

Programmable Controllers



Multiple-application Controllers with a Wide Range of Functions



» High Performance
» Human Efficiency
» Heritage

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Multi-application Controllers: From High-performance Machine C Highly Reliable Process Control



Ultimate Controller Performance

In order to create facilities that have the production capability to withstand sudden changes in demand, or to create machinery that is easily distinguished from that created by market competitors, a top-speed controller that can deliver the performance required to support these needs is required. The CS1 PLCs have been equipped with the highest I/O responsiveness and data control functionality to significantly reduce processing time and to control machinery movement with greater precision.

User-friendly Development Environment Uman Efficiency

In order to allow easier development of complex programs, bin addition to an integrated Windows-based development environment, the new PLCs are equipped with a variety of instructions. Structured programming functionality has been improved to allow programs to be reused with greater efficiency and thereby reduce labor requirements and cut costs.

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Efficient Use of Valuable Assets eritage

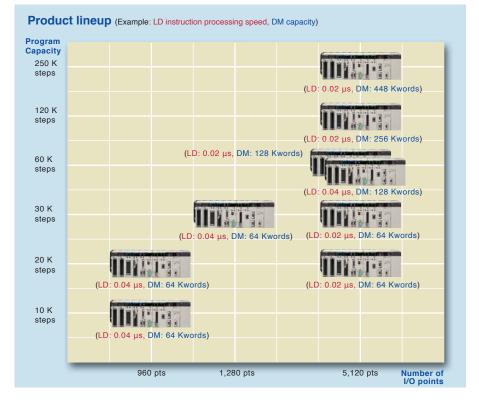
The know-how that our customers have accumulated through the years forms the core of their competitive strength. At OMRON, we believe in enhancing this knowhow to the utmost. The key to doing this is 100% upward compatibility. CS1 PLCs allow existing Units and programs to be used without any changes.

Use the improved CS1 PLCs to scale advanced systems to the optimum size.



Wide Lineup Makes It Easy to Build the Optimum System

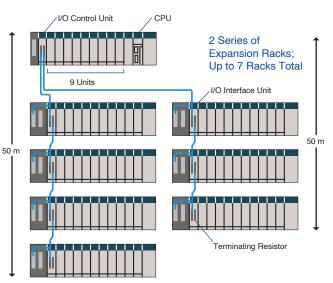
A total of nine CPU Unit models provide for a wide range of applications, from small-scale systems to large. The lineup also includes Memory Cards, Serial Communications Boards, and a wide selection of Special I/O Units that can be used with any CPU Units to flexibly build the system that meets the requirements.



Two Series of Expansion Racks Up to 50 m Long for Long-distance Expansion with Up to 72 Units and 7 Racks

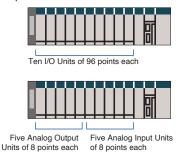
With an expansion capacity of up to 80 Units and 7 Racks over a distance of 12 meters, the CS1 can meet large-scale control needs. Alternatively, an I/O Control Unit and I/O Interface Units can be used to connect two series of CS1 Longdistance Expansion Racks extending up to 50 m each and containing a total of up to 72 Units and 7 Racks. CS1 Basic I/O Units, CS1 Special I/O Units, and CS1 CPU Bus Units can be mounted anywhere on the Racks and programmed without being concerned about special remote programming requirements. Note: C200H Units cannot be mounted on the Longdistance

Expansion Racks



Control Up to 960 Points with Units Mounted to the CPU Rack

The CS1 provides a high level of space efficiency. As many as 960 I/O points can be controlled by simply mounting ten Basic I/O Units, with 96 I/O points each, to the CPU Rack. Alternatively, as many as 80 analog I/O points can be used by mounting five Analog Input Units and five Analog Output Units.

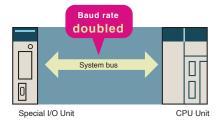


Large Capacity CPU Units for Greater Component Control Power

The CS1 CPU Units boast amazing capacity with up to 5,120 I/O points, 250 Ksteps of programming, 448 Kwords of data memory (including expanded data memory) and 4,096 timers/counters each. With a large programming capacity, CS1 PLCs are not only ideal for large-scale systems but easily handle value-added applications and other advanced data processing.

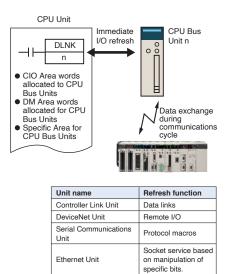
System Bus Baud Rate Doubled

The data transfer rate between the CPU Unit and certain Units has been doubled to further improve total system performance.



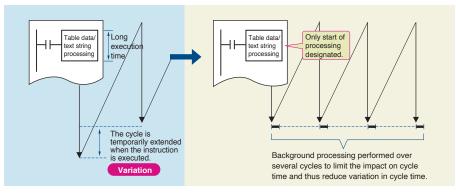
Improved Refresh Performance for Data Links, Remote I/O Communications, and Protocol Macros

In the past, I/O refresh processing with the CPU Bus Unit only occurred during I/O refresh after instructions were executed. With the new CS1, however, I/O can be refreshed immediately by using the DLNK instruction. Immediate refreshing for processes peculiar to the CPU Bus Unit, such as for data links and DeviceNet remote I/O communications, and for allocated CIO Area/DM Area words when instructions are executed, means greater refresh responsiveness for CPU Bus Units.



Reduced Variation in Cycle Time During Data Processing

Instructions that require long execution time, such as table data processing instructions and text string processing instructions, are processed over multiple cycles to minimize variations in cycle time and maintain stable I/O response.



Faster Instruction Execution and Faster Overall Performance

In addition to further improvements to the instruction execution engine, which is the core of overall PLC performance, the high-speed RISC chip has been upgraded to realize the fastest instruction execution performance in the industry. Also, the new models have a mode where instruction execution and peripheral processing are processed in parallel, enabling balanced improvements in overall speed.

Common Processing	0.3 ms
PCMIX Value	16
• Cycle Time (Cycle time for 128 inputs and 128 outputs)	Basic instructions only: 38 Ksteps/ms Including special instructions: 22 Ksteps/ms
LD Instruction Processing Speed	20 ns
OUT Instruction Processing Speed	20 ns
Subroutine Processing Speed	2.1 µs

Equipped with functions demanded by the production site to suit a variety of applications

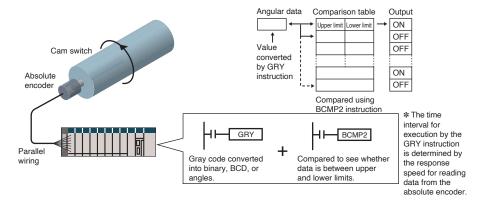


Nested Interlocks (for CPU Unit Ver. 2.0 or Later)

Although strictly speaking the present Emergency stop button interlock instructions do not allow nesting, MILH 0 -1/1 applications can be created to include Conveyor combination of complete and partial interlock Worker present (a) conditions that achieve nested interlocks. ΗH MILH 1 Operator Product added Product added Emergency by contact a MILC 1 stop buttor MILCO CX-Programmer Screen Support Software clearly shows the interlock status. (1) Conveyor operates 140/140 (2) Contact "a" turns ON when operator is present and products 10011000 are supplied.

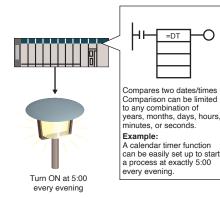
(3) When the emergency stop button is pressed, the conveyor and product addition both stop.

Easy Cam Switch Control with Ladder Instructions (for CPU Unit Ver. 2.0 or Later)



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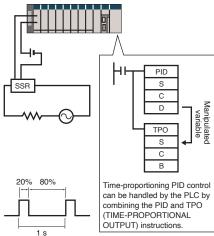
Easy Calendar Timer Function (for CPU Unit Ver. 2.0 or Later)



TIME-PROPORTIONAL OUTPUT

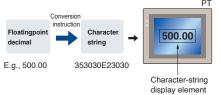
(TPO) Instruction



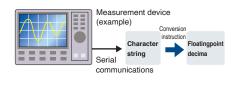


Convert Between Floating-point Decimal and Character Strings

The new CS1 can convert floating-point decimal (real numbers) to character strings (ASCII) for display on a PT (operator interface). The data can be displayed on the PT as a character string display element.

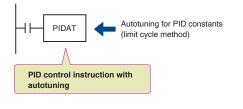


The new CS1 can convert ASCII character strings read from measurement devices by serial communications to floating-point decimal data for use in data processing.



The new CS1 can autotune PID constants with a PID control instruction. The limit cycle method is used for autotuning, so the tuning is completed quickly. This is particularly effective for multiple-loop PID control.

PID Autotuning



Error Status Generation for

executing the diagnostic instructions

is simple for applications that display

A specified error status can be simulated by

(FAL/FALS). With the new CS1, debugging

messages on a PT or other display device

based on the error status of the CPU Unit.

Error in Special I/O Unit

I/O bus error

FALS

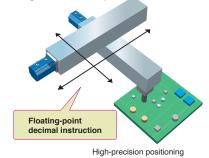
FAI

Debugging

(Example)

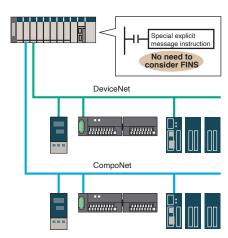
Highly Accurate Positioning with XY Tables

The new CS1 has many doubleprecision processing instructions for floating-point decimal operations, enabling positioning with greater accuracy.



Easy Reading of Maintenance Data via Componet/DeviceNet

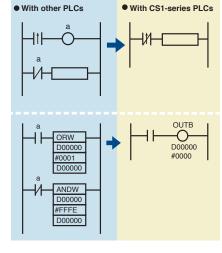
The addition of special explicit message instructions makes it easy to send explicit messages without having to consider FINS commands. Transferring data among PLCs with explicit messages is also simplified.



(Supported for DeviceNet Unit version 2.0 or later.)

Simpler Ladder Programs

Ladder programs that use a lot of basic instructions can be simplified using differentiation instructions LD NOT, AND NOT, and OR NOT, and instructions that access bits in the DM and EM Areas.



Binary Set Values for Timer/Counter Instructions

The SV for a timer or counter instruction can be specified using either BCD or binary. Using binary SV enables longer timers and higher-value counters.

Examples: Timer/Counter Instructions

- TIM (BCD): 0 to 999.0 s
- TIMX (550) (binary) 0 to 6553.5 s
- CNT (BCD): 0 to 999 counts
- CNTX (546) (binary) 0 to 65,535 counts

[Applicable Instructions]

Timer/Counter Instructions

- TIMER: TIMX (550)
- · COUNTER: CNTX (546)
- HIGH-SPEED TIMER: TIMHX (551)
- ONE-MS TIMER: TMHHX (552)
- ACCUMULATIVE TIMER: TTIMX (555)
- LONG TIMER: TIMLX (553)
- MULTI-OUTPUT TIMER: MTIMX (554)
- REVERSIBLE COUNTER: CNTRX (548)
- RESET TIMER/COUNTER: CNRX (547)

The CX-One FA Integrated Tool Package makes designed development, and maintenance easy and efficient.

Integrated OMRON PLCs and Component Support Software

FA Integrated Tool Package



The CX-One is an FA Integrated Tool Package for connecting, setting, and programming OMRON components, including PLCs. CS1 programming and settings can be done with just the CX-Programmer, but the CX-One provides Support Software for setting and programming PTs, Temperature Controllers, and many other components. Using the CX-One makes programming and setup easy, shortening the total lead time required for starting up machines and equipment.

CX-One Configuration

1 Network Software	CX-Integrator CX-FLnet CX-Protocol CX-Configurator FDT Network Configurator
2 PLC Software	CX-Programmer CX-Simulator SwitchBox Utility
3 HMI Software	CX-Designer The Ladder Monitor Software is included. (See note 1.) NV-Designer (See note 2.)
4 Motion Control Software	CX-Drive CX-Motion-NCF CX-Motion-MCH CX-Position CX-Motion
5 PLC-based Process Control Software	CX-Process Tool Face Plate Auto-Builder for NS
6 Component Software for Temperature Controllers	CX-Thermo

Note: 1. The Ladder Monitor is required to monitor ladder programs running on CS/CJ-series PLCs from an NS-series PT.
 2. Include with CX-One Lite version 4.0 and in CX-One version 3.2 or later.

Easy Programming

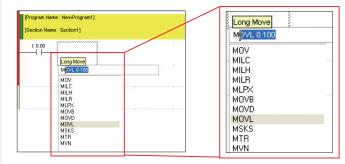
Smart Input

A complete range of intuitive programming functions is provided, including instruction and address input assistance, address incrementing, and address Incremental Copy. These functions enable waste-free programming with minimal effort.

Instruction and Address Input Assistance

When you begin typing an instruction from the keyboard while in the Ladder Editor Window, suggested instructions are displayed.

All you have to do is select the instruction from the list for easy input even if you do not remember the entire mnemonic.



Suggested instructions displayed

Automatic Insertion of Connecting Lines

When an output or application instruction is input, the required connecting line is inserted automatically starting at the cursor location. This greatly simplifies the work required to insert lines.

Address Incremental Copy

To create the same group of ladder instructions more than once, the address incremental copy function can be used to reuse the instructions simply by inputting an address offset. Also, address offsets can be set individually and I/O comments can be created automatically.

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Improved Programming Efficiency with Single-key Operation

The CX-Programmer features the "Single-key Concept" to increase operability. Apart from inputs to ladder diagrams, history searches, and model jumps, single-key operation can be used for simulation debugging as well.

Single-key Inputs

The allocation of shortcut keys can be checked in the guidance for ladder input key operations. Key inputs, such as the C Key for NO input conditions, the O Key for OUTPUT instruction, and the Key for special instructions are convenient when programming. Just press the C Key and enter the bit number and comment to complete the input condition. Special instruction can be input as shown in the following figure.

Lines can be easily connected using key operations. Ctrl $+ \leftarrow$ $\uparrow \rightarrow$ \downarrow

Single-key Searches and Jumps

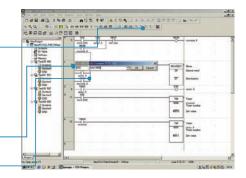
Search functions, such as Find Back (searching for input conditions or outputs with the same address) and Find Address can be executed with a single key.

Debugging

Management of Multiple Networks

The operation of networks with configurations consisting of multiple networks including PLC networks such as EtherNet/IP and Controller Link, field networks such as DeviceNet and CompoNet, and networks for Programmable Terminals and Serial Devices, can be restored simultaneously from the CX-One. Onsite start up and debugging can be conducted efficiently and without errors because PLCs and devices can be selected from the window to transfer programs and parameter data to the computer during operation.

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Single-key Simulation

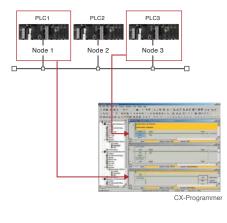
Simulation and debugging of a PLC program can also be executed with a single key. Applications using both a PLC and Programmable Terminal can be debugged using a computer without the actual devices using PLC-PT Integrated Simulation.



Icons for the simulation function can be accessed directly.

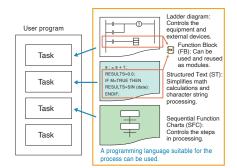
Ladder diagram Monitoring for Multiple PLCs

Multiple PLCs can be monitored by displaying them in series on the screen. This way it is easy to debug data links between PLCs and monitor the inputs and outputs of different PLCs.



Multiple Languages Can Be Combined To Make Programming Flexible

The multilingual feature supports IEC 61131-3. Programming is possible in a language that is appropriate for the process by combining ladder diagram and ST languages. Function blocks can be created to make programming even more efficient.



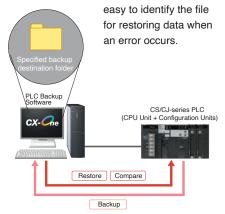
OMRON FB Library, SAP

Ladder diagrams, communications programs, and control screens can be created simply by selecting and pasting program modules from the extensive libraries. Using FB and SAP modules to build the programs, it is possible to create programs that are easier to understand.

Batch Backup

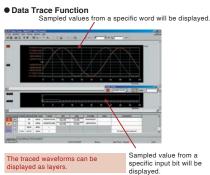
Batch Backup/Restore with a Computer

A computer can be used to backup, compare, or restore data for all or specific PLC Units when connected online. Backup information is automatically tagged with a date stamp. It is thus possible to return to the state before an error occurred. It is also



Time Require for Debugging and Maintenance Has Been Reduced with the Comprehensive Data Trace Function

Functionality and operability has been significantly upgraded compared to the previous data trace function. The new data trace function provides comprehensive debugging, such as I/O comment display of sampled addresses, specification using symbols, checking the measurement time between two selected points, and layering waveforms. Furthermore, data sampled from the CPU Unit's trace memory can be saved to a file on the computer at a specified frequency. This can be used as for long-term logging of data.



Further improvements to communications function Seamless networks increase production site trans

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High-speed, High-capacity Data Links between PLCs via EtherNet/IP

EtherNet/IP is supported. EtherNet/IP is a global-standard network that uses cutting-edge general Ethernet technology for control and information network integration. This enables data links between PLCs, data links between a PLC and multi-vendor devices, and communications between PLCs and PTs over a general Ethernet network.

CompoNet Greatly Advances Wiring Reductions, Greater Information Handling, and Standardization

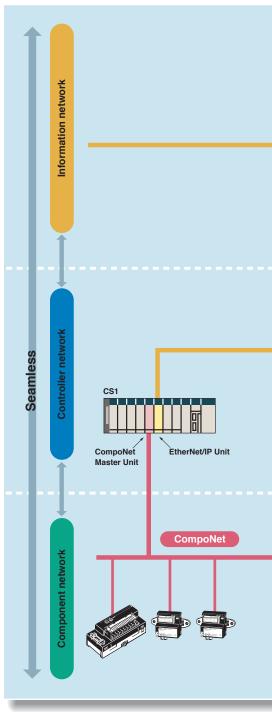
CompoNet is a multi-vendor network for bit-level control of approximately 1,000 points in 1.0 ms. It supports message communications at the sensor and actuator levels. Maintenance information can be controlled in each Slave for preventative maintenance of equipment.

Flexible System Building Based on the DeviceNet

The CS1 Series supports the worldwide multivendor bus standard, DeviceNet. Component connections in a multivendor environment are greatly enhanced by connecting to up to 64 nodes for a wide range of FA applications, and by device profiles and configurator tools that ensure high reliability and easy maintenance. Production systems can be configured even more flexibly by incorporating products such as the MULTIPLE I/O TERMINAL.

Functions for Better Ethernet Support

Ethernet is becoming increasingly important standard for information networks. Up to eight socket interfaces for TCP/IP and UDP/IP are supported, in addition to FINS messages, FTP file transfers, and mail notification, so that production management can now be organically linked with the production site.



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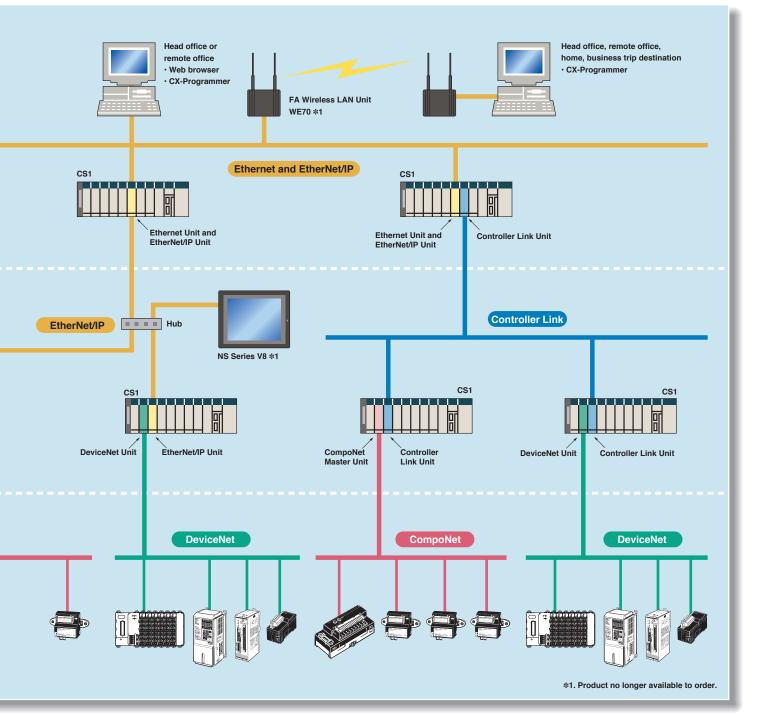
The Solution for Communicating across Network Levels

The CS1 enables FINS message communications across a maximum of eight levels (See note.) (using CX-Programmer Ver. 4.0 or higher) in comparison with three levels in previous OMRON systems Expansion up to eight levels lets you build a seamless communications system for sending FINS messages across multiple levels of Ethernet and Controller Link networks.

Note: For CPU Unit Ver. 2.0 or later.

A Wide Range of Systems, from Small-scale to Large

OMRON offers a full lineup of reliable PLCs including the "flagship" CS1 Series, and ranging from the small scale CP1H to the large-scale CV Series. The CS1 Series meets the needs not only of small-scale to large-scale systems, but of distributed systems as well. This allows the construction of the optimum system for the scale and applications of the production site.



Construction of systems in multi-vendor environm with Serial Gateway Function.

5

Serial Gateway (CPU Unit Ver. 3.0 or later) (Serial Communications Units/Boards with Ver. 1.2 or later)

Truly Seamless Incorporation of OMRON Components and Other Devices into Networks

When the CPU Unit (Ver. 3.0 or later) or Serial Communications Board or Serial Communications Unit (Ver. 1.2 or later) receive a FINS command containing a CompoWay/F command (see note 1.) via network or serial communications, the command is automatically converted to a protocol suitable for the message and forwarded using serial communications.

CompoWay/F (See note 2.)

