sensor function that is generated by optoelectronic transmit and receive elements, which detects the interruption of optical radiation generated in the device by an opaque object located in the specified protective field (or for a photoelectric barrier on the axis of the light beam).  In DIN EN 692 (mechanical presses), DIN EN 693 (hydraulic presses), and EN 12622 (hydraulic trimming presses), the abbreviation AOS is used as a synonym for AOPD.	
AOPDDR	Active optoelectronic protective device responsive to diffuse reflection	
AOI DDII	Device with a sensor function that is generated by optoelectronic transmit and receive elements, which detects the diffuse reflection of optical radiation generated in the device by an object located in a protective field specified in two dimensions.	
Cat. / Category	Classification of the resistance to faults according to EN ISO 13849-1.	
CCF	Common cause failure	
DC	Diagnostic coverage	
ESPE	Electro-sensitive protective equipment	
Mission Time T <sub>M</sub>	Duration of use	
MTTF / MTTF <sub>d</sub>	Mean time to failure / mean time to dangerous failure	
PFD	Probability of failure on demand (low demand)	
PFH <sub>d</sub>	Average frequency of a dangerous failure per hour	
PL	Performance level Classification of the ability of safety functions to meet a safety demand	
SIL	Safety integrity level	
SILCL	SIL claim limit	
SRCF	Safety-related control function	
SRECS	Safety-related electrical control system (Safety-related electronic, and programmable electronic control system)	
SRP	Safety-related part	
SRP/CS	Safety-related parts of control system	