 Host Link FINS
 (Possible only with Serial Communications Units or Serial Communications Boards)

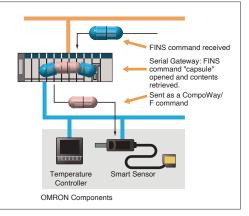


Note 1: FINS

Abbreviation for Factory Interface Network Service. A command system for message services common to OMRON networks. FINS commands can be sent across up to 8 network levels*, including serial communications paths using a serial gateway. (*Possible only with CS/CJ-series CPU Unit Ver. 2.0 or later.)

Note 2: CompoWay/F

CompoWay/F is an integrated communications protocol used for OMRON general-purpose serial communications. It is used by Temperature Controllers, Digital Panel Meters, Timer/Counters, Smart Sensors, Cam Positioners, Safety Controllers, etc. (as of July 2004).



• Serial Gateway System (Reference) When CompoWay/F commands are enclosed

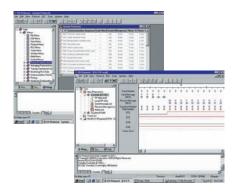
in FINS commands and sent to Serial Communications Boards or Serial Communications Units (Ver. 1.2) or serial ports on CPU Unit Ver. 3.0, the enclosed CompoWay/F command is retrieved using a Serial Gateway Function and sent as a CompoWay/F command.

More Ports for Even More Serial Device Connections

Protocol macros make it easy to create serial communications protocols (communications frames, error checks, retries, error processing, etc.) to match those of remote communications devices. Multiple ports are provided for this function. Each PLC supports up to 16 Serial Communications Units (32 ports total) and one Serial Communications Board (with 2 ports). This makes it possible to connect up to 34 devices with serial communications at a speed of 38.4 Kbps. Message length has been increased from 256 to 1,000 bytes to give communications more power than ever before.

Windows-based Software Simplifies Serial Device Connections

Protocol macros for Serial Communications Units and Boards can be created using the CX-Protocol, thus enabling message tracing and greatly reducing the time involved in connecting various serial devices.



nents simplified

Enhanced Protocol Macro Functionality

(Serial Communications Units/Boards with Ver. 1.2 or later)

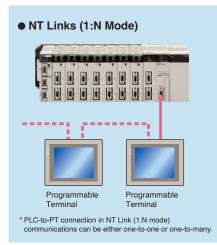
- Baud rate increased from 38,400 bps to 57,600 bps for faster communications.
- Standard system protocol added for greater connectability with components and PLCs.
- CompoWay/F Master
- Host Link Master functions
- Mitsubishi Computer Link Master

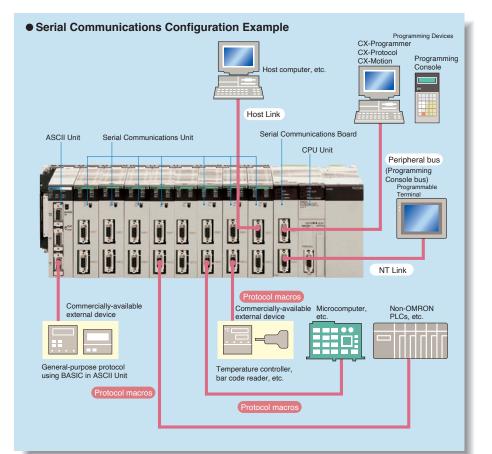
Wide Range of Applicable Protocols Allows for High Value-added Programs

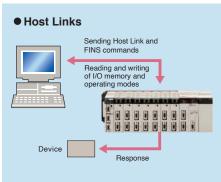
The CS1 Series supports a wide range of serial communications protocols, such as Host Link, no-protocol, NT Link, peripheral bus, and more. These allow for high value-added programs such as MMI, communications, and data processing.

The Fastest Communications in the Industry with High-speed NT Links

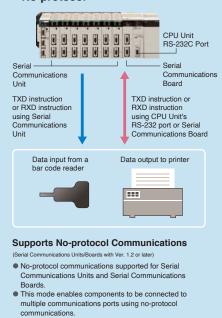
Combine with one of the NS Series Programmable Terminals (NS12, NS10, or NS7) to enable connecting Highspeed NT Links. Using NT Link terminology together with a communications speed of 115 Kbps provides high-speed response.







No-protocol

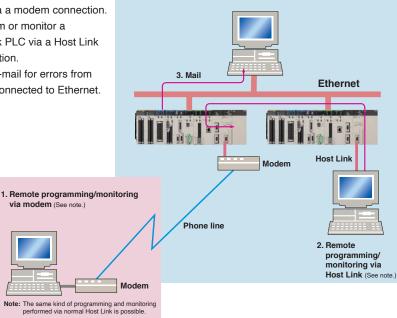


Serial port I/O instructions executable using no-protocol communications from Serial Communications Units and Serial Communications Boards (TXDU, RXDU, TXD, and RXD) are supported for CPU Units with Ver. 3.0 or later.

Advanced management and resource inheritance providing powerful support for maintenance and o

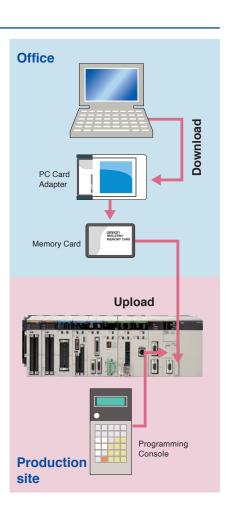
Remote Maintenance

- 1. Program or monitor a remote PLC via a modem connection.
- 2. Program or monitor a network PLC via a Host Link connection.
- 3. Send e-mail for errors from PLCs connected to Ethernet.



Memory Cards for Data File Management

User programs, I/O memory, or system parameters can be converted to Windows-based files and stored in Memory Cards or in EM file memory in the CPU Unit. It is also possible to automatically read the user program and other data from the Memory Card to the CPU Unit at startup, replacing ROM operation. Change programs on-site using only a Memory Card and Programming Console, or use Memory Cards to store symbol tables or I/O comments. Connecting a Programming Device allows monitoring operations with ladder programs with comments. It is also possible to save and read data such as DM data to a Memory Card during operation, and the Memory Cards are ideal for operations such as saving quality data and reading recipes.

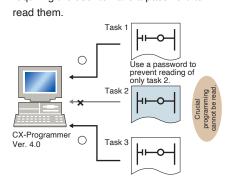


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e operation.

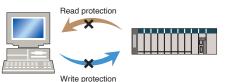
Boost Program Security by Keeping Part of It Hidden (for CPU Unit Ver. 2.0 or Later)

You can prevent access to special tasks by requiring the user to have a password to



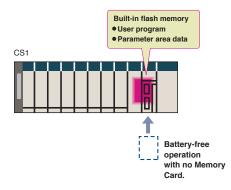
This allows you to hide crucial parts of the program.

By applying write protection, you can also prevent a user from inadvertently writing over the hidden part of the program. This provides additional protection for your program.



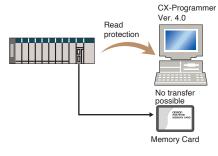
Internal Flash Memory-based Battery-free Operation

Flash memory (non-volatile memory) is built into the new CS1's CPU Unit. User programs and system parameters (e.g., PC Setup and data link tables) are automatically saved to this flash memory. This means that the new CS1 can operate without a Memory Card and battery.



Prevent Information Leaks from PLCs (for CPU Unit Ver. 2.0 or Later)

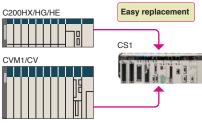
In addition to applying read protection functions to the user program area and tasks, you can also protect against the transfer of user programs to a Memory Card. This prevents leaks of proprietary information by completely protecting against the reading of programs inside the PLC.



Easy Replacement of Existing Models

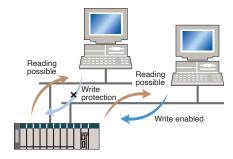
Programs designed for existing models (C200HX/HG/HE, CVM1, or CV-series PLCs) using the CX-Programmer can be converted for use with the new CS1. The following functions are available to make the conversion to the new CS1 even easier.

- CV-CS address conversion instruction to convert programs designed for the CVM1/CV that include internal I/O memory addresses.
- C200HX/HG/HE: Region comparison (ZCP and ZCPL) instructions.



Write Protection from a Specific Node over the Network (for CPU Unit Ver. 2.0 or Later)

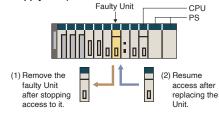
You can now stop specific nodes from writing over the network. By preventing unintentionally writes to the PLC while monitoring data over the network, you can prevent potential problems.



Replace Malfunctioning Units without Turning OFF the Power (Online Unit Replacement)

When an I/O Unit, a Special I/O Unit, or a CPU Bus Unit is malfunctioning, it is now possible to replace the faulty Unit while the system continues operating. This is particularly effective for systems that cannot be stopped when a problem has occurred in another part of the system.

(This function requires a CS1D-CPU CS. CPU Unit, a CS1D-BC082 or CS1D-BI092 Backplane, and a CS1D-PA207R or CS1D-PD024 Power Supply Unit.)



Store All I/O Comments, Symbol Names, Rung Comments, and Other Information in CPU Unit Comment Memory (See note.) (Unit Ver. 3.0 or later)

When downloading projects, the Memory Card, EM file memory, or comment memory (in the CPU Unit's flash memory) can be selected as the transfer destination for I/O comments, symbol names, rung comments, and other data. This enables data such as I/O comments, symbol names, and rung comments to be stored in the CPU Unit's internal comment memory when a Memory Card or EM file memory are both not available.

Note: CX-Programmer Ver. 5.0 or higher required.



The CS1 Duplex System Boosts the Reliability of Facilities and Equipment



Hot Standby System Adopted for

CPU Unit Duplexing

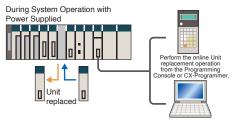
used individually

- When a problem occurs in the CPU Unit, the system instantly switches control to the other CPU Unit, enabling continuous operation with minimal effect on the system.
- Because there is no need for special duplex programming, the design process is simple and design steps are reduced.

The system can also be configured with only one each of the CPU, Power Supply, and Communications Units. This lets you optimize the system cost by selecting the Units that you need. (The Duplex Unit must be used even when using only one each of the CPU, Power Supply, and Communications Units.) Duplex Power Supply Units • Power Supply Units can be either duplexed or used individually.

Online Unit Replacement

With either a Duplex-CPU or Single-CPU CS1D System, Basic I/O Units, Special I/O Units, and CPU Bus Units can be replaced online while the system continues operation. Although operation will stop for the Unit being replaced, all other Units will continue operation.



Duplex operation is possible for any or all of the following: CPU Units, Power Supply Units, and Communications Units.

Use duplex operation for the CPU Unit, power supply, or communications depending on system requirements for reliability, costs, and functionality. For example, use duplex operation for all of these for systems that must never go down or use duplex operation for only the power supply (which has a relatively short service life). Just build in the redundancy required by the system.

Increase the Reliability of Information with Duplex Networks

Duplex Ethernet for Greater Information Network Reliability

Unit failure

With redundant networks and

selected.

Communications Units, communications will continue even if a network line is broken or one of the Communications Units fails. The communications path is automatically

This path is automatically

selected for each communications process (as opposed to switching the entire line), to enable creating a highly reliable network even against a network line broken in more than one location.

This path is automatically selected.

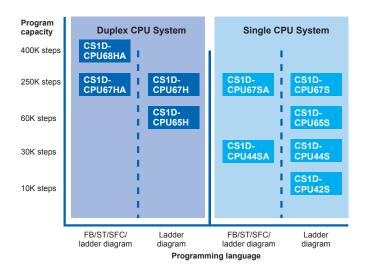
This path is automatically selected.

The CS1D-ETN21D and CS1D CPU Unit version 1.1 or higher are required for a duplex Ethernet network.

Improve development productivity

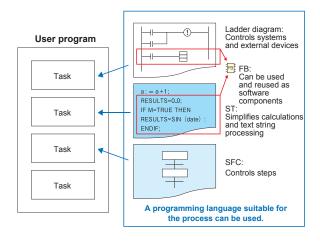
CPU unit with a large program capacity for structured and modular programming

The CS1D-CPU68HA has a user memory capacity of 400K steps and 25 Extended Data Memory banks. The total memory capacity is 5 MB including user program, data memory, and comment memory. Omron offers 10 models of CPU units to suit a variety of purposes and applications, from small- to large-scale systems.



Improve development productivity by reusing and sharing programs

The CPU unit supports the IEC 61131-3 programming languages: ladder diagram, ST, and SFC. FBs allow you to reuse and share programs, which will improve programming efficiency. FBs, ST, and SFC can be used with the CS1D-CPU HA Duplex CPU System CPU Unit and CS1D-CPU SA Single CPU System CPU Unit.



Program without Being Concerned with Duplex Operation

No special programming is required to use duplex communications with the CS1D, making it simple to design programs for duplex systems.

• The complex programming required in previous applications for duplex communications with Ethernet is eliminated.

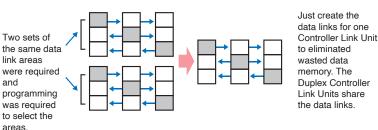
Previously it was necessary to program operation for both Ethernet Units.

Just program the operation as if for one Ethernet Unit, and the PLC will determine the destination and send the message.



Controller Link networks enable allocating data link areas without wasting memory.

Previously, twice the memory was required to implement data links for two Controller Link Units, and it was necessary to determine which data could be used.



Initial and maintenance costs are reduced.

Allows effective use of software assets.

The same support software can be used in systems combining the CS1 and CJ1 Series, and all software programs and data are compatible. Their application and reuse are extremely easy. There is also no need for ladder programs for duplexing. This means that when converting an existing system to a Duplex System, there is almost no need to revise ladder programs.

Complete compatibility among Units.

The CS1D Duplex System is fully compatible with the I/O Units of the entire CS Series. Accordingly, the same Units and materials can be used for restoring the system and conducting maintenance. There is no need to purchase different Units and materials for each system, making the CS1D Duplex System highly economical. (C200H Units, however, cannot be used with CS1D

PLCs. Refer to user documentation for details.)

Refer to *CS1D Catalog* (Cat. No. R103) for details.

Machine performance improved with high-speed, high-precision, flexible motion control.

Position Control Unit with MECHATROLINK-II interface

Single Cable Connection and Flexible Routing!

With MECHATROLINK-II*, the Servo Drive can be easily connected with a single cable (2-core shielded twisted pair cable). The wire savings over the total length of 50 m (or 30 m for 16 axes) enables Racks to be more freely located.

Time Saved in Startup and Maintenance

Servo Drive parameters can be set from the PLC.

Settings and adjustments can be made from one location, without connecting the Support Software to individual Servo Drives. In addition, Servo Drive alarm status, speed, and torque monitoring can be centralized at the PLC.

Position Control Units

Two Types of Outputs and Control of 1, 2, or 4 Axes

Select from 1-axis, 2-axis, and 4-axis models with either open-collector output or line-driver output to suit a number of different applications.

A Variety of Positioning Functions

There are 2 operating modes: direct operation (position, speed, acceleration, and deceleration data specified from the ladder program), which is effective for setting target positions, speeds, and acceleration rates immediately or during operation, and memory operation, where fixed patterns are stored beforehand in the Unit and used for operation. There are also a variety of positioning functions, such as interrupt feeding, which is effective for feeder control, and forced interrupt, which is useful in emergencies.

Motion Control Unit with MECHATROLINK-II interface

Easy System Construction

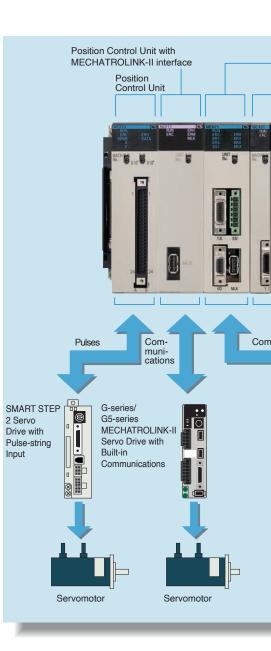
Up to 30 physical axes and two virtual axes, making a total of 32, can be controlled, and the servo interface is handled by high-speed servo communications (MECHATROLINK-II*). This makes it possible to control multiple axes with less wiring.

Easy Data Control

High-speed servo communications lets you read programs and parameter settings from CX-Programmer on a PC. You can also read and track the operating status of parameter settings inside the Servo Driver.

Easy Motion Control

Motion control, including positioning, synchronizing (electronic gears, electronic cams, tracking), speed, and torque control, can all be handled by the CS1. Eight motion tasks can be used for simultaneous motion program execution.



Motion Control Units

Easy Programming with G Language and Multitasking

The Motion Control Units use G language to ensure easy programming. The Units have a large programming capacity of up to 100 programs and 2,000 program blocks, and allow independent operation of 4 tasks.

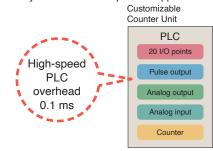
High-speed Interlocks

Interrupt programs can be executed from the motion control program using D codes (interrupt codes). Easy, fast interlocks ensure greater production efficiency. Synchronous control (electronic gears, electronic cams) is also possible.

Customizable Counter Units

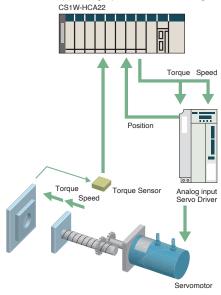
A Whole New Concept, Customizable Counter Units

A high-speed PLC with 20 I/O points, a 2-axis high-speed counter, and 2 pulse or analog outputs have all been combined into 1 Unit. The Customizable Counter Units allow easy execution of complicated applications.



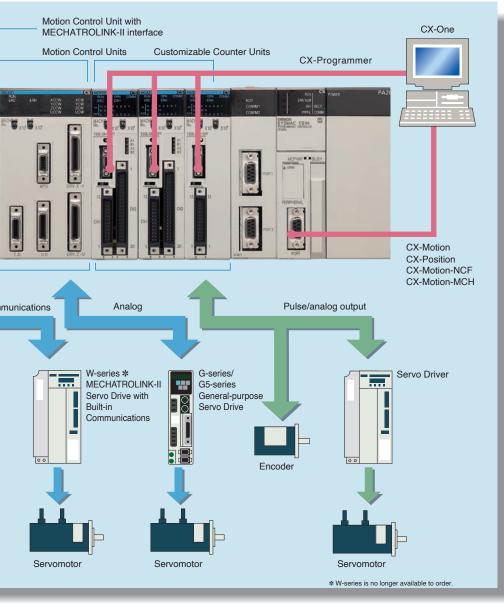
Easy Control for Bending and Pressing

It is possible to switch between speed control and torque control from the ladder program, enabling bending operation for metals and pressing operation for bonding.

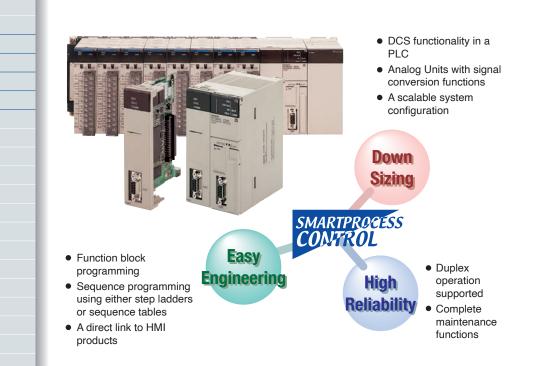


Motion Applications with High-speed Response

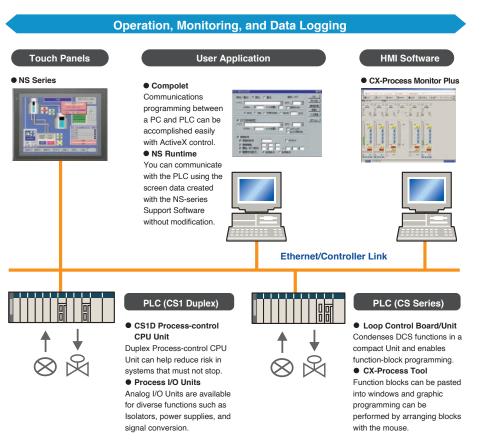
A wide range of interrupt functions and superior response performance enable motion applications requiring high-speed response using pulse I/O.



Smart Process Control OMRON PLC-based Process Control brings Major Innovations to Proc



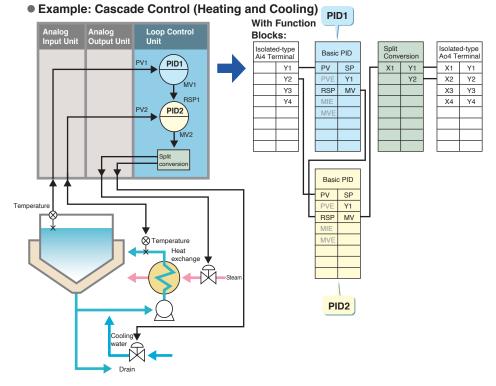
Provides an exceptionally open environment with PLC-based process control to advance standardization and IT integration of the process control system.



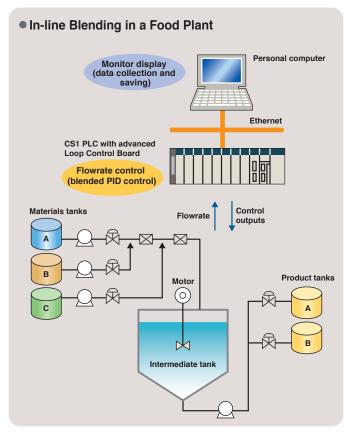
ess Automation

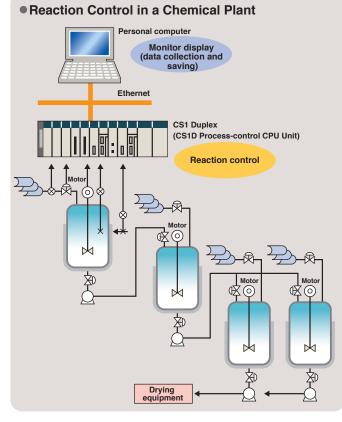
Diversified Loop Control is even easier to use. Programming becomes even easier with function-block programming.

Depending on the function block software connections, all functions such as operation block I/O combination specification can be achieved using only function blocks. Moreover, combining function blocks makes possible a wide array of control methods, from basic PID control to cascade control, feed forward control, and variable gain control.



PLC-based Process Control Application Examples





MEMO

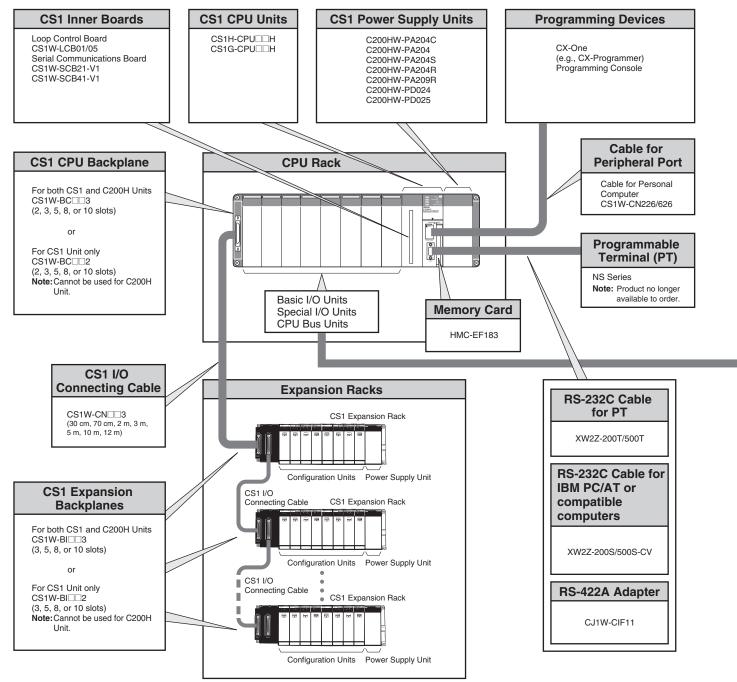
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System Design Guide

System Configuration	2
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Current Consumption for Power Supply Units	.15

System Configuration

Basic System Configuration



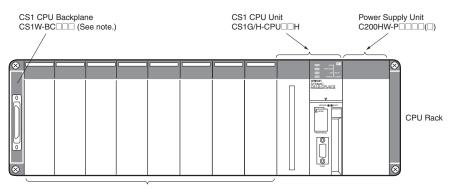
Configuration Units

		CS1 Basic	c I/O Units						
8-point Units	16-point Units	32-poir	nt Units	64-point Unit	s 96-p	oint Units			
		Input	Units						
● DC Input Unit CS1W-ID211 ● AC Input Unit CS1W-IA□11		● DC Input Unit CS1W-ID231		DC Input Unit CS1W-ID261	● DC Inpu CS1W-II				
Output Units									
 Triac Output Unit CS1W-OA201 Relay Contact Output Unit (independent commons) CS1W-OC201 	 Transistor Output Units CS1W-OD21 Triac Output Unit CS1W-OA211 Relay Contact Output Unit CS1W-OC211 	● Transistor Output Units CS1W-OD23□		● Transistor Output U CS1W-OD26□	nits ● Transisi CS1W-C	tor Output Units 0D29⊡			
		I/O U	Jnits						
				(32 inputs, 32 outputs) ● DC Input/Transistor Output Units CS1W-MD26□ (32 inputs, 32 outputs) ● TTL I/O Unit CS1W-MD561	DC Inpu Output CS1W-N				
		Other	Units						
 Safety Relay Unit CS1W-SF200 	 Interrupt Input Unit CS1W-INT01 Quick-response Input Unit CS1W-IDP01 	B7A Interface Units (32 inputs) CS1W-B7A12 (32 inputs) CS1W-B7A02 (16 inputs, 16 outputs) CS1W-B7A21		 B7A Interface Units (32 inputs, 32 outputs) CS1W-B7A22 	ts)				
	C200H Basic I/O Uni	ts and C200	H Group-2 H	ligh-density I/O Un	its				
 Input Units C200H-I (Including group-2 high-density input units) Output Units C200H-O (Including group-2 high-density output units) 		Interrupt Input Unit C200HS-INT01		 Analog Timer Unit C200H-TM001 		erface Units 37A			
	CS1 Special I/O	Units. CPU	Bus Units. a	nd Inner Boards					
 Temperature Sensor Input I (Process I/O Units) CS1W-PTS Analog Input Units Analog Input Units CS1W-AD (-V1) Isolated-type DC Input Units (Process I/O Units) CS1W-PDC CS1W-PTR0 Analog Output Units Analog Output Units Analog Output Units (Process I/O Units) CS1W-DAO Isolated-type Control Output Units (Process I/O Units) CS1W-PMV0 Analog I/O Units CS1W-PMV1 Isolated-type Pulse Input Units CS1W-PMV0 Isolated-type Pulse Input Units CS1W-PPS01 Loop Control Board CS1W-LCB0 	Jnits High-speed Counte CS1W-CT0□ Customizable Counte CS1W-HCP22-V1 CS1W-HCA□2-V1 CS1W-HCA□2-V1 CS1W-HCA□2-V1 S Position Control Unt CS1W-NC□3 Position Control Unt CS1W-NC□71 Motion Control Unt CS1W-NC□71 Motion Control Unt CS1W-NC□71 S1W-NC□71 Motion Control Unt CS1W-NC□71 Motion Control Unt CS1W-NC□1V1 CS1W-MC□71 S1W-MC□71	Customizable Counter Units CS1W-HCP22-V1 CS1W-HCA 2-V1 CS1W-HIO01-V1 Position Control Units CS1W-NC 3 Position Control Unit with MECHATROLINK-II interface CS1W-NCF71 Motion Control Units CS1W-MC 21-V1 Motion Control Unit with MECHATROLINK-II interface		EtherNet/IP Unit		Unit a Storage Unit /2			
		C200H Spec	r						
 I/O Units (Special I/O Units) (C200H-ID) C200H-ID) C200H-MD Temperature Sensor Units C200H-TS Analog Input Units C200H-AD Analog Output Units C200H-IDA Analog I/O Units C200H-IDA Temperature Control Units C200H-TC Heat/Cool Control Units C200H-TV PID Control Units C200H-PIDO 	 High-speed Counte C200H-CT (-) (-V1) Cam Positioner Unit C200H-CP114 Position Control Ur C200HW-NC (-) 3 Motion Control Unit C200H-MC221) t nits	 DeviceNet M C200HW-DF CompoBus, C200HW-SF PC Link Unik SYSBUS Bu Units C200H-RM 	RM21-V1 'S Master Unit IM21-V1 it D1 Is Remote I/O Master	■ ID Sensor Units C200H-IDS01-V ■ ASCII Units C200H-ASC□□	1			

Note: Including models no longer available to order.

CS1 CPU Rack

A CS1 CPU Rack consists of a CPU Unit, Power Supply Unit, and Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units).



Basic I/O Units Special I/O Units CPU Bus Units Note: C200H Units cannot be used on the CPU Rack or Expansion Racks if a CS-series-only CPU Backplane (CS1W-BCIII3) is used.

Required Units

Rack	Unit name	Required number of units
	CS1 CPU Backplane (CS1W-BC	1
CPU Rack	Power Supply Unit	1
CFO Rack	CPU Unit	1
	Maximum Number of Configuration Units	Varies by backplane model

Types of Units

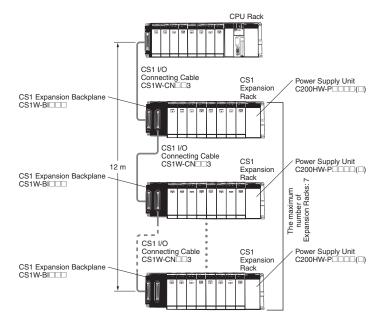
In the CS Series, Units are classified into the following three types. The number of Racks differs depending on the type.

Туре	Appearance (example)	Description	Unit recognition method	No. of Units
Basic I/O Units	CS1 Basic I/O Units C00H Basic I/O Units	Units with contact inputs and contact outputs.	In the CS1 System, CS1 Basic I/O Units, C200H Basic I/O Units, and Group-2 High-density I/O Units are identified by their mounting positions (Rack and slot).	The Units mounted must not exceed the maximum I/O capacity of the CPU Unit.
Special I/O Units	CS1 Special I/O Units	Special I/O Units provide more advanced functions than do Basic I/O Units, including I/O other than contact inputs and contact outputs. Examples of Special I/O Units are Analog I/O Units and High-speed Counter Units. They differ from CPU Bus Units (including Network Communications Units) in having a smaller area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (CS-series Special I/O Units: 0 to 95, C200J Special I/O Units: 0 to 9, or 0 to 15) set with the rotary switches on the front panel.	CS-series Special I/O Units: 96 Units max.; C200H Special I/O Units: 10 or 16 Units max. (From 1 to 4 unit numbers are assigned per Unit, depending on the model of the Unit.)
CPU Bus Units	CS1 CPU Bus Units	CPU Bus Units exchange data with the CPU Unit via the CPU Bus. Examples of CPU Bus Units are Network Communications Units and Serial Communications Units. They differ from Special I/O Units in having a larger area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to F) set with the rotary switch on the front panel.	A maximum of 16 Units can be mounted.

CS1 Expansion Racks

•CS1 CPU Racks and Expansion Racks

Use this system configuration for an expansion of 12 m or less.



Expansion Racks Configuration

Unit name	Required number of units
Expansion Backplane (CS1W-BI	One required for each Expansion Rack
Power Supply Unit	One required for each Expansion Rack
Maximum Number of Configuration Units	Varies by backplane model

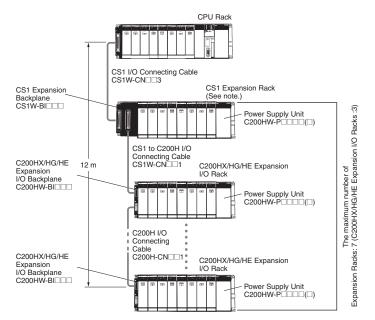
Cable

Cable name	Required number of Cables
CS1 I/O Connecting Cable (CS1W-CN 3)	One required for each Expansion Rack

●When Using a C200HX/HG/HE Expansion I/O Rack

It is possible to connect to an existing C200HX/HG/HE Expansion I/O Rack.

CS1 CPU Rack, CS1 Expansion Racks, and C200HX/HG/HE Expansion I/O Racks



Note: Multiple CS1 Expansion Racks can be connected, but the total number of Expansion Racks must not exceed the maximum of 7. In addition, the Racks must be connected in order, with CS1 Expansion Racks connected before C200HX/HG/HE Expansion I/O Racks.

Expansion Racks Configuration

CS1 Expansion Racks

Unit name	Required number of units
Expansion Backplane (CS1W-BI	1
Power Supply Unit	1
Maximum Number of Configuration Units	Varies by backplane model

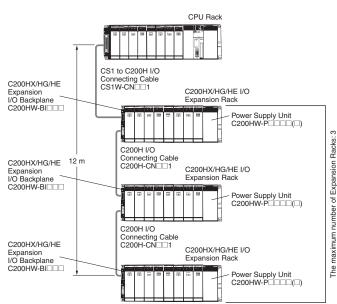
• C200HX/HG/HE Expansion Racks

Unit name	Required number of units
C200HX/HG/HE Expansion I/O Backplane (C200HW-BI	One required for each Expansion Rack
Power Supply Unit	One required for each Expansion Rack
Maximum Number of Configuration Units	Varies by backplane model

Cables

Cable name	Required number of cables
CS1 I/O Connecting Cable (CS1W-CN□□3)	Number of CS1 Expansion Racks
CS1 to C200H I/O Connecting Cable (CS1W-CN 1)	1
C200H I/O Connecting Cable (C200H-CN 1)	Number of C200HX/HG/HE Expansion I/O Racks minus 1

CS1 CPU Rack and C200HX/HG/HE Expansion I/O Racks



Expansion Racks Configuration • C200HX/HG/HE Expansion I/O Racks

Unit name	Required number of units
C200HX/HG/HE Expansion I/O Backplane (C200HW-BI	One required for each Expansion Rack
Power Supply Unit	One required for each Expansion Rack
Maximum Number of Configuration Units	Varies by backplane model
Cables	

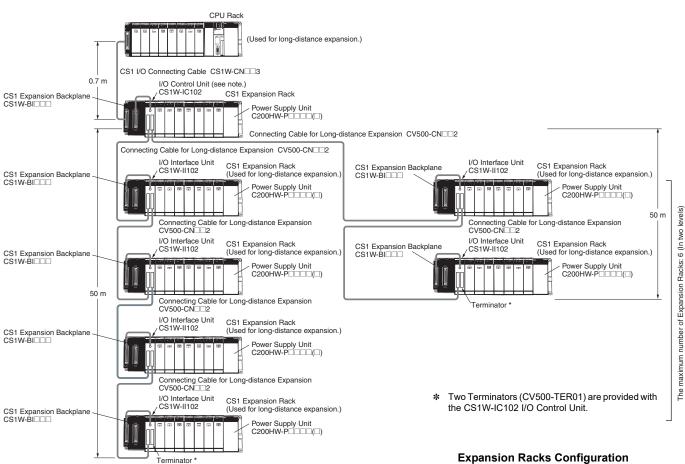
Cables

Cable name	Required number of cables
CS1 to C200H I/O Connecting Cable (CS1W-CN□□1)	1
C200H I/O Connecting Cable (C200H-CN 1)	Number of C200HX/HG/HE Expansion I/O Racks minus 1

OMRO

Long-distance Expansion

Use this system configuration for an expansion of more 12 m. Expansion is possible by up to 50 m. Using CS1 Connecting Cable and Long-distance Expansion Connecting Cable



Note: If even one Long-distance Expansion Connecting Cable to be used, it is necessary for an I/O Control Unit to be mounted to the CS1 Expansion Rack where the Cable is connected.

Expansion Racks Configuration

CS1 Expansion Rack

Unit name	Required number of units
I/O Control Unit (CS1W-IC102)	1

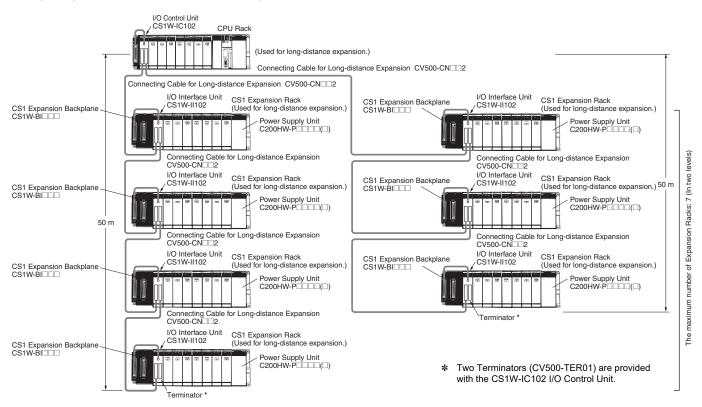
 CS1 Expansion Rack (Long-distance) expansion)

Unit name	Required number of unit			
CS1 Expansion Backplane (CS1W-BI	One required for each Expansion Rack			
Power Supply Unit	One required for each Expansion Rack			
I/O Interface Unit (CS1W-II102)	One required for each Expansion Rack			
Maximum Number of Configuration Units	Varies by backplane model			

Cable

Cable name	Required number of cables
CS1 I/O Connecting Cable (CS1W-CN□□3)	1
Connecting Cable for Long-distance Expansion (CV500-CN□□2)	Number of CS1 Expansion Racks minus 1

Using Long-distance Expansion Connecting Cable



CS1 CPU Rack

Unit name	Required number of units
I/O Control Unit (CS1W-IC102)	1

Expansion Racks Configuration

CS1 Expansion Rack (Long-distance expansion)

xpansion)	
-----------	--

Unit name	Required number of units			
CS1 Expansion Backplane (CS1W-BI	One required for each Expansion Rack			
Power Supply Unit	One required for each Expansion Rack			
I/O Interface Unit (CS1W-II102)	One required for each Expansion Rack			
Maximum Number of Configuration Units	Varies by backplane model			

Cable

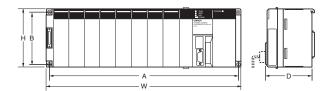
Cable name	Required number of cables
Connecting Cable for Long-distance Expansion (CV500-CN□2)	Number of Long-distance Expansion Racks

8

(Unit: mm)

Dimensions/Mounting Dimensions

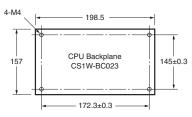
External Dimensions



Backplane model	Α	В	w	Н	D *
CS1W-BC022/023 (2 slots)	172.3	145	198.5	157	123
CS1W-BC032/033 (3 slots)	246	118	260	132	123
CS1W-BC052/053 (5 slots)	316	118	330	132	123
CS1W-BC082/083 (8 slots)	421	118	435	132	123
CS1W-BC102/103 (10 slots)	491	118	505	132	123

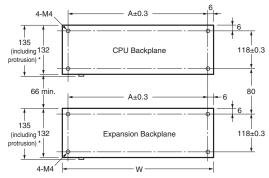
* The depth is 153 mm for the C200HW-PA209R/PD025 Power Supply Unit. The depth is 111 mm for the C200HW-PA204C Power Supply Unit.

Backplane Mounting Dimensions • For 2 I/O Slots



Note: An Expansion Backplane cannot be connected to a 2-slot CPU Backplane.

•For 3, 5, 8, or 10 I/O Slots



* The CS1D Backplane has no protrusions.

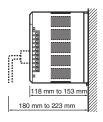
Product name		Model	Α	w
		CS1W-BC022/023 (2 slots)	172.3	198.5
		CS1W-BC032/033 (3 slots)	246	260
CPU Backpla	nes	CS1W-BC052/053 (5 slots)	316	330
		CS1W-BC082/083 (8 slots)	421	435
		CS1W-BC102/103 (10 slots)	491	505
		CS1W-BI032/033 (3 slots)	246	260
	CS1	CS1W-BI052/053 (5 slots)	316	330
	Expansion Backplane	CS1W-BI082/083 (8 slots)	421	435
Expansion		CS1W-BI102/103 (10 slots)	491	505
Backplanes	C200HX/HG/HE Expansion	C200HW-BI031 * (3 slots)	175	189
		C200HW-BI051 * (5 slots)	245	259
	Backplane	C200HW-BI081-V1 * (8 slots)	350	364
		C200HW-BI101-V1 * (10 slots)	420	434

* Product no longer available to order.

■Mounting Height

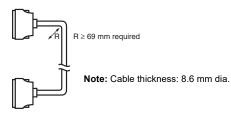
The mounted height of CPU Racks, Expansion Racks, and Slave Racks is 118 to 153 mm, depending on I/O Units that are mounted.

If Programming Devices or connecting cables are attached, the additional dimensions must be taken into account. Allow sufficient clearance in the control panel in which the PLC is mounted.

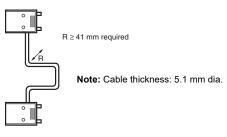


Note: When using Expansion Racks, the total length of the I/O Connecting Cables must be less than 12 m. When bending an I/O Connecting Cables, provide at least the minimum bending radius shown in the following diagrams.

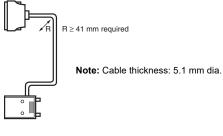
●CS1 I/O Connecting Cable



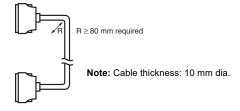
●C200H I/O Connecting Cable



●CS1 to C200H I/O Connecting Cable



Connecting Cable for Long-distance Expansion



General Specifications

Prover supply Orage of the parting voltage ange 100 to 240 VAC (wide range), 50.060 Hz ± 1 100 to 120 VAC 2010 to 240 V 24 VDC Prover consumption 120 VA max. 100 VA max. 120 VA max. 100 VA max. 00 A max.		Specifications						
Notion 240 VAC (web range); build range); build range i; b		C200HW-PA204	C200HW-PA204C	C200HW-PA204R	C200HW-PA204S	C200HW-PA209R	C200HW-PD024	C200HW-PD025
ange Dis //dit	Power supply voltage	100 to 240 VAC (wide range), 50/60 Hz * 1			100 to 120 VAC/200 to 240 V, 50/60 Hz		24 VDC	
nrush current 100 to 200 VAC input 54.8 m max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 to 200 VAC input 30 AB ms max. (cidi data ta toom temperature) 100 VAC input 30 AB max. 30 A max. nsulation resistance 20 Mix min, (at 500 VDC) tetween all AC external and GR terminals ad CB terminals ad CB terminals ad CB terminals 42. 2.00 VAC 5000 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 100 VAC 500 VAC input 30 AB max. 1.000 VAC 500 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 100 VAC 500 VAC input 30 AB ms max. 1.000 VAC 500 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 1.000 VAC 5000 VAC input 30 AB ms max. 100 VAC 500 VAC input 30 AB ms ma	Operating voltage range	85 to 264 VAC			85 to 132 VAC/170 to 264 V		19.2 to 28.8 VDC	
nrush current 10 b 120 VAC input IS AB me max. (oid d start at room temperature) 20 b 240 VAC input IS AB me max. (oid d start at room temperature) 20 b 240 VAC input IS AB me max. (oid d start at room temperature) 20 b 240 VAC input IS AB me max. (oid d start at room temperature) 20 M3 mm max. 30 A max. 30 A max. nsulation resistance 20 M3 mm, (at 500 VAC) between all AC external are between all AG external are between all AG min. (at 500 VAC) between all AG min. (at 500 VAC) between all AC external and GR terminals are GR terminal are between all AG external are between all AG external are between all AG min. (at 500 VAC) between all AC external are between all AG min. (at 500 VAC) between all AC external and GR terminals are GR termin	Power consumption	120 VA max.	100 VA max.	120 VA max.		180 VA max.	50 W max.	60 W max.
between all AC external and between all adm of between all AC external and GR terminals 42 200 M2 c5080 Hz for 1 min between all AC external and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal adm of between all De cetternal adm of CR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between all De cetternal and GR terminals 42 1000 VAC 5080 Hz for 1 min between terminals 42 1000 VAC 5080 Hz for 1 min between terminals 42 1000 VAC 5080 Hz for 1 min between terminals 42 1000 VAC 5080 Hz for 1 min between terminals 42 <	Inrush current				20 A/8 ms max. (cold start at room temperature) 200 to 240 VAC input 30 A/8 ms max. (cold start	30 A max. 200 to 240 VAC:	30 A max.	
bielectric strength Dielectric strengthI 2,300 VAC 50/60 Hz terminal and GR terminal and GR terminal and GR terminal and GR max.2,300 VAC 50/60 Hz for 1 min between all AC external and GR terminals ard CR terminals ard CR terminal and GR terminals ard CR terminal seq Current: 10 mA max.1,000 VAC 50/60 Hz for 1 min between all CR external and GR terminals ard CR terminals ard CR terminal seq Current: 10 mA max.1,000 VAC 50/60 Hz for 1 min between all CR external and GR terminals ard CR terminal seq Current: 10 mA max.1,000 VAC 50/60 Hz for 1 min between all CR external and GR terminals ard CR teakage current: 10 mA max.1,000 VAC 50/60 Hz for 1 min between all CR external and GR terminals ard CR teakage current: 10 mA max.Kolse Immunity2 kV on power supply III- conforming to IEC61000-L-UImmunity External and GR terminals ard CR teakage current: 10 mA max.1,000 VAC 50/60 Hz for 1 min between all CR external and GR terminals ard CR teakage current: 10 mA max.Kolse Immunity2 kV on power supply III- conforming to IEC61000-L-UImmunity External CR team and ULImmunity External CR team and UL1,000 VAC 50/60 Hz for 1 min between teakage current: 10 mA max.Kolse Immunity2 kV on power supply III- conforming to IEC61000-L-UTime team and GR terminals ard CR teakage current: 10 mA max.1,000 VAC 50/60 Hz for 10 minutesKolse Immunity2 kV on power supply III- conforming to IEC61000-L-UTime teakage current: 10 mA max.1,000 VAC 50/60 Hz for 10 minutesKolse Immunity2 kV on power supply III- conforming	Insulation resistance	20 MΩ min. (at 500 VDC) between AC external and GR terminals *2 between all ÅC external terminals and GR terminal and between all alarm output terminals. 20 MΩ min. (at 500 VDC) between all AC external and GR terminals *2 20 MΩ min. (at 500 VDC) between all AC external and GR terminals *2 20 MΩ min. (at 500 VDC) between all AC external and GR terminals *2						
Leakage current: 10 mA max. Image: Conforming to IEC61000-4-J Vise immunity 2 kV on power supply line (conforming to IEC61000-4-J Kibration resistance Conforms to JIS 0040, 10 to 57 Hz, 0.075-mm amplitude, 57 to 150 Hz, acceleration: 9.8 m/s² in X, Y, and Z directions for 80 minutes (Time coefficient: 8 minutes 0 min.). (CPU Unit mounted to a DIN track: 2 to 55 Hz, 2.9 m/s² in X, Y, and Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s² 3 times each in X, Y, and Z directions for 20 minutes) Conformation (CPU Unit mounted to a DIN track: 2 to 55 Hz, 2.9 m/s² in X, Y, and Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s² 3 times each in X, Y, and Z directions for 20 minutes) Conformation (CPU Unit mounted to a DIN track: 2 to 55 Hz, 2.9 m/s² in X, nd Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s² 3 times each in X, Y, and Z directions for 20 minutes) Conformation Shock resistance Conforms to JIS 0041, 147 m/s² 3 times each in X, Y, and Z directions for 20 minutes) Conformation Immediate for a minutes) Mombient operating emperature 10% to 90% (with no condensation) #4 10% to 90% (with no condensation) 10% to 90% (with no condensation) 10% to 90% (with no condensation) Mmbient operating emperature Conforms to 75°C (excluding temperature) Condensation 10% to 90% (with no condensation) 10% to 90%	Dielectric strength	for 1 min between AC external and GR terminals * 2 Leakage current:	minute between all AC external terminals and GR terminal and between all alarm output terminals. Leakage current: 10 mA max. • 1,000 VAC, 50/60 Hz for 1 minute between all alarm output terminals and GR terminal. Leakage current:	terminals *2	minals *2 1,000 VAC 50/60 Hz for 1 min betwee all DC external and GR terminals *2		GR terminals *2	
Conforms to JIS 0040, 10 to 57 Hz, 0.075-mm amplitude, 57 to 150 Hz, acceleration: 9.8 m/s ² in X, Y, and Z directions for 80 minutes (Time coefficient: 8 minutes x coefficient factor 10 = total time 80 min.) (CPU Unit mounted to a DIN track: 2 to 55 Hz, 2.9 m/s ² in X, Y, and Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s ² 3 times each in X, Y, and Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s ² 3 times each in X, Y, and Z directions Ambient operating emperature 0 to 55°C Numbient operating timosphere 10% to 90% (with no condensation) *4 10% to 90% (with no condensation) *4 No corrosive gases -20 to 75°C (excluding battery) Strouge -20 to 75°C (excluding battery) Strouge Mounted in a panel. Veight Each Rack: 6 kg max. 2PU Rack timensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 350 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 130 x 123 (W x H x D) x3 slots: 550 x 1				al and GR terminals *	2			
/ibration resistance x coefficient factor 10 = total time 80 min.) (CPU Unit mounted to a DIN track: 2 to 55 Hz, 2.9 m/s² in X, Y, and Z directions for 20 minutes) Shock resistance Conforms to JIS 0041, 147 m/s² 3 times each in X, Y, and Z directions Ambient operating emperature 0 to 55°C Nambient operating emperature 10% to 90% (with no condensation) 10% to 90% (with no condensation) *4 Nambient operating timosphere No corrosive gases 10% to 90% (with no condensation) Xambient storage emperature -20 to 75°C (excluding battery) 10% to 90% (with no condensation) Stroug Less than 100 Ω	Noise immunity	2 kV on power supply	line (conforming to IEC61000-4	-4)				
Ambient operating emperature 0 to 55°C Ambient operating numidity 10% to 90% (with no condensation) *4 10% to 90% (with no condensation) Ambient operating numidity 10% to 90% (with no condensation) *4 10% to 90% (with no condensation) Ambient operating numidity No corrosive gases 10% to 90% (with no condensation) Ambient storage emperature -20 to 75°C (excluding battery) Scounding Less than 100 Ω Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. CPU Rack linensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) *3 slots: 330 x 130 x 123 (W x H x D) *3 slots: 330 x 130 x 123 (W x H x D) *3 slots: 330 x 130 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 310 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H x D) *3 slotslots: 510 x 123 (W x H x D) *3 slots: 510 x 123 (W x H	Vibration resistance	x coefficient factor 10 = total time 80 min.)						
emperature 0.10 55°C Ambient operating numidity 10% to 90% (with no condensation) 10% to 90% (with no condensation) Ambient operating timosphere No corrosive gases 10% to 90% (with no condensation) Ambient storage emperature -20 to 75°C (excluding battery) Srounding Less than 100 Ω Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 2 slots: 103 (W x H x D) *3 8 slots: 8 slots: 435 x 130 x 123 (W x H x D) *3 8 slots: 8 slots: 123 (W x H x D) *3 10 slots: 8 slots: 123 (W x H x D) *3 10 slots:	Shock resistance	Conforms to JIS 0041,	147 m/s 2 3 times each in X, Y,	and Z directions				
numidity condensation) (with no condensation) *4 10% to 90% (with no condensation) numblent operating itmosphere No corrosive gases -20 to 75°C (excluding battery) Ambient storage emperature -20 to 75°C (excluding battery) Brounding Less than 100 Ω Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 2 slots: 2 slots: 3 slots: 20 x 130 x 123 (W x H x D) *3 8 slots: 3 slots: 23 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3	Ambient operating temperature	0 to 55°C						
Introsphere No corrosive gases Ambient storage emperature -20 to 75°C (excluding battery) Grounding Less than 100 Ω Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. 2PU Rack limensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 4 slots: 435 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3	Ambient operating humidity							
emperature -20 to 75 C (excluding battery) Brounding Less than 100 Ω Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. 2PU Rack limensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) x3 3 slots: 260 x 130 x 123 (W x H x D) x3 4 slots: 435 x 130 x 123 (W x H x D) x3 10 slots: 505 x 130 x 123 (W x H x D) x3	Ambient operating atmosphere	No corrosive gases						
Enclosure Mounted in a panel. Veight Each Rack: 6 kg max. 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 10 slots: 510 slots: 510 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 slots: 510 x 123 (W x H x D) *3 10 slots: 510 x 123 (W x H x D) *3 10 slots: 510 x 123 (W x H x D) *3 10 slots: 510 x 123 (W x H x D) *3 10 slots: 510 x 123 (W x H x D) *3 10 slots: 10 slotslotslotslotslotslotslotslotslotslot	Ambient storage temperature	-20 to 75°C (excluding battery)						
Veight Each Rack: 6 kg max. CPU Rack limensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 5 slots: 330 x 130 x 123 (W x H x D) *3 8 slots: 435 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3	Grounding	Less than 100 Ω						
CPU Rack limensions (mm) 2 slots: 198.5 x 157 x 123 (W x H x D) *3 3 slots: 260 x 130 x 123 (W x H x D) *3 5 slots: 33 slots: 260 x 130 x 123 (W x H x D) *3 8 slots: 435 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 505 x 130 x 123 (W x H x D) *3 10 slots: 10 slotslotslots: <td>Enclosure</td> <td colspan="5">Mounted in a panel.</td>	Enclosure	Mounted in a panel.						
CPU Rack limensions (mm) 3 slots: 260 x 130 x 123 (W x H x D) \$\dots 3 5 slots: 33 slots: 260 x 130 x 123 (W x H x D) \$\dots 3 8 slots: 435 x 130 x 123 (W x H x D) \$\dots 3 8 slots: 435 x 130 x 123 (W x H x D) \$\dots 3 10 slots: 505 x 130 x	Weight	Each Rack: 6 kg max.						
	CPU Rack dimensions (mm)	3 slots: 260 x 130 x 123 (W x H x D) \$3 5 slots: 330 x 130 x 123 (W x H x D) \$3 8 slots: 435 x 130 x 123 (W x H x D) \$3						
Standards Conforms to UL, CSA, cULus, NK, Lloyds, and EC Directives.	Standards	Conforms to UL, CSA, cULus, NK, Lloyds, and EC Directives.						

*1. C200HW-PA204/PA204R Power Supply Units shipped before March 2010 have power supply voltage specifications of 100 to 120 VAC/200 to 240 VAC, 50/60 Hz.
*2. Disconnect the Power Supply Unit's LG terminal from the GR terminal when testing insulation and dielectric strength. Testing the insulation and dielectric strength with the LG terminal and the GR terminals connected will damage internal circuits in the CPU Unit.
*3. The depth is 153 mm for the C200HW-PA209R/PD025 Power Supply Unit. The depth is 111 mm for the C200HW-PA204C Power Supply Unit.
*4. Maintain an ambient storage temperature of -25 to 30°C and relative humidity of 25% to 70% when storing the C200HW-PA204C for longer than 3 months to keep the replacement notification function in optimum working condition.

Common Specifications for CPU Units

	Item	Specifications				
Control method		Stored program				
I/O control method		Cyclic scan and immediate processing are both possible.				
Programming		•Ladder diagrams •SFC (sequential function charts) •ST (structured text) •Mnemonics				
Instruction length		1 to 7 steps per instruction				
Ladder instructions		Approx. 400 (3-digit function codes)				
Execution time	Basic instructions	0.02 μs min.				
Special instructions		0.04 μs min.				
Number of tasks		 288 (cyclic tasks: 32, interrupt tasks: 256) Note 1:Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF(821) instructions. 2:The following 4 types of interrupt tasks are supported. Power OFF interrupt tasks: 1 max. Scheduled interrupt tasks: 2 max. I/O interrupt tasks: 32 max. External interrupt tasks: 256 max. Scheduled Interrupts: Interrupts generated at a time scheduled by the CPU Unit's built-in timer. 				
Interrupt types		I/O Interrupts: Interrupts from Interrupt Input Units. Power OFF Interrupts: Interrupts executed when the CPU Unit's power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units, CS-series CPU Bus Units, or the Inner Board.				
Function blocks	s *1	Languages in function block definitions: ladder programming, structured text	1			
	I/O Area	5,120: CIO 000000 to CIO 031915 (320 words from CIO 0000 to CIO 0319) The setting of the first word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units, such as CS-series Basic I/O Units, C200H Basic I/O Units, and C200H Group-2 High-density I/O Units.	-			
	Link Area	3,200 (200 words): CIO 10000 to CIO 119915 (words CIO 1000 to CIO 1199) Link bits are used for data links and are allocated to Units in Controller Link Systems and PLC Link Systems.				
	CPU Bus Unit Area	6,400 (400 words): CIO 150000 to CIO 189915 (words CIO 1500 to CIO 1899) CS-series CPU Bus Unit bits store the operating status of CS-series CPU Bus Units. (25 words per Unit, 16 Units max.)				
	Special I/O Unit Area	 15,360 (960 words): CIO 200000 to CIO 295915 (words CIO 2000 to CIO 2959) Special I/O Unit bits are allocated to CS-series Special I/O Units and C200H Special I/O Units. (See Note.) (10 words per Unit, 96 Units max. The maximum total number of slots, however, is limited to 80 including expansion slots, so the maximum of 16 C200H Special I/O Units can be mounted. Also, depending on the Units, the maximum may be 10. Some I/O Units are classified as Special I/O Units. 				
CIO (Core I/O) Area	Inner Board Area	1,600 (100 words): CIO 190000 to CIO 199915 (words CIO 1900 to CIO 1999) Inner Board bits are allocated to Inner Boards. (100 I/O words max.)	used as work bits if the bits are not used			
	SYSMAC BUS Area	800 (50 words): CIO 300000 to CIO 304915 (words CIO 3000 to CIO 3049) SYSMAC BUS bits are allocated to Slave Racks connected to SYSMAC BUS Remote I/O Master Units. (10 words per Rack, 5 Racks max.)				
	I/O Terminal Area	512 (32 words): CIO 310000 to CIO 313115 (words CIO 3100 to CIO 3131) I/O Terminal bits are allocated to I/O Terminal Units (but not to Slave Racks) connected to SYSMAC BUS Remote I/O Master Units. (1 word per Terminal, 32 Terminals max.)				
	C200H Special I/O Unit Area	8,192 bits (512 words): W00000 to W51115 (W000 to W511) C200H Special I/O Unit bits are allocated to C200H Special I/O Units, and accessed separately from I/O refreshing. 1,600 (100 words): Outputs: CIO 005000 to CIO 009915 (words CIO 0050 to CIO 0099) Inputs: CIO 035000 to CIO 039915 (words CIO 0350 to CIO 0399) DeviceNet bits are allocated to Slaves according to DeviceNet remote I/O communications.				
	DeviceNet Area					
	PLC Link Area	64 bits (4 words): CIO 024700 to CIO 025015 (words CIO 0247 to CIO 0250) When a PLC Link Unit is used in a PLC Link, use these bits to monitor PLC Link errors and the operating status of other CPU Units in the PLC Link.				
Internal I/O Area	a	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in the CIO Area are used as work bits in programming to control program execution. (They cannot be used for ex	ternal I/O.)			
Work Area		8,192 bits (512 words): H00000 to H51115 (H000 to H511) These bits in the CIO Area are used as work bits in programming to control program execution. (They cannot be used for external I/O.) When using work bits in programming, use the bits in the Work Area first before using bits from other areas.				
Holding Area		 8,192 bits (512 words): H00000 to H51115 (H000 to H511) Holding bits are used to control the execution of the program, and maintain their ON/OFF status when the PLC is turned OFF or the operating mode is changed. Note: The Function Block Holding Area words are allocated from H512 to H1535. These words can be used only for the function block instance area (internally allocated variable area). 				
Auxiliary Area		Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.				
Temporary Area		16 bits (TR0 to TR15) Temporary bits are used to temporarily store the ON/OFF execution conditions at program branches.				
Timer Area		4,096: T0000 to T4095 (separate from counters) Note: The time units for timer settings are 0.1 s, 0.01 s, and 0.001 s (depending on the timer instruction that is used).				
Counter Area		C0000 to C4095 (separate from timers)				
DM Area		32K words: D00000 to D32767 Internal Special I/O Unit DM Area: D20000 to D29599 (100 words x 96 Units) Used to set parameters for Special I/O Units. CPU Bus Unit DM Area: D30000 to D31599 (100 words x 16 Units) Used to set parameters for CPU Bus Units. Inner Board DM Area: D32000 to D32099 Used to set parameters for Inner Boards.				
		Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the DM Area maintain the the PLC is turned OFF or the operating mode is changed.	en status when			

	Item		Specifications		
		32K words per bank, 13 banks max.: E0_00000 to EC_32767 max. (Varies by CPU Unit model.)			
EM Area		Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the EM Area maintain their status when the PLC is turned OFF or the operating mode is changed.			
		The EM Area is divided into banks, and the addresses can be set by either of the following methods. Changing the current bank using the EMBC(281) instruction and setting addresses for the current bank. Setting bank numbers and			
		addresses directly.			
Data Registers		EM data can be stored in files by specifying the nun DR0 to DR15: Store offset values for indirect address			
Index Register		IR0 to IR15: Store PLC memory addresses for indire			
Task Flag Area	1		ags that are ON when the corresponding cyclic task is executable and OFF when the		
Trace Memory	-	corresponding task is not executable or in standby s	n be traced in a data trace is 500 samples for 31 bits and 6 words.		
		Memory Cards: Compact flash memory cards can b			
File Memory		EM file memory: Part of the EM Area can be conver			
	Parallel Processing Modes	Program execution and peripheral servicing can be	performed simultaneously.		
	Battery-free operation	The user program and the system's parameters are backed up automatically in flash memory, which is standard equipment.			
	Constant cycle time	Possible (1 to 32,000 ms) (Unit: 1 ms)			
	Cycle time monitoring	Possible (Unit stops operating if the cycle is too long			
	I/O refreshing	Cyclic refreshing, immediate refreshing, refreshing	with I/O REFRESH instruction		
	I/O memory holding when changing operating modes	Possible (Depends on the ON/OFF status of the IOI	VI Hold Bit in the Auxiliary Area.)		
	Load OFF	All outputs on Output Units can be turned OFF.			
	Input response time	Time constants can be set for inputs from Basic I/O	Units. ifluence of noise and chattering or it can be decreased to detect shorter pulses on the		
	setting	inputs (CS1 Basic I/O Units only).			
	Startup mode setting	Supported.			
		Automatically reading programs (autoboot) from the	Memory Card when the power is turned ON. User program: Program file format		
	Memory Card functions	Format in which data is stored in Memory Card	PLC Setup and other parameters: Data file format (binary format) I/O memory: Data file format (binary format), text format, or CSV format		
		Functions for which Memory Card read/write is supported	User program instructions, Programming Devices (including Programming Consoles), Host Link computers		
	Filing	Memory Card data and the EM (Extended Data Memory) Area can be handled as files.			
	Debugging	Control set/reset, differential monitoring, data tracing (scheduled, each cycle, or when instruction is executed), storing location generating error when a program error occurs			
	Online editing	User programs can be overwritten in program-block units when the CPU Unit is in MONITOR or PROGRAM mode. (This function is not available for block programming areas.)			
	Program protection	Overwrite protection: Set using DIP switch. Copy protection: Password set using Programming Device.			
	Error check	User-defined errors (i.e., user can define fatal errors and non-fatal errors) The FPD(269) instruction can be used to check the execution time and logic of each programming block.			
	Error log	Up to 20 errors are stored in the error log. Information includes the error code, error details, and the time the error occurred.			
Functions	Serial		ling Programming Console) connections, Host Links, NT Links ding Programming Console) connections, Host Links, no-protocol communications, NT ₭3		
	communications	Serial communications board (order separately): protocol macros, Host Links, no-protocol communications *3, NT Links, Se *3, and Modbus-RTU Slave *5			
	Clock	Provided on all models. Note: Used to store the time when power is turned ON and when errors occur.			
	Power OFF detection time	10 to 25 ms (not fixed)			
	Power OFF detection delay time	0 to 10 ms (user-defined, default: 0 ms)			
	Memory retention	Held Areas: Holding bits, contents of Data Memory values.	and Extended Data Memory, and status of the counter Completion Flags and present		
	during power interruptions	Note: If the IOM Hold Bit in the Auxiliary Area is turned ON, and the PLC Setup is set to maintain the IOM Hold Bit status when power to the PLC is turned ON, the contents of the CIO Area, the Work Area, part of the Auxiliary Area, timer Completion Flags and PVs, Index Registers, and the Data Registers will be saved.			
	Sending commands to a Host Link computer		ted via the Host Link System by executing Network Communications Instructions from		
	Remote programming and monitoring	Host Link communications can be used for remote programming and remote monitoring through a Controller Link System or Ethernet network.			
	8-level communications *2	Remote programming and monitoring across up to eight network layers (Controller Link or Ethernet) by using Host Link. (They are possibl between different types of networks.)			
	Storing comments in CPU Unit	I/O comments can be stored in the CPU Unit in Memory Cards * 1 or EM file memory.			
	Program check	Program checks are performed at the beginning of operation for items such as no END instruction and instruction errors. Programming Devices (except for the Programming Consoles) can also be used to check programs.			
	Control output signals	RUN output: The internal contacts will be ON (closed) while the CPU Unit is operating in RUN mode or MONITOR mode. These terminals are provided only on C200HW-PA204R, C200HW-PA209R, and CS1D-PA207R Power Supply Units.			
	Battery service life	The battery life is 5 years at an ambient temperature of 25°C, although the lifetime can be as short as 1.1 years under adverse temperaturand power conditions. (Battery Set: CS1W-BAT01) *3 *4			
	Self-diagnostics	CPU errors (watchdog timer), I/O verification errors, I/O bus errors, memory errors, and battery errors.			
Other functions		Words in the Auxiliary Area store the number of power interruptions, time of the last power interruption, and total power ON time.			
	Other functions with unit version 3.0 or late		ver interruptions, time of the last power interruption, and total power ON time.		

*1. CPU Units with unit version 3.0 or later only.
*2. CPU Units with unit version 2.0 or later only. (Communications across three network layers is supported for Pre-Ver. 2.0 CPU Units.)
*3. CPU Units with unit version 3.0 or later only or Serial Communications Board/Unit with unit version 1.2 or later only.

*4. Use a replacement battery that was manufactured within the last two years.

***5.** Serial Communications Board/Unit with unit version 1.3 or later only.

Functions Added by Unit Version

The following functions have been added for the unit versions of CS1G/H CPU Units.

	Model	CS1CPUH					
Function	Unit version	No unit version	Unit version 2.0	Unit version 3.0	Unit version 4.0		
Downloading	and Uploading Individual Tasks		OK	OK	OK		
Improved Read Protection Using Passwords			OK	OK	OK		
Write Protecti Networks	on from FINS Commands Sent to CPU Units via		ОК	ОК	ОК		
Online Networ	rk Connections without I/O Tables		OK	OK	OK		
Communicatio	ons through a Maximum of 8 Network Levels		OK	OK	OK		
Connecting O	nline to PLCs via NS-series PTs	OK (from lot number 030201)	ОК ОК		ОК		
Setting First S	Slot Words	OK (for up to 8 group)	OK (for up to 64 group)	OK (for up to 64 group)	ОК		
Automatic Tra	insfers at Power ON without a Parameter File (.STD)		OK	OK	OK		
Automatic Det Transfer at Po	tection of I/O Allocation Method for Automatic				ОК		
Operation Sta	rt/End Times		OK	OK	ОК		
	MILH, MILR, MILC		OK	OK	OK		
	= DT, <>DT, <dt, <="DT,">DT, > = DT</dt,>		OK	OK	ОК		
	BCMP2		OK	OK	OK		
Support of	GRY	OK (from lot number 030201)	OK	OK	ОК		
new	ТРО		OK	OK	OK		
instructions	DSW, TKY, HKY, MTR, 7SEG		OK	OK	OK		
	EXPLT, EGATR, ESATR, ECHRD, ECHWR		OK	OK	OK		
-	IORD/IOWR reading/writing to CPU Bus Units	OK (from lot number 030418)	ОК	ОК	ОК		
	PRV2				OK		
Function blocks (CX-Programmer Ver.5.0 or later)				OK	OK		
Serial Gateway (converting FINS commands to CompoWay/ F commands at the built-in serial port)				OK	ОК		
Comment mer	mory (in internal flash memory)			OK	OK		
Expanded sim	nple backup data			OK	OK		
TXDU(256), R) Serial Commu	KDU(255) (support no-protocol communications with inications Units with unit version 1.2 or later)			OK	ОК		
	sion instructions: XFERC(565), DISTC(566), MOVBC(568), BCNTC(621)			OK	ОК		
•	on block instructions: GETID(286)			OK	ОК		
Additional instruction functions	TXD(236), RXD(235) (support no-protocol communications with Serial Communications Units with unit version 1.2 or later)			ОК	ок		
Use of new	Conversion instructions from numbers to ASCII and ASCII to numbers				ОК		
special instructions	Flowchart conversion instructions (one type of block programming instructions) to convert flowchart programs from C-series Flowchart PLCs to ladder programs for CS/CJ-series PLCs				ОК		
	Online editing of function blocks				OK		
Function block (FB) functional	Support for I/O variables (including array variables for I/O variables)				ОК		
upgrades	Support for STRING data type and processing functions for ST language.				ОК		

Unit Versions

Unit versions have been introduced to control differences in functions featured by CPU Units that are the result of version upgrades.

The unit version is marked on the nameplates of products subject to version control, as shown in the diagram.



OMRON CS1H-CPU67H
 CPU UNIT

 Lot No. 031001 0000(ver. 3.0)
 Unit version
 OMRON Corporation MADE IN JAPAN

Unit Versions and Programming Devices

Applicable PLCs		Name	CX-Programmer
		No unit version	Version 2.1 or later
CS1G/H-corioc	C3111-CF 00711/0011/0311/0411/0311	Unit version 2.0	Version 4.0 or later
		Unit version 3.0	Version 5.0 or later
		Unit version 4.0	Version 7.0 or later

Current Consumption for Power Supply Units

Checking Current Consumption and Power Consumption

After selecting a Power Supply Unit based on considerations such as the power supply voltage, calculate the current and power requirements for each Rack.

Condition 1: Current Requirements

There are three voltage groups for internal power consumption: 5 V, 26 V, and 24 V.

- Current consumption at 5 V (internal logic power supply)
- Current consumption at 26 V (relay driving power supply)
- Current consumption at 24 V (power supply output terminals) (C200HW-PA204S only)

Condition 2: Power Requirements

For each Rack, the upper limits are determined for the current and power that can be provided to the mounted Units. Design the system so that the total current consumption for all the mounted Units does not exceed the maximum total power or the maximum current supplied for the voltage groups shown in the following tables.

CPU Racks and Expansion Racks

The maximum current and total power supplied for CPU Racks and Expansion Racks according to the Power Supply Unit model are shown below.

Bower Supply Unite	Max.	current sup	(D) Max. total	
Power Supply Units	(A) 5 V	(B) 26 V	(C) 24 V	power supplied
C200HW-PA204C	4.6 A	0.625 A		30 W
C200HW-PA204	4.6 A	0.625 A		30 W
C200HW-PA204S	4.6 A	0.625 A	0.8 A	30 W
C200HW-PA204R	4.6 A	0.625 A		30 W
C200HW-PA209R	9 A	1.3 A		45 W
C200HW-PD024	4.6 A	0.625 A		30 W
C200HW-PD025	5.3 A	1.3 A		40 W
CS1D-PA207R	7 A	1.3 A		35 W
CS1D-PD024	4.3 A	0.56 A		28 W

Note 1:For CPU Racks, include the CPU Backplane and CPU Unit current and power consumption in the calculations. 2: For Expansion Racks, include the Expansion Backplanes current and power consumption in the calculations.

Conditions 1 and 2 below must be satisfied.

Condition 1: Maximum Current

- (1) Total Unit current consumption at 5 V \leq (A) value
- (2) Total Unit current consumption at 26 V \leq (B) value
- (3) Current consumption for service power supply at 24 V ≤ (C) value (Only when using the service power supply from the C200HW-PA204S.)

Condition 2: Maximum Power

(1) x 5 V + (2) x 26 V + (3) x 24 V \leq (D) value

Example: Calculating Total Current and Power Consumption

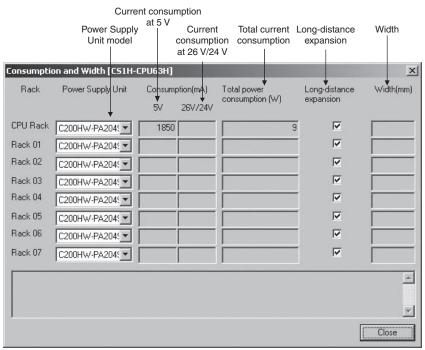
Example: When the Following Units are Mounted to a CS-series CPU Rack Using a CS1W-PA204S Power Supply Unit

Ture	Madal	Quantita		Voltage group	
Туре	Model	Quantity	5 V	26 V	24 V
CPU Backplanes (8 slots)	CS1W-BC083	1	0.11 A		
CPU Unit	CS1H-CPU67H	1	0.82 A		
Innut I Init	CS1W-ID211	2	0.10 A		
Input Unit	CS1W-ID291	2	0.20 A		
Output Unit	CS1W-OC201	2	0.10 A	0.048 A	
Special I/O Unit	CS1W-NC213	1	0.25 A		
CPU Bus Unit	CS1W-CLK23	1	0.33 A		
Service power supply		0.3 A used			0.3 A
Current consumption	Total		0.11 A + 0.82 A + 0.10 A x 2 + 0.20 A x 2 + 0.10 A x 2 + 0.25 A + 0.33 A	0.048 A x 2	0.3 A
	Result		2.31 A (≤ 4.6 A)	0.096 A (≤ 0.6 A)	0.3 A (≤ 0.8 A)
Power consumption	Total		2.31 A x 5 V=11.55 W	0.096 A x 26 V=2.496 W	0.3 A x 24 V=7.2 W
Fower consumption	Result		11.5	5 + 2.496 + 7.2 = 21.246W (≤ 30	W)

Note: For details on Unit current consumption, refer to Ordering Information.

Using the CX-Programer to Display Current Consumption and Width

CPU Rack and Expansion Rack current consumption and width can be displayed by selecting Current Consumption and Width from the Options Menu in the CS1 Table Window. If the capacity of the Power Supply Unit is exceeded, it will be displayed in red characters. Example:



Ordering Information

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Ordering Information

Applicable Standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

EU Directives

The EU Directives applicable to PLCs include the EMC Directives and the Low Voltage Directive. OMRON complies with these directives as described below manufacturing installations.

EMC Directives

Applicable Standards EMI: EN61000-6-4 EN61131-2 EMS: EN61000-6-2

EN61131-2

OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked for conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.

EMC-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed.

The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

Low Voltage Directive Applicable Standard: EN61131-2

Devices that operate at voltages from 50 to 1,000 VAC or 75 to 150 VDC must satisfy the appropriate safety requirements. With PLCs, this applies to Power Supply Units and I/O Units that operate in these voltage ranges.

These Units have been designed to conform to EN61131-2, which is the applicable standard for PLCs.

Ordering Information

Basic Configuration Units

CPU Rack

■CS1 CPU Units

								M	lountable Racl	ks	Cur	rent	
			Specific	ations				CS1 CF	PU Rack	CS1D CPU Rack	consu (/	mption A)	
Product name	Number of I/O points	Program capacity	Data memory capacity	LD instruc- tion execu- tion time	Online Unit replace- ment	Duplex Commu- nications Units	Duplex Power Supply Units	CS-series CPU Backplane CS1W-BC 2	CS/C200H- series CPU Backplane CS1W-BC 3	CS1D CPU Backplane CS1D-BC082S or CS1D-BC052	5 V system	26 V system	Model
	5,120 (Expansion Racks: 7)	250K steps	448K words (DM: 32K words, EM: 32K words × 13 banks)								* 0.82		CS1H-CPU67H
	5,120 (Expansion Racks: 7)	120K steps	256K words (DM: 32K words, EM: 32K words × 7 banks)								* 0.82		CS1H-CPU66H
	5,120 (Expansion Racks: 7)	60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)	0.02 µs	No	No	No				* 0.82		CS1H-CPU65H
CS1 CPU Units	5,120 (Expansion Racks: 7)	30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)								* 0.82		CS1H-CPU64H
	5,120 (Expansion Racks: 7)	20K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)					Yes	Yes	No	* 0.82		CS1H-CPU63H
	5,120 (Expansion Racks: 7)	60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)								* 0.78		CS1G-CPU45H
	1,280 (Expansion Racks: 3)	30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)	0.04 µs	No	No	No				* 0.78		CS1G-CPU44H
	960 (Expansion Racks: 2)	20K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)	0.04 µs		NO	INU				* 0.78		CS1G-CPU43H
	960 (Expansion Racks: 2)	10K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)								* 0.78		CS1G-CPU42H

*These values include the current consumption of a connected Programming Console. NT-AL001 Link Adapters consume an additional 0.15 A each when used.

■Power Supply Units

One Power Supply Unit is required for each Rack.

		Οι	Itput capaci	ity		Options				Мо	ountable Ra	cks			
Product name	Power supply voltage	5-VDC Model Standards output capacity	26-VDC output capacity		24-VDC 0.8 A service power supply	RUN output	Mainte- nance forecast monitor	CPU Rack	C200HX/ HG/HE Expansion I/O Rack	CS1 Expan- sion Rack	CS1 Long- distance Expansion Rack	CS1D CPU Rack	CS1D Expan- sion Rack	SYSMAC BUS Slave Rack	Model
AC Power Supply Unit	100 to 240 VAC (wide range)	4.6 A	0.625 A	30 W	No	No	Yes								C200HW-PA204C
							No								C200HW-PA204
		4.6 A	0.625 A	30 W	No	Yes	No								C200HW-PA204R
AC Power Supply Unit	100 to 240 VAC (wide range) *	4.6 A	0.625 A (with 0.8 A, 24 VDC service power supply)	30 W	Yes	No	No			Yes		r	No	Yes	C200HW-PA204S
	100 to 120 VAC or 200 to 240 VAC	9 A	1.3 A	45 W	No	Yes	No								C200HW-PA209R
DC Power		4.6 A	0.625 A	30 W	No	No	No]							C200HW-PD024
Supply Unit	24 VDC	5.3 A	1.3 A	40 W	No	No	No								C200HW-PD025

*C200HW-PA204/PA204R Power Supply Units shipped before March 2010 have power supply voltage specifications of 100 to 120 VAC/200 to 240 VAC, 50/60 Hz.

■CS1 CPU Backplane

					Μοι	intable con	figuration	units		Cur	rent	
			Appli-	E	Basic I/O Uni	its	Special	I/O Units	CPU Bus Units	consu (/	mption A)	
Product name	Specific	ations	onne	CS-series Basic I/O Unit	C200H- series Basic I/O Unit	C200H Group-2 High- density I/O Unit	CS-series Special I/O Unit	C200H- series Special I/O Unit	CS-series CPU Bus Unit	5 V system	26 V system	Model
	For CS-series Unit only Note: C200H-	2 slots (Note: Expansion Racks cannot be connected.)								0.11		CS1W-BC022
	series Units	3 slots	1	Yes	1	No	Yes	No	Yes	0.11		CS1W-BC032
cannot be mounted.		5 slots								0.11		CS1W-BC052
	mounted.								0.11		CS1W-BC082	
		10 slots	CS1 CPU							0.11		CS1W-BC102
CS1 CPU Backplane	For both CS/	2 slots (Note: Expansion Racks cannot be connected.)	Unit							0.11		CS1W-BC023
	C200H-series Units	3 slots				Y	és			0.11		CS1W-BC033
	Onita	5 slots	1							0.11		CS1W-BC053
		8 slots	1							0.11		CS1W-BC083
		10 slots								0.11		CS1W-BC103
	Dimensions (mm)	3 slots (CS1W- 5 slots (CS1W- 8 slots (CS1W-	BC032/0 BC052/0 BC082/0)33): 260 x 13)53): 330 x 13)83): 435 x 13	3): 198.5 x 157 (W x H) 3): 260 x 132 (W x H) 3): 330 x 132 (W x H) 3): 435 x 132 (W x H) 3): 505 x 132 (W x H)							

 Note 1: C200H-series Units cannot be mounted to CS-series Expansion Backplanes (CS1W-BI

 2: CS-series Units cannot be mounted to C200HX/HG/HE Expansion I/O Backplanes (C200HW-BI

Expansion Racks

Select the Backplane, Power Supply Unit, and Expansion Cable. If the expansion length is more than 12 m, an I/O Interface Unit is also required.

Expansion Backplanes

Normal Expansion (Not Long-distance Expansion)

				N	lountable con	figuration uni	its		Cur	rent	
			I	Basic I/O Unit	S	Special	I/O Units	CPU Bus Units		mption A)	
Product name	Specifications		CS-series Basic I/O Unit	C200H- series Basic I/O Unit	C200H Group-2 High- density I/O Unit	CS-series Special I/O Unit	C200H- series Special I/O Unit	CS-series CPU Bus Unit	5 V system	26 V system	Model
	Far CC agrice Unit	3 slots							0.23		CS1W-BI032
	For CS-series Unit only	5 slots							0.23		CS1W-BI052
	Note: C200H-series Units cannot be	8 slots		No	No		No		0.23		CS1W-BI082
CS1 Expansion	mounted.	10 slots	Yes			Yes		Yes	0.23		CS1W-BI102
Backplanes —	For both CS/C200H-	3 slots		Yes		-			0.23		CS1W-BI033
		5 slots			Yes		Yes		0.23		CS1W-BI053
	series Units	8 slots		res	res		res		0.23		CS1W-BI083
		10 slots							0.23		CS1W-BI103
	Dimensions (mm)	5 slots (C 8 slots (C	S1W-BCI032/0 S1W-BI052/05 S1W-BI082/08 S1W-BI102/10	3): 435 x 13	2 (W x H) 2 (W x H)						
	For C200H-series	3 slots							0.15		C200HW-BI031 *
C200HX/HG/HE	Unit only Note: CS-series Units	5 slots	No	Yes	Yes	No	Yes	No	0.15		C200HW-BI051 *
Expansion I/O Backplane	cannot be	8 slots	NO	103	103	110	103	NO	0.15		C200HW-BI081-V1 *
	mounted.	10 slots							0.15		C200HW-BI101-V1 *
	Dimensions (mm)	5 slots (C 8 slots (C			2 (W x H) 2 (W x H)						

*Product no longer available to order.

Long-distance Expansion

					Мо	untable con	figuration u	nits		Cur	rent	
		c		В	Basic I/O Units			I/O Units	CPU Bus Units	consumption (A)		
Product name Specifica		าร	mounted to CPU Backplane	CS-series Basic I/O Unit	C200H- series Basic I/O Unit	C200H Group-2 High- density I/O Unit	CS-series Special I/O Unit	C200H- series Special I/O Unit	CS-series CPU Bus Unit	5 V system	26 V system	Model
	For CS-series	3 slots								0.23		CS1W-BI032
	Unit only Note: C200H-series	5 slots	Ī							0.23		CS1W-BI052
CS1 Expansion Backplanes	Units cannot be	8 slots	Ť							0.23		CS1W-BI082
	mounted.	10 slots	CS1 CPU Unit	Yes	٩	No	Yes	No	Yes *	0.23		CS1W-BI102
		3 slots	Onit							0.23		CS1W-BI033
10 - 10 - 10 - 10	For both CS/C200H-	5 slots								0.23		CS1W-BI053
	series Units	8 slots								0.23		CS1W-BI083
		10 slots								0.23		CS1W-BI103

*CS-series CPU Bus Units can be mounted in a Long-distance Expansion Rack, but the I/O refreshing time is longer than it is when the CPU Bus Unit is mounted in the CPU Rack.

Note 1: C200H-series Units cannot be mounted to CS-series Expansion Backplanes (CS1W-BI

2: CS-series Units cannot be mounted to C200HX/HG/HE Expansion I/O Backplanes (C200HW-BI

■I/O Control Unit (Required for long-distance expansion)

The CS1W-IC102 I/O Control Unit is mounted to a CPU Backplane or CS1 Expansion Backplane when expanding more than 12 m. A CV500-CN 2 Long-distance Expansion Connecting Cable is used to connect the I/O Control Unit to a CS1W-II102 I/O Interface Unit.

Product name	Specifications	Mountab	le backplanes	Cur consu (/	nption	Model
			CS1 Expansion Backplanes	5 V system	26 V system	
	Required to expand more than 12 m. (Two CV500-TER01 Terminators are included.) Connecting cable: Connecting Cable for Long-distance Expansion CV500-CN Connecting unit: Interface Unit CS1W-II102	Yes	Yes	0.92		CS1W-IC102

■I/O Interface Unit (Required for long-distance expansion)

The CS1W-II102 I/O Interface Unit is mounted to a CS1 Expansion Backplane and connected to a CV500-CN 2 Long-distance Expansion Connecting Cable when expanding more than 12 m.

Product name	Specifications	Cur consui (/	mption	Model
		5 V system	24 V system	
	Required to expand more than 12 m. Mountable backplane: CS1 Expansion Backplanes Connecting cable: Connecting Cable for Long-distance Expansion CV500-CN□□2	0.23		CS1W-II102

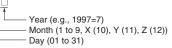
Connecting Cables for Expansion Backplanes

Product name	Specifications		Model
		Cable length: 0.3 m	CS1W-CN313
CS1 I/O Connecting		Cable length: 0.7 m	CS1W-CN713
Cables	nects a CPU Backplane or CS1 Expansion Backplane to a Expansion Backplane.	Cable length: 2 m	CS1W-CN223
		Cable length: 3 m	CS1W-CN323
		Cable length: 5 m	CS1W-CN523
~		Cable length: 10 m	CS1W-CN133
		Cable length: 12 m	CS1W-CN133-B2
		Cable length: 0.3 m	CS1W-CN311
CS1 to C200H I/O		Cable length: 0.7 m	CS1W-CN711
Connecting Cables	Organista - ODU Destadore en OO4 Fundadian Destadore to a	Cable length: 2 m	CS1W-CN221
	Connects a CPU Backplane or CS1 Expansion Backplane to a C200HX/HG/HE Expansion I/O Backplane.	Cable length: 3 m	CS1W-CN321
		Cable length: 5 m	CS1W-CN521
		Cable length: 10 m	CS1W-CN131
		Cable length: 12 m	CS1W-CN131-B2
C200H I/O Connecting		Cable length: 0.3 m	C200H-CN311
Cables	Connecto o C2001 IX/IIIC/IIIE Evennoion I/O Bookmiano to o	Cable length: 0.7 m	C200H-CN711
	Connects a C200HX/HG/HE Expansion I/O Backplane to a C200HX/HG/HE Expansion I/O Backplane.	Cable length: 2 m	C200H-CN221
		Cable length: 5 m	C200H-CN521
		Cable length: 10 m	C200H-CN131

Connecting Cables for Long-distance Expansion

Product name	Specifications		Model
		Cable length: 0.3 m	CV500-CN312
		Cable length: 0.6 m	CV500-CN612
	nnecting Cables for ng-distance pansion	Cable length: 1 m	CV500-CN122
•		Cable length: 2 m	CV500-CN222
Expansion		Cable length: 3 m	CV500-CN322
	Connects a Long-distance I/O Control Unit to an I/O Interface Unit.	Cable length: 5 m	CV500-CN522
		Cable length: 10 m	CV500-CN132
S		Cable length: 20 m	CV500-CN232
		Cable length: 30 m	CV500-CN332
		Cable length: 40 m	CV500-CN432
		Cable length: 50 m	CV500-CN532

Reading the production number



Programming Devices

Support Software

Product name	Specifications	Number of Model Standards licenses	Media	Model
		(Media only) *	DVD	CXONE-AL00D-V4
		1 license	DVD	CXONE-AL01D-V4
FA Integrated Tool Package	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components.	3 licenses	DVD	CXONE-AL03D-V4
CX-One Ver.4.	CX-One Version 4. Includes CX-Programmer and CX-Simulator.	10 licenses	DVD	CXONE-AL10D-V4
		30 licenses	DVD	CXONE-AL30D-V4
		50 licenses	DVD	CXONE-AL50D-V4

Note 1: For details, refer to the CX-One Catalog (Cat. No. R134), visit your local OMRON website.

2: Site licenses are available for users who will run CX-One on multiple computers. Ask your OMRON sales representative for details.

 a: Before ordering the software on a DVD, be sure that your computer and drive are compatible with the DVD format.
 *The CXONE-AL00D-V4 contains only the DVD installation media for users who have purchased the CX-One Version 4.
and does not include the license number. Enter the license number of the CX-One Version 3. \Box or lower cannot be used for installation.)

● Support Software in CX-One Ver.4.

The following tables lists the Support Software that can be installed from CX-One.

Support Software in CX-One	Outline								
CX-Programmer	Application software to create and debug programs for CS/CJ/CP/NSJ-series, C-series, and CVM1/C-series CPU Units, and to create and monitor data for CS/CJ-series Position Control Units.								
CX-Integrator	Application software to build and set up FA networks, such as Controller Link, DeviceNet, CompoNet, CompoWay/F, and Ethern networks. The Routing Table Component and Data Link Component can be started from here. DeviceNet Configuration functionality is also included.								
Switch Box Utility	Utility software that helps you to debug PLCs. It helps you to monitor the I/O status and to monitor/change present values within the PLC you specify.								
CX-Protocol	Application software to create protocols (communications sequences) between CS/CJ/CP/NSJ-series or C200HX/HG/HE Serial Communications Boards/Units and general-purpose external devices.								
CX-Simulator	Application software to simulate CS/CJ/CP/NSJ-series CPU Unit operation on the computer to debug PLC programs without a CPU Unit.								
CX-Position	Application software to create and monitor data for CS/CJ-series Position Control Units. (except for High-speed type)								
CX-Motion-NCF	Application software to creat and monitor data for CS/CJ-series Position Control Units with MECHATROLINK-II * interface (NC□71).								
CX-Motion-MCH	Application software to create data, and monitor program, and monitor data for CS/CJ-series Motion Control Units with MECHATROLINK-II * interface (MCH71).								
CX-Motion	Application software to create data for CS/CJ-series, C200HX/HG/HE, and CVM1/CV-series Motion Control Units, and to creat and monitor motion control programs.								
CX-Drive	Application software to set and control data for Inverters and Servos.								
CX-Process Tool	Application software to create and debug function block programs for CS/CJ-series Loop Controllers (Loop Control Units/Boards, Process Control CPU Units, and Loop Control CPU Units).								
Faceplate Auto-Builder for NS	Application software that automatically outputs screen data as project files for NS-series PTs from tag information in function block programs created with the CX-Process Tool.								
CX-Designer	Application software to create screen data for NS-series PTs.								
NV-Designer	Applications software to create screen data for NV-series small PTs.								
CX-Configurator FDT	Applications software to setting various units by installing its DTM module.								
CX-Thermo	Application software to set and control parameters in components such as Temperature Control Units.								
CX-FLnet	Application software for system setting and monitoring of CS/CJ-series FL-net Units.								
Network Configurator	Application software for setting the tag datalink at the built-in EtherNet/IP port.								
CX-Server	Middleware necessary for CX-One applications to communicate with OMRON components, such, such as PLCs, Display Devices, and Temperature Control Units.								
Communications Middleware	Middleware necessary to communicate with CP1L CPU Units with built-in Ethernet port.								
PLC Tools (Installed automatically.)	A group of components used with CX-One applications, such as the CX-Programmer and CX-Integrator. Includes the following: I/O tables, PLC memory, PLC Setup, Data Tracing/Time Chart Monitoring, PLC Error Logs, File Memory, PLC clock, Routing Tables, and Data Link Tables.								

Note: If the complete CX-One package is installed, approximately 4.0 GB of Hard disk space will be required.

Connecting Cables for CX-One Components (e.g. CX-Programmer)

Product	name	Applicable computers	Connection configuration		Cable length	Remarks	Model	
	3 Q		IBM PC/AT or compatible computer + CS1W-CN226/ Peripheral port of CPU Unit	2 m	Can be used for both peripheral bus and host link.	CS1W-CN226		
Cables between			Peripheral Port Connecting Cable (9-pin RS-232C) CS1W-CN226/626		6 m		CS1W-CN626	
Programming Device (computer) and peripheral port	50	IBM PC/AT or compatible computer (D-Sub 9-pin)	The following configuration can be used when using a RS-232C cable to connect to an IBM PC/AT or comparison computer. IBM PC/AT or compatible computer + XW2Z-200S-C' XW2Z-500S-CV/V + Peripheral port of CPU Unit. Peripheral RS-232C cable XW2Z-200S-CVV XW2Z-500S-CVV	atible	0.1 m	Use when connecting to the peripheral port with a XW2Z- 200S-CV/V or XW2Z-500S-CV/V RS-232C Cable.	CS1W-CN118	
			IBM PC/AT or compatible computer + XW2Z-200S-C XW2Z-500S-CV/V + RS-232C port of CPU Unit or Se Communications Board/Unit Serial Communications RS-232	erial	2 m	Can be used for both peripheral bus and host link, and is equipped	XW2Z-200S-CV	
Connecting Ca between Progr Device (compu RS-232C port	amming	IBM PC/AT or compatible computer	RS-232C Cable Computer (9-pin RS-232C) Note: We recommend the following configuration if the	5 m	with an anti-static connector.	XW2Z-500S-CV		
			CX-Programmer is always connected and you w switching to the other CPU Unit when an error Terminator ON +5V must be supplied to the NT-AL001 at computer side.	2 m	Can be used for host link only.	XW2Z-200S-V		
			HSV RS-232C NT-AL001 RS-422A/485 RS-422A/485 C CX-Programmer	5 m	Cannot be used for peripheral bus.	XW2Z-500S-V		
USB-Serial Conversion Cable (PC driver CD-ROM included) Conforms to USB 2.0 Specifications.			IBM PC/AT or compatible computer + CS1W-CIF31 + CS1W-CN226/626 + Peripheral port of CPU Unit USB-Serial Conversion Cable CSTW-CIF31 Serial Connecting Cable CSTW-CN226/826 XW2Z-2005-V/S00S-CV XW2Z-2005-V/S00S-V CQM1-CIF02	The USB Serial Conversion Cable		Can be used for both peripheral bus and host link.		
		IBM PC/AT or compatible computer (D-Sub 9-pin)	IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-CV/500S-CV + CS1W-CN118 + Peripheral port of CPU Unit IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-V/500S-V + CS1W-CN118 + Peripheral port of CPU Unit	connects to the serial connecting cable, which connects to the PLC's peripheral	0.5 m	Can be used for both peripheral bus and host link. Can be used for host link only. Cannot be used for peripheral bus.	CS1W-CIF31	
			IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-CV/500S-CV + CS1W-CN118 + RS-232C port of CPU Unit or Serial Communications Board/Unit	port or RS-232C port.	ort or S-232C	Can be used for both peripheral bus and host link.		
			IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-V/500S-V + RS-232C port of CPU Unit or Serial Communications Board/ Unit			Can be used for host link only. Cannot be used for peripheral bus.		

Note: Either of the serial communications modes listed in the following table can be used to connect CX-One Support Software (e.g., the CX-Programmer) to a CS1-series PLC.

Serial communications mode	Features
Peripheral bus	This mode can provide high-speed communications, so this mode is normally used to connect when using CX-One component software such as the CX-Programmer. • Supports 1:1 connections only. • The Programming Device's baud rate
Host Link (SYSWAY)	 This is a general host computer communications protocol, which supports 1:1 and 1:N connections. Host link operates at a slower speed than peripheral bus. Host link supports 1:N connections as well as long-distance connections when RS-422A/RS-485 is used for a connection through a modem or optical adapter.

■Programming Console

Product name	Specifications	Cable model (Separate item)	Connection configuration	Model				
Programming Console	Can be connected to the CPU Unit's peripheral port only. Cannot be connected to the RS-232C port. A CS1W-KS001-E Programming Console Key Sheet is required (sold separately).	CS1W-CN224: 2 m CS1W-CN624: 6 m	Programming Console Key Sheet CS1W-CN224 (2 m) CS1W-CN224 (6 m) Peripheral port	C200H-PRO27-E				
Programming Console Key Sheet	For the following Programmin	CS1W-KS001-E						
Programming	For C200H-PRO27 connectio	CS1W-CN224						
Console Connecting Cable	For C200H-PRO27 connectio	C200H-PRO27 connection, Cable length: 6 m						

Connecting Cables for NS-series PTs

Product name	Specifications		Model
rioddet name	Connection configuration	Cable length	Woder
Connecting Cables for	Connecting Cables between an NS-series PT and the RS-232C port of CPU Unit or Serial Communications Board/Unit Serial Communications Board's Board's	2 m	XW2Z-200T
NS-series PTs	RS-232C Cable XW2Z-2007 (2 m) XW2Z-500T (5 m) CPU Unit's built-in RS-232C port	5 m	XW2Z-500T
	Connecting Cables between an NS-series PT and the peripheral port of CPU Unit	2 m	XW2Z-200T-2
		5 m	XW2Z-500T-2

Note: NS-series PT is no longer available to order.

Accessories and Maintenance Parts

Product name		Specifications	Model
Memory Cards		Flash Memory, 128 MB	HMC-EF183
Mentory Carus		Memory Card Adapter (Adapts to a computer's PCMCIA card slot.)	HMC-AP001

Product name	Specifications		Model		
Battery Set	 Battery for CS-series maintenance Note 1: A battery is included with the CPU Unit as standard e 2: The battery life is 5 years at an ambient temperature can be as short as 1.1 years under adverse tempera 3: Use a replacement battery that was manufactured w 	CS1W-BAT01			
I/O Terminal Cover	Cover for 10-pin Terminal Blocks		C200H-COV11		
	Protective cover for unused Power Supply Unit connector in	C200H Backplane	C500-COV01		
Connector Cover	Protective cover for unused CS-series Unit connector in Back	CV500-COV01			
	For unused I/O slot spaces in the CS1W-BC 3/BI 3 or 0	C200HW-BI	C200H-SP001		
Space Units	For unused I/O slot spaces in the CS1W-BC 2/BI 2 or 0 Backplanes	CS1W-BC03/BI03	CS1W-SP001		
Backplane Insulation Plate		10 slots	C200HW-ATTA2 *		
(for C200HX/HG/HE Expansion I/O Backplane)	Used to electrically insulate the Backplane from the control	8 slots	C200HW-ATT82 *		
	panel as a noise countermeasure.	5 slots	C200HW-ATT52 *		
		3 slots	C200HW-ATT32 *		
Contact relays	24 VDC For Relay Output Unit C200H-OC221/222/223/224/225		G6B-1174P-FD-US-M DC24		
Programming Console Mounting Bracket	Use to mount a C200H-PRO27 Programming Console in a c	ontrol panel.	C200H-ATT01 *		
Terminator	Connected to last Long-distance Expansion Rack (for CS1W- the CS1W-IC102 I/O Control Unit.	CV500-TER01			
RS-422A Converter	Converts RS-233C to RS-422A/RS-485.	CJ1W-CIF11			
RS-232C/RS-422A Link Adapter	RS-232C × 1 port RS-422A terminal block		NT-AL001		

* Product no longer available to order.

DIN Track Mounting Accessories

Product name	Specifications	Model
DIN Track Mounting Bracket	1 set (package of 2 brackets)	C200H-DIN01
	Track length: 50 cm Height: 7.3 mm	PFP-50N
DIN Track	Track length: 1 m Height: 7.3 mm	PFP-100N
	Track length: 1 m Height: 16 mm	PFP-100N2
End Plate		PFP-M
Spacer	Note: Order in lots of 10.	PFP-S

Basic I/O Units

CS1 Basic I/O Units

■Input Units

					Μ	lountable	Racks	Words required	Current consumption				
Unit type	Product name	Specifications	CPU	Rack	C200HX/ HG/HE	CS1 Ex Ra	pansion ick	CS1 Long-	SYSMAC	(I/O bits:	(A)		Model
			CS1V	V-BC	Expansion I/O Rack			Expansion Rack	BUS Slave Rack	CIO 0000 to CIO 0319)	5 V system	26 V system	
	DC Input Unit	24 VDC, 7 mA, 16 inputs	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.10		CS1W-ID211
		24 VDC, 6 mA, 32 inputs	Yes	Yes	No	Yes	Yes	Yes	No	2 words	0.15		CS1W-ID231
		24 VDC, 7 mA, 64 inputs	Yes	Yes	No	Yes	Yes	Yes	No	4 words	0.15	I	CS1W-ID261
CS1 Basic		24 VDC, approx. 5 mA, 96 inputs	Yes	Yes	No	Yes	Yes	Yes	No	6 words	0.20		CS1W-ID291
I/O Units AC Input Uni	AC Input Unit	100 to 120 VAC, 16 inputs 100 to 120 VDC, 16 inputs	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.11		CS1W-IA111
		200 to 240 VAC, 16 inputs	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.11		CS1W-IA211

■Output Units

				Mountable Racks								Current				
Unit type	Product name	Specifications	CPU	Rack	C200HX/ HG/HE		pansion ack	CS1 Long- distance	SYSMAC	Words required	consumption (A)		Model			
				CS1V	W-ВС	Expansion I/O Rack	CS1W-BI Expansion Back		BUS Slave Rack	required	5 V system	26 V system				
	Relay Output Units	250 VAC or 120 2 A max. Independent cor 8 outputs	-	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.10	0.006 per simulta-	CS1W-OC201		
		250 VAC or 120 2 A max. 16 outputs	VDC,	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.13	neously ON outputs	CS1W-OC211		
		12 to 24 VDC, 0.5 A 16 outputs	Sinking	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.17		CS1W-OD211		
		24 VDC, 0.5 A 16 outputs	Sourcing	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.17		CS1W-OD212		
	Transistor Output Units	12 to 24 VDC, 0.5 A 32 outputs	Sinking	Yes	Yes	No	Yes	Yes	Yes	No	2 words	0.27		CS1W-OD231		
		24 VDC, 0.5 A 32 outputs	Sourcing	Yes	Yes	No	Yes	Yes	Yes	No	2 words	0.27		CS1W-OD232		
S1 Basic O Units		12 to 24 VDC, 0.3 A 64 outputs	Sinking	Yes	Yes	No	Yes	Yes	Yes	No	4 words	0.39		CS1W-OD261		
0 Onits		24 VDC, 0.3 A 64 outputs	Sourcing	Yes	Yes	No	Yes	Yes	Yes	No	4 words	0.39		CS1W-OD262		
		12 to 24 VDC, 0.1 A 96 outputs	Sinking	Yes	Yes	No	Yes	Yes	Yes	No	6 words	0.48		CS1W-OD291		
		12 to 24 VDC, 0.1 A 96 outputs	Sourcing	Yes	Yes	No	Yes	Yes	Yes	No	6 words	0.48		CS1W-OD292		
* Product	Triac Output Units			250 VAC, 2 A m 8 outputs	ax.	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.23 max. (0.07 + 0.02 × number of ON points)		CS1W-OA201 *
		250 VAC, 0.5 A 16 outputs		Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.406 max. (0.07 + 0.021 × number of ON points)		CS1W-OA211		

I/O Units

			Mountable Racks								Current			
Unit type	Product	Specifications	CPU Rack		C200HX/ HG/HE	CS1 Ex Ra	bansion Ick	CS1 Long- distance	SYSMAC	Words required	consumption (A)		Model	
	nume		CS1\	W-BC □□2	Expansion I/O Rack	CS1	W-BI □□2	Expansion Rack	BUS Slave Rack	requireu	5 V system	26 V system		
		24 VDC, 6 mA 32 inputs						Yes	No					
Transiste Output U	DC Input/		-	Yes	No	Yes	s Yes			2 input words and 2 output words	0.27		CS1W-MD261	
	Output Unit	24 VDC, 6 mA 32 inputs	Yes	Yes										
		24 VDC, 0.3 A 32 outputs Sourcing											CS1W-MD262	
		24 VDC, approx. 5 mA 48 inputs	- Yes	Yes	s No	Yes	Yes Yes	Yes	No	3 input words and 3 output words	0.35			
CS1 Basic /O Units		12 to 24 VDC, 0.1 A 48 outputs Sinking											CS1W-MD291	
		24 VDC, approx. 5 mA 48 inputs												
Т		12 to 24 VDC, 0.1 A 48 outputs Sourcing											CS1W-MD292	
	TTL I/O Unit	5 VDC 32 inputs, 32 outputs	Yes	Yes	No	Yes	Yes	Yes	No	2 input words and 2 output words	0.27		CS1W-MD561	

Note: The C200H-ID001 (8 no-voltage contact inputs, NPN) and C200H-ID002 (8 no-voltage contact inputs, PNP) cannot be used.

•Applicable Connectors

Connector for CS1 Basic I/O Units (32 inputs, 64 inputs, 32 outputs, 64 outputs, 32 inputs/32 outputs)

Name	Connection	Applicable Units	Model
	Soldered	Connector Fujitsu FCN-361J040-AU Connector cover Fujitsu FCN-360C040-J2 OTAX N360C040J2	C500-CE404 (Included with Unit)
Applicable Connectors	Crimped	Housing Fujitsu FCN-363J040 OTAX N363J040 Contact Fujitsu FCN-363J-AU OTAX N363JAU Connector cover Fujitsu FCN-360C040-J2 OTAX N360C040J2	C500-CE405
	Pressure welded	Fujitsu FCN-367J040-AU/F	C500-CE403

Connector for CS1 Basic I/O Units (96 inputs, 96 outputs, 48 inputs/48 outputs)

Name	Connection	Ar	plicable Units	Model
	Soldered		-361J056-AU -360C056-J3 C056J3	CS1W-CE561 (Included with Unit)
Applicable Connectors	Crimped	Housing Fujitsu FCN OTAX N363 Contact Fujitsu FCN OTAX N363 Connector cover Fujitsu FCN OTAX N360	J056 -363J-AU JAU -360C056-J3	CS1W-CE562
	Pressure welded	Fujitsu FCN-367J056-AU/F OTAX N367J056AUF		CS1W-CE563

Interrupt Input Unit

				Specific	ations	i				Мо	untabl	e Rac	ks			Cur	rent	
Unit type	Product name	I/O	Input	Input	Input wie		External	CPU	Rack	C200HX/ HG/HE	C: Expa Ra	neion	CS1 Long-		Words required	consu (/		Model
	name	points		current	ON time	OFF time	connec- tion	CS1V		Expansion I/O Rack			Expansion Rack	Slave Rack	•	5 V	26 V system	
	Interrupt Input Unit	16 inputs	24 VDC	7 mA	0.1 ms max.	ms	Remov- able terminal block	Yes	Yes	No	* Yes	* Yes	* Yes	No	1 word	0.10		CS1W-INT01

*Interrupt inputs are not supported on these Racks (i.e., used as normal I/O Unit).

■Quick-response Input Unit

				Specific	ations				Мо	untabl	e Racl	ks			Cur	rent	
Unit type	Product name	I/O	Input	input	Input pulse width	External connec-		Rack	C200HX/ HG/HE		nsion	CS1 Long- distance	BUS	Words required	consu (/		Model
		points	voltage	current	(ON time)	tion	CS1		Expansion I/O Rack			Rack	Slave Rack		5 V	26 V	
							□□3	□□2		□□3	□□2				system	system	
CS1 Basic I/O Units	Quick- response Input Unit	16 inputs	24 VDC	7 mA	0.1 ms max.	Remov- able terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 word	0.10		CS1W-IDP01

C200H Basic I/O Units and C200H Group-2 High-density I/O Units

Input Units (No longer available to order)

					м	lountable	Racks			Words required	Cur	rent	
Unit type	Product name	Specifications	CPU	Rack	C200HX/ HG/HE	CS1 Exp Ra	oansion ck	CS1 Long- distance	SYSMAC	(I/O bits:		A)	Model
			CS1\	N-BC	Expansion I/O Rack	CS1	W-BI □□2	Expansion Rack	BUS Slave Rack	CIO 0000 to CIO 0319)	5 V system	26 V system	
	DC Input Unit	12 to 24 VDC, 8 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-ID211
		24 VDC, 16 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-ID212
	AC Input Unit	100 to 120 VAC, 8 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IA121
С200Н	1973	100 to 120 VAC, 16 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IA122
Basic I/O Units		200 to 240 VAC, 8 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IA221
		200 to 240 VAC, 16 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IA222
	AC/DC Input Unit	12 to 24 VAC/VDC, 8 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IM211
		24 VAC/VDC, 16 inputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01		C200H-IM212
	DC Input Unit	24 VDC, 32 inputs	Yes	No	Yes	Yes	No	No	No	2 words	0.10		C200H-ID216
C200H Group-2		24 VDC, 64 inputs	Yes	No	Yes	Yes	No	No	No	4 words	0.12		C200H-ID217
High- density I/O Units		24 VDC, 32 inputs, 6 mA	Yes	No	Yes	Yes	No	No	No	2 words	0.10		C200H-ID218
1/O Units		24 VDC, 64 inputs, 6 mA	Yes	No	Yes	Yes	No	No	No	4 words	0.12		C200H-ID219

Output Units (No longer available to order)

					M	ountable	e Racks						
Unit type	Product	Specifications	CPU	Rack	C200HX/		pansion ack	CS1 Long-	SYSMAC	Words	Currer	nt consumption (A)	Model
Unit type	name	Specifications	CS1	N-BC	HG/HE Expansion		W-BI	distance Expansion	BUS Slave Rack	required	5 V	26 V	woder
			□□3	□□2	I/O Rack	□□3	□□2	Rack			system	system	
		250 VAC or 24 VDC, 2 A max. 8 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	0.075 per 8 simultaneously	C200H-OC221
	Relay Contact	250 VAC or 24 VDC, 2 A max. 12 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	ON outputs	C200H-OC222
	Output Unit	250 VAC or 24 VDC, 2 A max. 16 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.05	0.075 per 8 simultaneously ON outputs	C200H-OC225
		250 VAC or 24 VDC, 2 A max. Independent contacts: 5 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	0.075 per 8 simultaneously ON outputs	C200H-OC223
		250 VAC or 24 VDC, 2 A max. Independent contacts: 8 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	0.075 per 8 simultaneously ON outputs	C200H-OC224
		12 to 48 VDC, 1 A 8 outputs Sinking	Yes	No	Yes	Yes	No	No	Yes	1 word	0.14		C200H-OD411
C200H Basic I/O Units		24 VDC, 2.1 A 8 outputs Sinking	Yes	No	Yes	Yes	No	No	Yes	1 word	0.14		C200H-OD213
	Transistor Output Unit	5 to 24 VDC, 0.3 A 8 outputs Sourcing	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	0.075 per 8 simultaneously ON outputs	C200H-OD216
		24 VDC, 0.3 A 12 outputs Sinking	Yes	No	Yes	Yes	No	No	Yes	1 word	0.16		C200H-OD211
		5 to 24 VDC, 0.3 A 12 outputs Sourcing	Yes	No	Yes	Yes	No	No	Yes	1 word	0.01	0.075 per 8 simultaneously ON outputs	C200H-OD217
		24 VDC, 0.3 A 16 outputs Sinking	Yes	No	Yes	Yes	No	No	Yes	1 word	0.18		C200H-OD212
	Triac Output Unit	250 VAC, 1.2 A max. 8 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.18		C200H-OA223
		250 VAC, 0.5 A max. 12 outputs	Yes	No	Yes	Yes	No	No	Yes	1 word	0.27		C200H-OA224
C200H Group-2	Transistor Output Units	4.5 to 26.4 V, 16 to 100 mA 32 outputs Sinking	Yes	No	Yes	Yes	No	No	No	2 words	0.27		C200H-OD218
High- density //O Units		4.5 to 26.4 V, 16 to 100 mA 64 outputs Sinking	Yes	No	Yes	Yes	No	No	No	4 words	0.48		C200H-OD219

Analog Timer Unit (No longer available to order)

						ountable					Cur	rent	
Unit type	Product	Specifications	CPU	Rack	C200HX/ HG/HE	CS1 Ex Ra	oansion ck	CS1 Long- distance	OTOMIAO	Words required	consu (/	mption A)	Model
	Analog Timer Unit		CS1\	N-BC	Expansion I/O Rack	CS1	W-BI □□2	Expansion Rack	BUS Slave Rack		5 V system	26 V system	
C200H Basic I/O Units		4-point timer	Yes	No	Yes	Yes	No	No	Yes	1 word	0.06		C200H-TM001

Special I/O Units, CPU Bus Units, and Inner Boards

CS1 Special I/O Units, CPU Bus Units, and Inner Boards

Temperature Sensor Input Units (Process I/O Units)

				Specificati	ons				Мо	untabl	le Rac	ks			Cur	rent	
Unit type	Product name	I/O	Signal range	Signal	Conver-	External			C200HX/ HG/HE Expan-	Ra	nsion Ick	CS1 Long- dis- tance	SYSMAC BUS	No. of unit numbers	consui (/	mption	Model
		points	selection	range	speed	connection	CS1V	V-BC	sion I/O Rack		W-ВІ	Expan- sion Rack	Slave Rack	allocated	5 V system	26 V system	
	Isolated-type Thermocou- ple Input	4 inputs	4 indepen- dent	B, E, J, K, L, N, R, S, T, U, WRe5-26, PL II, ±100 mV	20 ms/ 4 inputs, 10 ms/ 2 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.12	0.08	CS1W-PTS11
	Units	4 inputs	4 indepen- dent	R, S, K, J, T, L, B	250 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.25		CS1W-PTS51
		8 inputs	8 indepen- dent	R, S, K, J, T, L, B	250 ms/ 8 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.18	0.06	CS1W-PTS55
		4 inputs	4 indepen- dent	B, E, J, K, N, R, S, T, ±80mV	150 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.15	CS1W-PTS01-V1
CS1 Special I/O Units	Isolated-type Resistance Thermome-	4 inputs	4 indepen- dent	Pt100 Ω (JIS, IEC), JPt100 Ω, Pt50 Ω, Ni508.4 Ω	20 ms/ 4 inputs, 10 ms/ 2 inputs	Removable terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.12	0.07	CS1W-PTS12
	ter Input Units	4 inputs	4 indepen- dent	Pt100 Ω (JIS, IEC), JPt100 Ω	250 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.25		CS1W-PTS52
		8 inputs	8 indepen- dent	Pt100 Ω (JIS, IEC), JPt100 Ω	250 ms/ 8 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.18	0.06	CS1W-PTS56
		4 inputs	4 indepen- dent	Pt100 Ω (JIS, IEC), JPt100 Ω	100 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.15	CS1W-PTS02
	Isolated-type Resistance Thermome- ter Input Unit (Ni508.4 W)	4 inputs	4 indepen- dent	Ni508.4 Ω	100 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.15	CS1W-PTS03

Analog Input UnitsAnalog Input Units

				Specifi	cations					Мо	untab	le Rad	cks			C	rent	
Unit type	Product name	1/0	Signal range	Signal	Resolu-	Conver- sion	External connec-	CPU		Expan-	Ra	nsion Ick	CS1 Long- distance	SYSMAC BUS	No. of unit numbers	consu	mption A)	Model
		points	selec- tion	range	tion	speed	tion			sion I/O Rack		W-BI □□2	Expan- sion Rack	Slave Rack	allocated	5 V system	26 V system	
	Analog Input Units	4 inputs		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/8,000 (Can also be set to 1/4,000.)	250 µs/ input (Can also be set to 1 ms/ input.)	Remov- able terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.12	0.09	CS1W-AD041-V1
CS1 Special		8 inputs		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to	1/8,000 (Can also be	input (Can	Remov- able terminal block	Yes	Yes	No	Yes	Yes	Yes	No		0.12	0.09	CS1W-AD081-V1
I/O Units		16 inputs	16 inde- pendent	10 V, 4 to 20 mA	set to 1/4,000.)	set to 1 ms/ input.)	MIL connec- tor	Yes	Yes	No	Yes	Yes	Yes	No	2 unit numbers' words	0.15	0.06	CS1W-AD161
	Connector- Terminal Block									al block 4, dimens	ion: 12	28 x 4	0 x 39 mm					XW2D-34G6
	Conver- sion Unit for CS1W- AD161			-						n cable th: 2 m								XW2Z-200C

●Isolated-type DC Input Units (Process I/O Units)

			Spee	cifications				Me	ountab	le Rac	ks			C	rent	
Unit type	Product name	1/0	Signal	Conversion	External	CPU	Rack	C200HX/ HG/HE Expan-		S1 nsion Ick	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
		points	range	speed	connection	CS1\	V-ВС □□2	sion I/O Rack	CS1	W-BI	Expansion Rack	Rack	allocated	5 V system	26 V system	
	Isolated- type DC Input Units	4 inputs	4 to 20 mA, 0 to 20 mA, 0 to 10 V, ±10 V, 0 to 5 V, ±5 V, 1 to 5 V, 0 to 1.25 V, ±1.25 V	20 ms/ 4 inputs, 10 ms/ 2 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.12	0.12	CS1W-PDC11
		8 inputs	4 to 20 mA, 0 to 10 V, 0 to 5 V, 1 to 5 V,	250 ms/ 8 inputs	-	Yes	Yes	No	Yes	Yes	Yes	No		0.18	0.06	CS1W-PDC55
CS1 Special I/O Units		4 inputs	$\begin{array}{l} 4 \text{ to } 20 \text{ mA,} \\ 0 \text{ to } 20 \text{ mA,} \\ 1 \text{ to } 5 \text{ V,} \\ 0 \text{ to } 5 \text{ V,} \\ \pm 5 \text{ V,} \\ 0 \text{ to } 10 \text{ V,} \\ \pm 10 \text{ V} \end{array}$	100 ms/ 4 inputs	Removable terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.15	0.16	CS1W-PDC01
	Isolated- type 2-Wire Transmitter Input Unit	4 inputs	4 to 20 mA, 1 to 5 V	100 ms/ 4 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.16	CS1W-PTW01
	Power Transducer Input Unit	8 inputs	0 to 1 mA, ±1 mA	200 ms/ 8 inputs		Yes	Yes	No	Yes	Yes	Yes	No	-	0.15	0.08	CS1W-PTR01
	DC Analog Input Unit (100 mV)	8 inputs	0 to 100 mV, ±100 mV	200 ms/ 8 inputs		Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.08	CS1W-PTR02

Analog Output Units Analog Output Units

				Specifica	tions					Мо	untab	le Ra	cks			C 111	rent	
Unit type	Product name	I/O	Signal range	Signal	Reso-	Conver- sion	External connec-	CPU	Rack	HG/HE	Expa		distance	BUS	No. of unit numbers	-	mption	Model
		points	selection	range	lution	speed			N-ВС	I/O Rack		W-BI	Expansion Rack	Slave Rack	allocated	5 V system	26 V system	
	Analog Output Units	4 outputs	inde- pendent	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4000	1 ms/ output	Remov-	Yes	Yes	No	Yes	Yes	Yes	No		0.13	0.18	CS1W-DA041
CS1 Special I/O Units		8 outputs	8 inde- pendent	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V	1/4000	1 ms/ output	able terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.13	0.18	CS1W-DA08V
		8 outputs	8 inde- pendent	4 to 20 mA	1/4000	1 ms/ output		Yes	Yes	No	Yes	Yes	Yes	No		0.13	0.25	CS1W-DA08C

● Isolated-type Control Output Units (Process I/O Units)

			ŝ	Specificatio	ns				Μοι	ıntabl	e Rac	ks			Cur	rent	
Unit type	Product name	I/O	Signal range	Signal	Conver- sion	External connec-	CPU		C200HX/ HG/HE		nsion	CS1 Long- distance	BUS	No. of unit numbers	consu	mption A)	Model
		points	selection	range	speed	tion	CS1\		Expansion I/O Rack	CS1	W-BI	Expansion Rack	Slave Rack	allocated	5 V system	26 V system	
	Isolated- type Control Output	4 outputs	4 inde- pendent	4 to 20 mA, 1 to 5V	100 ms/ outputs	Remov-	Yes	Yes	No	Yes	Yes	Yes	No		0.15	0.16	CS1W-PMV01
CS1 Special I/O Units	Units	4 outputs	4 inde- pendent	0 to 10V, ±10V, 0 to 5V, ±5V, 0 to 1V, ±1V	40 ms/ outputs	able terminal block	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.12	0.12	CS1W-PMV02

■Analog I/O Units

				Specific	ations					Мо	untab	le Rad	:ks			Cur	rent	
Unit type	Product name	I/O	Signal range	-	Resolu-		External connec-	CPU		HG/HE	Ra	nsion Ick		SYSMAC BUS	No. of unit numbers	consu	mption A)	Model
		points	selec- tion	range	tion	speed	tion		N-ВС	Expansion I/O Rack		vv-DI	Rack	Slave Rack	allocated	5 V system	26 V system	
	Analog I/O Units	4 inputs	4 inde- pen- dent	1 to 5V, 0 to 5V, 0 to 10V, -10 to 10V, 4 to 20 mA	1/4000	1 ms/ output	Remov- able terminal	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's	0.20	0.20	CS1W-MAD44
I/O Units		4 outputs	4 inde- pen- dent	1 to 5V, 0 to 5V, 0 to 10V, -10 to 10V	1/4000	1 ms/ output	block								words			

■Isolated-type Pulse Input Units (Process I/O Units)

					M	ountab	le Rack	s			Cur	ront	
Unit type	Product name	Specifications	СРИ	Rack	C200HX/ HG/HE	Expa	S1 nsion ack	distance	SYSMAC BUS Slave	No. of unit numbers allocated		mption	Model
				N-ВС	Expansion I/O Rack	CS1	W-BI		Rack	anocateu	5 V svstem	26 V system	
	Isolated-type		3								-,	-,	
	Pulse Input Unit												
CS1 Special I/O Units		4 pulse inputs	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.20	0.16	CS1W-PPS01

■Loop Control Board/Loop Control Unit

					M	ountable Ra	cks			Cur	rent	
Unit type	Product name	Specifications	CPU	Rack	HG/HE	CS1 Expansion Rack	distance	SYSMAC BUS Slave	No. of unit numbers allocated		mption	Model
					Expansion I/O Rack	CS1W-BI	Expansion Rack	Rack		5 V system	26 V system	
		50 blocks max. (total control blocks and operation blocks)	*1	*1	Ne	No	Ne	Ne		*2 0.22		CS1W-LCB01
Board		500 blocks max. (total control blocks and operation blocks)	Yes	Yes	No	No	No	No		*2 0.22		CS1W-LCB05

*1. Mount a CS1W-LCB01/05 Loop Control Board in a CS1G/H-CPU H CPU Unit or a CS1D-CPU S CS1D Duplex System CPU Unit.
 *2. NT-AL001 Link Adapters consume an additional 0.15 A each when used.

High-speed Counter Units

			Specifications				Мо	untabl	e Racl	ks			Cur	ront	
Unit type	Product name	Number of count	Encoder A and B inputs, and Z pulse	Maximum count	CPU	Rack	HG/HE	Expa			SYSMAC BUS	No. of unit numbers		nption	Model
			input signal	speed	CS1V	V-ВС	Expansion I/O Rack	CS1	W-BI	Expansion Rack	Slave Rack	allocated	5 V	26 V	
					□□3	□□2		□□3	□□2				system	system	
	High-speed Counter Units	2	Input voltage: 5 VDC, 12 VDC, or 24 VDC (only 1 axis for 5 V or 12 V input)	50 kHz	Yes	Yes	No	Yes	Yes	Yes	No		0.36		CS1W-CT021
CS1 Special			RS-422 line driver	500 kHz								4 unit numbers'			
I/O Units		4	Input voltage: 5 VDC, 12 VDC, or 24 VDC (up to 2 axes for 5 V or 12 V input)	50 kHz	Yes	Yes	No	Yes	Yes	Yes	No	words	0.45		CS1W-CT041
			RS-422 line driver	500 kHz											

Customizable Counter Units

					Mo	untat	ole Ra	acks			Gur	rent	
Unit type	Product name	Specifications	CPU	Rack	HG/HE	Expa		CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers allocated	-	nption	Model
			CS1	N-BC	Expansion I/O Rack	CS1	W-BI	Expansion Rack	Rack	anocateu	5 V	26 V	
			□□3	□□2		□□3	□□2				system	system	
		Two-axis pulse input Two-axis pulse output 12 DC inputs 8 transistor outputs	Yes	Yes	No	Yes	Yes	Yes	No		0.80		CS1W-HCP22-V1
CS1 Special I/O Units	Customizable Counter Units	Single-axis pulse input 1 analog input 2 analog outputs 12 DC inputs 8 transistor outputs	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.75	0.15	CS1W-HCA12-V1
		Two-axis pulse input 2 analog outputs 12 DC inputs 8 transistor outputs	Yes	Yes	No	Yes	Yes	Yes	No		0.75	0.15	CS1W-HCA22-V1
		12 DC inputs 8 transistor outputs	Yes	Yes	No	Yes	Yes	Yes	No		0.60		CS1W-HIO01-V1

■Position Control Units

						M	ountat	ole Ra	cks			Cur	rent	
Unit type	Product name	Specif	ications	CPU	Rack	C200HX/ HG/HE			CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers allocated		mption	Model
		Control out interface			w-вс	Expansion I/O Rack		W-BI	Expansion Rack	Rack	anocateu	5 V system	26 V system	
			1 axis	Yes	Yes	No	Yes	Yes	Yes	No	1 unit	0.25		CS1W-NC113
		Pulse-train,	2 axes	Yes	Yes	No	Yes	Yes	Yes	No	number's words	0.25		CS1W-NC213
	Position Control Units	open-collector outputs	4 axes	Yes	Yes	No	Yes	Yes	Yes	No	2 unit numbers' words	0.36		CS1W-NC413
			1 axis	Yes	Yes	No	Yes	Yes	Yes	No	1 unit	0.25		CS1W-NC133
		Pulse-train, line	_ 2 axes	Yes	Yes	No	Yes	Yes	Yes	No	number's words	0.25		CS1W-NC233
		driver outputs	4 axes	Yes	Yes	No	Yes	Yes	Yes	No	2 unit numbers' words	0.36		CS1W-NC433
		For use with the	e CS1W-NC1⊡3	Num	ber of a	axes supporte	d: 1		I	1				XW2B-20J6-1B
	Relay Unit for Servo	For use with the NC4□3	e CS1W-NC2⊡3/	Num	ber of a	axes supporte	d: 2							XW2B-40J6-2B
		For use with the	CS1W-NC	Num	ber of a	axes supporte	d: 2, wi	ith con	munications	support	i			XW2B-40J6-4A
						e Servo Drive: s, G Series, W		< *			Cable length	: 0.5 m		XW2Z-050J-A6
			For use with the	or		TSTEP 2	Cono	0 •••,	Number of a	kes	Cable length	:1 m		XW2Z-100J-A6
CS1 Special			CS1W-NC113			e Servo Drive:			supported: 1		Cable length	: 0.5 m		XW2Z-050J-A8
I/O Units		Open-collector		SN	/ARTS	TEP Junior or	A Ser	ies			Cable length	:1 m		XW2Z-100J-A8
		output				e Servo Drive:		a ala			Cable length	: 0.5 m		XW2Z-050J-A7
			For use with the CS1W-NC213/			s, G Series, W TSTEP 2	Serie	5 ক,	Number of a	kes	Cable length	:1 m		XW2Z-100J-A7
			NC413	Conn	ectable	e Servo Drive:			supported: 2		Cable length	: 0.5 m		XW2Z-050J-A9
	Servo Relay Unit Connecting			SN	/ARTS	TEP Junior or	A Ser	ies			Cable length	:1 m		XW2Z-100J-A9
	Cable (Position Control Unit end)					e Servo Drive: s, G Series, W		a ala			Cable length	: 0.5 m		XW2Z-050J-A10
			For use with the	or		TSTEP 2	Serie	5 ক,	Number of a	kes	Cable length	:1 m		XW2Z-100J-A10
			CS1W-NC133	Conn	ectable	e Servo Drive:			supported: 1		Cable length	: 0.5 m		XW2Z-050J-A12
		Line-driver		SN	/ARTS	TEP Junior or	A Ser	ies			Cable length	:1 m		XW2Z-100J-A12
		outputs				e Servo Drive:		a ala			Cable length	: 0.5 m		XW2Z-050J-A11
			For use with the CS1W-NC233/			s, G Series, W TSTEP 2	Selle	5 ^ ,	Number of a	kes	Cable length	:1 m		XW2Z-100J-A11
			NC433	Conn	ectable	e Servo Drive:			supported: 2		Cable length	: 0.5 m		XW2Z-050J-A13
				SN	ARTS	TEP Junior or	A Ser	ies			Cable length	:1 m		XW2Z-100J-A13

*W-series is no longer available to order.

Position Control Unit with MECHATROLINK-II interface

						м	ountal	ble Ra	cks					
Unit type	Product name	Specification	ıs	CPU	Rack	C200HX/ HG/HE	Expa	S1 nsion ick	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers allocated	consu	rent mption A)	Model
		Control output interface	Number of axes	-	W-ВС	Expansion I/O Rack	-	W-BI	Expansion Rack	Rack	anocated	5 V system	26 V system	
	Position Control Unit with MECHATROLINK-II	Control commands are sent using MECHATROLINK-II communications.	2 axes											CS1W-NC271
	interface	Direct operation from ladder program. Control modes:	4 axes	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.36		CS1W-NC471
		Position control, speed control, and torque control	16 axes							CS1W-NCF71				
CS1 CPU			1								Cable lengt	h: 0.5 m		FNY-W6003-A5
Bus Unit											Cable lengt	h: 1 m		FNY-W6003-01
							_				Cable lengt	h: 3 m		FNY-W6003-03
	MECHATROLINK-II Cables	To connect MECHAT The model numbers							Corporation)		Cable lengt	h: 5 m		FNY-W6003-05
			5								Cable lengt	h: 10 m		FNY-W6003-10
											Cable lengt	h: 20 m		FNY-W6003-20
											Cable lengt	h: 30 m		FNY-W6003-30
	MECHATROLINK-II Terminator	Terminating resistant The model number a						ic Corp	oration)					FNY-W6022
	MECHATROLINK-II Repeater	Communications rep (Yaskawa Electric Co)										JEPMC-REP2000-E

Motion Control Units

						Mo	ountab	le Raci	(S			Curre	nt	
Unit type	Product name	Specificati	ons	CPU	Rack	C200HX/ HG/HE Expansion		S1 nsion Ick	CS1 Long- distance Expansion	SYSMAC BUSSlave	No. of unit numbers allocated	consum (A)		Model
		Control output interface	Number of axes	CS1V	V-ВС □□2	I/O Rack	CS1	W-BI	Rack	Rack		5 V system	26 V system	
	Motion Control Unit (G-language programming)	Analog outputs	4 axes	Yes	Yes	No	Yes	Yes	Yes	No	5 unit numbers' words	0.70 (1.00 A when a Teaching Box is connected)		CS1W-MC421-V1
CS1 Special I/O Units		rinalog outputo	2 axes	Yes	Yes	No	Yes	Yes	Yes	No	3 unit numbers' words	0.60 (0.80 A when a Teaching Box is connected)		CS1W-MC221-V1
	Teaching Box							-	1				1	CVM1-PRO01-V1
	Teaching Box Connecting Cable							-			Cable length	:: 2 m		CV500-CN224
	ROM Cassette							-						CVM1-MP702-V1
	MC Terminal Block	For 2 axes						-						XW2B-20J6-6
	Conversion Unit *	For 4 axes						-						XW2B-40J6-7
	MC Terminal Block Conversion Unit Cable							-			Cable length	:: 1 m		XW2Z-100J-F1

*Simplifies I/O connector wiring.

Serial Communications Boards/Serial Communications Units

						Мо	ountabl	le Racl	s			Cur	rent	
Unit type	Product name	Spec	ifications	CPU	Rack	C200HX/ HG/HE			CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers	consu	mption A)	Model
					V-BC	Expansion I/O Rack	-	W-BI □□2	Expansion Rack		allocated	5 V system	26 V system	
CS1 Inner Board	Serial Communications Board	Two RS-232C ports One RS-232C port and one RS-422A/	The following communications protocols can be selected for each port: protocol	*4 Yes	*4 Yes	No	No	No	No	No		*5 0.28 *5 0.36		CS1W-SCB21-V1 CS1W-SCB41-V1
CS1 CPU	Serial Communications Unit	485 port Two RS-232C ports	macro, host link, NT Link (1:N mode), serial gateway (*1), no protocol (* 2), or Modbus-RTU	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's	* 5 0.29		CS1W-SCU21-V1
Bus Unit	CPU Unit	Two RS-422A/ 485 ports	Slave (*3).	Yes	Yes	No	Yes	Yes	Yes	No	words	0.40		CS1W-SCU31-V1

*1. The serial gateway function is supported by Serial Communications Boards and Units with unit version 1.2 or later only.

*2. The Serial Communications Unit's no-protocol function is supported by Serial Communications Units with unit version 1.2 or later only. In addition the CPU Unit must be unit version 3.0 or later.

*3. The Modbus-RTU Slave function is supported by Serial Communications Boards and Units with unit version 1.3 or later only.

*4. One Board can be mounted in the Inner Board slot of the CPU Unit.

***5.** NT-AL001 Link Adapters consume an additional 0.15 A each when used.

EtherNet/IP Unit

		Speci	fications			Mc	ountab	le Racl	s			Cur	ront	
Unit type	Product name	Communications	Communications	CPU	Rack	C200HX/ HG/HE		nsion	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers	consu		Model
		cable	functions	CS1V		Expansion I/O Rack	CS1	1	Expansion Rack	Rack	allocated	5 V	26 V	
				□□3	□□2		□□3	□□2				system	system	
CS1 CPU		STP (shielded twisted-pair)	Tag data link Message communications	* Yes	* Yes	No	* Yes	* Yes	* Yes	No	1 unit number's	0.41		CS1W-EIP21
Bus Unit		cable of category 5, 5e, or higher.	Tag data link service, message communications, and socket service	res	res	NO	res	res	res	NO	words	0.62		CS1W-EIP21S

*Up to eight CS1W-EIP21 EtherNet/IP Units can be mounted to the CS1 CPU Backplane (CS1W-BC......) and CS1 Expansion Backplanes (CS1W-BI............) of one PLC.

EtherNet Unit

						Mo	ountabl	e Racl	s			Cur	rent	
Unit type	Product name	s	pecifications	CPU	Rack	C200HX/ HG/HE		nsion	distance	SYSMAC BUS Slave	No. of unit numbers	consu		Model
				CS1V	W-ВС	Expansion I/O Rack		1	Expansion Rack	Rack	allocated	5 V system	26 V system	
CS1 CPU Bus Unit	EtherNet Unit	100BASE-TX Cable	FINS communications service (TCP/IP and UDP/IP), FTP server function, socket service, mail send service, mail reception (remote command reception), auto-adjustment of PLC's internal clock, and server host name specification	* Yes	* Yes	No	* Yes	* Yes	* Yes	No	1 unit number's words	0.38		CS1W-ETN21

*Up to four CS1W-ETN21 Ethernet Units can be mounted to the CS1 CPU Backplane (CS1W-BC and CS1 Expansion Backplanes (CS1W-BI and CS1 Expansion Backplanes) of one PLC.

Industrial Switching Hubs

Product name	Appearance	Functions	No. of ports	Accessories	Current consumption (A)	Model
Industrial Switching Hubs	RTR	Quality of Service (QoS): EtherNet/IP control data priority 10/100BASE-TX, Auto-Negotiation	5	Power supply connector	0.07	W4S1-05D

Controller Link Units

					М	ountab	le Raci	s			Current		
Unit type	Product name	Specifications	CPU	Rack	C200HX/ HG/HE		S1 nsion ick	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
			CS1V	V-ВС □□2	Expansion I/O Rack	CS1W-BI		Expansion Rack	Rack	allocated	5 V system	26 V system	
		Wired shielded twisted-pair cable *1	*4 Yes	*4 Yes	No	*4 Yes	*4 Yes	Yes	No		0.33		CS1W-CLK23
	Controller Link Unit	Optical ring H-PCF cable #2	¥4 Yes	*4 Yes	No	*4 Yes	*4 Yes	Yes	No	1 unit number's 0.52 words		CS1W-CLK13	
CS1 CPU Bus Unit		Optical ring GI cable *3	*4 Yes	*4 Yes	No	*4 Yes	*4 Yes	Yes	No		0.65		CS1W-CLK53
	Controller Link Support Board	Wired shielded twisted-pair cable * 1	 Insta 	allation	ROM × 1 × 5 allation Guide (W467) × 1 nmunications Connector × 1								3G8F7-CLK23-E * 6
		H-PCF optical model		ROM ×									3G8F7-CLK13-E *6
		GI optical model	 Installation Optical Fibe Power Sup 		er Cable Brac	ket × 1							3G8F7-CLK53-E * 6

•Controller Link Options

Product name	Specif	ications	Model
Relay Terminal Block for Wired Controller Link Unit	Use for Wired Controller Link Units (set of 5).		CJ1W-TB101
Controller Link Repeater Unit	Wire-to-Wire Model	These products are not mounted to the PLC. (They are installed individually on DIN Rail or	CS1W-RPT01
	Wire-to-Optical (H-PCF) Model *2	with screws.)	CS1W-RPT02
	Wire-to-Optical (GI) Model *3		CS1W-RPT03

***1.** Use the following special cable for shielded, twisted-pair cable.

• ESVC0.5 × 2C-13262 (Bando Electric Wire: Japanese Company)

• ESNC0.5 × 2C-99-087B (JMACS Japan Co., Ltd.: Japanese Company)

• ESPC 1P × 0.5 mm² (Nagaoka Electric Wire Co., Ltd.: Japanese Company)

• Li2Y-FCY2 × 0.56qmm (Kromberg & Schubert, Komtec Department: German Company)

• 1 × 2 × AWG-20PE+Tr.CUSN+PVC (Draka Cables Industrial: Spanish Company)

• #9207 (Belden: US Company)

*2. When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.

*3. When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link).
 *4. Up to four Pre-Ver. 1.2 Controller Link Units (both CS1W-CLK21-V1 Wired Units)

• Up to four Pre-Ver. 1.2 Controller Link Units (both CS1W-CLK21-V1 Wired Units and CS1W-CLK22-V1 Optical Units combined) can be mounted to the CS1 CPU Backplane (CS1W-BC

***5.** The CD-ROM contains the following software.

Controller Link (PCI) Driver

FinsGateway Version 2003 (PCI-CLK Edition)

- FinsGateway Version 3 (PCI-CLK Edition)
- Setup Diagnostic Utility

C Library

***6.** Product no longer available to order.

●H-PCF Cables (For Controller Link and SYSMAC LINK)

Product	name	A	pplication and construction	Spe	cifications	;	Model
			(1)		Black	10 m	S3200-HCCB101
					Black	50 m	S3200-HCCB501
					Black	100 m	S3200-HCCB102
			(6)	Two-core	Black	500 m	S3200-HCCB502
Ontion! Fiber (Sabla	Controller Link	1. Optical fiber single-core cord	optical cable	Black	1,000 m	S3200-HCCB103
Optical Fiber C	able	SYSMAC LINK SYSBUS	2. Tension member (plastic-sheathed wire)	with tension	Orange	10 m	S3200-HCCO101 *1
			 Filler (plastic) Filler surrounding signal wires (plastic, 	member	Orange	50 m	S3200-HCCO501 *1
			yarn, or fiber)		Orange	100 m	S3200-HCCO102 *1
			 Holding tape (plastic) Heat-resistant PV sheath 		Orange	500 m	S3200-HCCO502 *1
			o. Heat-resistant PV sheath		Orange	1,000 m	S3200-HCCO103 *1
Optical Connectors		CS SYSMAC LINK:CS 3G8	3F7-CLK13-E *1 1W-RPT02 1W-SLK11 3F7-SLK11-E *1	Half-lock			S3200-COCF2571
Crimp-cut)	C200HW-SLK13/14 &1			Full-lock			S3200-COCF2071 *2

***1.** Discontinuation models.

*2. Full-lock Optical Connectors (Crimp-cut) (S3200-COCF2071) cannot be used with the CS1W-SLK11. Use a Half-lock Cable (S3200-COCF2571) or a H-PCF Optical Fiber Cable with Connectors (S3200-CNC=----).

•H-PCF Optical Fiber Cables with Connectors (Black Composite Cables with Two-Optical Lines and Two Power Supply Lines)

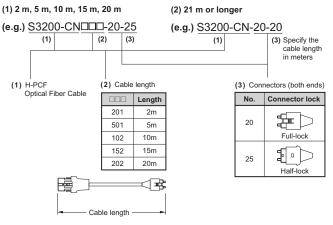
Applicable	Appearance	Model
		S3200-CN
Controller Link SYSMAC LINK		S3200-CN
		S3200-CN25-25

Note: Optical connectors for H-PCF Optical Cables with Connectors are adhesive polished.

Cable Length

The following cable lengths are available: 2 m, 5 m, 15 m, and 20 m. For lengths of 21 m or more, contact your OMRON sales representative.

Model Numbers



Optical Connector Assembly Tool

Product name	Applicable Units	Model	Maker
Optical Fiber Assembly Tool *	This tool is used on site for mounting crimp-cut connectors and hard plastic-clad silica optical fiber for optical transmission systems of C-series SYSBUS, SYSMAC LINK, and Controller Link.	CAK-0057	Sumitomo Electric Industries, Ltd.

* There is a risk of quality problems when using cables assembled by typical users, so we recommend purchasing cables with pre-attached connectors or having a qualified technician assemble the cables.

GI Optical Cables

A qualified technician must select, assemble, and install GI Optical Fiber Cable, so always let an optical cable specialist handle the GI cable.

Usable Optical Fiber Cables and Optical Connectors

- Optical fiber types: Graded, indexed, multi-mode, all quartz glass, fiber (GI-type AGF cable)
- Optical fiber construction (core diameter/clad diameter): 62.5/125 μm or 50/125 μm
- Optical fiber optical characteristics of optical fiber: Refer to the tables.
- Optical connectors: ST connectors (IEC-874-10)

• 50/125 μm AGF Cables

Items	Minimum	Typical	Maximum	Remarks	;	
Numerical Aperture (N.A)		0.21				
			3.0Lf	0.5 km ≤ Lf		
Transmission loss (dB)			3.0 Lf + 0.2	$0.2 \text{ km} \leq Lf \leq 0.5 \text{ km}$	λ = 0.8 μm, Ta = 25°C	
			3.0 Lf + 0.4	Lf ≤ 0.2 km		
Connection loss (dB)			1.0	λ = 0.8 µm, one locatio	n	
Transmission band width (MHz·km)	500			λ = 0.85 μm (LD)		

Lf is Fiber length in km, Ta is ambient temperature, and λ is the peak wavelength of the test light source.

• 62.5/125 µm AGF Cables

Items	Minimum	Typical	Maximum	Remarks	5			
Numerical Aperture (N.A)		0.28						
			3.5Lf	0.5 km ≤ Lf				
Transmission loss (dB)			3.5Lf + 0.2	$0.2 \text{ km} \leq \text{Lf} \leq 0.5 \text{ km}$	λ = 0.8 μm, Ta = 25°C			
,			3.5Lf + 0.4	Lf ≤ 0.2 km				
Connection loss (dB)			1.0	λ = 0.8 µm, one location				
Transmission band width (MHz·km)	200			λ = 0.85 μm (LD)				

Lf is Fiber length in km, Ta is ambient temperature, and λ is the peak wavelength of the test light source.

SYSMAC LINK Units

						Mo	ountab	le Racl	ks			0	rent	
Unit type	Product name	Specifica	ations	CPU	Rack	C200HX/ HG/HE	C: Expa Ra	nsion	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
					V-ВС	Expansion I/O Rack	CS1		Expansion Rack	Rack	allocated	5 V system	26 V system	
	SYSMAC LINK Unit	Coaxial (5C-2V cable)	Data link and	*1 Yes	*1 Yes	No	*1 Yes	*1 Yes	*1 Yes	No	1 unit	0.48		CS1W-SLK21
		Optical (H-PCF cable) * 2	message communica- tions functions	*1 Yes	*1 Yes	No	*1 Yes	*1 Yes	*1 Yes	No	number's words	0.47		CS1W-SLK11
CS1 CPU	SYSMAC LINK Support Board	Coaxial	1	The 3	G8F7-8		AC LIN	IK Sup	port Board inc	ludes the			1	3G8F7-SLK21-E *3
Bus Unit		Optical (H-PCF cal	ble) *2			communicatio								3G8F7-SLK11-E *3
	F Adapter			One A	dontor	is included wit	th anak	Coovi	al aabla SVSN					C1000H-CE001
	F Adapter Cover			Unit/B		is included wit	ui edul	Uaxi						C1000H-COV01
	Terminator			A Terr netwo		r must be installed at each node on the ends of the								C1000H-TER01

*1. Up to four CS1W-SLK11/21 SYSMAC LINK Units can be mounted to the CPU Backplane and Expansion Backplanes of one PLC.
*2. When using wired optical (H-PCF) communications, use the H-PCF Cable or H-PCF Cable with pre-attached connectors.
*3. Final order entry date: The end of March, 2020

■FL-net Units

					Mo	ountab	le Racl	ks			C	rent	
Unit type	Product name	Specifications			C200HX/ HG/HE	Rack		CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers	consumption (A)		Model
				N-ВС	Expansion I/O Rack			Expansion Rack	Rack	allocated	5 V system	26 V system	
CS1 CPU Bus Unit	FL-net Unit	FL-net (OPCN-2) Ver. 2 specifications 100BASE-TX Cable	* Yes	* Yes	No	* Yes	* Yes	* Yes	No	1 unit number's words	0.38		CS1W-FLN22

*Up to four CS1W-FLN22 FL-net Units can be mounted to the CS1 CPU Backplane (CS1W-BC) and CS1 Expansion Backplanes (CS1W-BI) of one PLC.

DeviceNet Unit

						Mo	ountab	le Rac	ks			Current			
Unit type	Product name	Specifications	Communications functions	CPU Rack		C200HX/ HG/HE	Rack		CS1 Long- distance	SYSMAC	No. of unit numbers	consumption (A)		Model	
				-	N-ВС	Expansion I/O Rack			Expansion Rack	Rack	allocated	5 V system	26 V system		
CS1 CPU Bus Unit	DeviceNet Unit	Functions as master and/or slave; allows control of	 Remote I/O Master communications (Fixed or user-set allocation) Remote I/O Slave communications 	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's	0.29		CS1W-DRM21-V1	
	<u> </u>	32,000 points max. per master.	(Fixed or user-set allocation)Message communications	Maxim	num nu	mber of Units:	16 if C	onfigur	ator is used		words				

CompoNet Master Unit

		Specifi	cations			Me	ountab	le Rac	ks			Cur	ront	
Unit type	Product name	Communications	Maximum number of I/O points per	CPU Rack		C200HX/ HG/HE	Expa	S1 nsion Ick	distance	SYSMAC BUS Slave	No. of unit numbers	consumption (A)		Model
		functions	Master	CS1\	N-ВС □□2	Expansion I/O Rack	CS1	W-BI □□2	Rack	Rack	allocated	5 V system	26 V system	
CS1 Special I/O Unit	CompoNet Master Unit	Remote I/O communications Message communications	Word Slave Units: 1,024 inputs and 1,024 outputs (2,048 I/O points total) Bit Slave Units: 256 inputs and 256 outputs (512 I/O points total)	Yes	Yes	No	Yes	Yes	Yes		1, 2, 4, or 8 unit numbers' words (variable)	0.40		CS1W-CRM21

■ID Sensor Units

							Мо	untabl	e Rack	s			Current		
Unit type	Product name	Connecting ID System	Number of RW Heads	External power supply			C200HX/ HG/HE		S1 nsion Ick	distance	SYSMAC BUS	No. of unit numbers	consumption (A)		Model
			neaus	Suppry	CS1V		I/O Rack		W-BI		Slave Rack	allocated	5 V system	26 V	
					□□3	□□2		□□3	2				system	system	
	10.0	V680-series RFID	1	Not required	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.26	* 0.13	CS1W-V680C11
CS1	ID Sensor Units	system	2	24 VDC	Yes	Yes	No	Yes	Yes	Yes		2 unit numbers' words	0.32		CS1W-V680C12
Special I/O Unit		V600-series RFID	1	Not required	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's words	0.26	0.12	CS1W-V600C11
		system	2	24 VDC	Yes	Yes	No	Yes	Yes	Yes		2 unit numbers' words	0.32		CS1W-V600C12

*The current consumption is 0.28 A when connected to the V680-H01. For details, refer to the V680 Series RFID System Catalog (Cat. No. Q151).

■GP-IB Interface Unit

					Мо	untabl	e Rack	s			Cur	rent	
Unit type	Product name	Specifications	CPU		C200HX/ HG/HE	Expa	ick	distance	SYSMAC BUS Slave	No. of unit numbers allocated	consu (/	mption	Model
	GP-IB		CS1V	V-DC	Expansion I/O Rack		W-BI	Rack	Rack		5 V system	26 V system	
CS1 Special I/O Unit	Interface Unit	Master or slave mode provided.	* Yes	* Yes	No	* Yes	* Yes	Yes		1 unit number's words	0.33		CS1W-GPI01

*Up to four GP-IP Interface Units can be mounted to the CS1 CPU Backplane (CS1W-BC) and CS1 Expansion Backplanes (CS1W-BI) of one PLC.

SPU Unit (High-speed Data Storage Unit)

						Мо	untabl	e Rack	s			Curr	rent	
Unit type	Product name	Specificatio	ns	CPU	Rack	C200HX/ HG/HE			CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers allocated		mption	Model
		PC Card slot	Ethernet LAN port	CS1V	V-ВС	Expansion I/O Rack	CS1	W-BI □□2	Expansion Rack	Rack	anocateu	5 V system	26 V system	
	SPU Unit (High-speed Data Storage Unit)	1 PC Card Type II slot Insert an OMRON	1 port (10/100 BASE-TX)	Yes	Yes	No	Yes	Yes	Yes	No	1 unit number's	0.56		CS1W-SPU01-V2
		HMC-EF	2 ports (10/100 BASE-TX)	res	res	NO	res	res	res	NO	words	0.70		CS1W-SPU02-V2
CS1 CPU	SPU- Console Support Software *	Functions: Setting the High-speed Data Storage settings, sampling setting software is required to ma speed Data Storage Unit' OS: Microsoft Windows 1 Microsoft Windows 8 Microsoft Windows 8	s, etc. (The ake the High- s settings.) 0 (32 bit/64 bit) .1 (32 bit/64 bit) (32 bit/64 bit)											WS02-SPTC1-V2
Bus Unit	SPU Unit SPU Data	Functions: Automatically collected data files from the the computer, and can als data in a database. OS: Microsoft Windows 1 Microsoft Windows 8	ne SPU Unit to so register the 0 (32 bit/64 bit)								1 license			WS02-EDMC1-V2
	SPU Data Management Middleware	Microsoft Windows 8 Microsoft Windows 7 Microsoft Windows S Microsoft Windows S	(32 bit/64 bit) (32 bit/64 bit) erver 2012								5 licenses			WS02-EDMC1-V2L05
		Flash memory: 128 MB	Note:											HMC-EF183
		Flash memory: 256 MB	A memory Card is required to											HMC-EF283
		Flash memory: 512 MB	collect data.											HMC-EF583
		Memory Card Adapter (for a computer's PCMCI	A slot)											HMC-AP001

*SPU-Console version lower than version 2.0 cannot be connected to SPU Units with unit version 2.0 or later.

C200H Special I/O Units

Temperature Sensor Units (No longer available to order)

			S	pecificati	ons				Мо	untable	e Rack	s			C	rent	
Unit type	Product name	I/O	Signal range	Signal	Conver- sion	External		Rack	C200HX/ HG/HE		S1 nsion Ick	CS1 Long- distance	SYSMAC BUS	No. of unit numbers	consu	mption A)	Model
		points	selection	range	speed	connection		V-ВС □□2	Expansion I/O Rack	CS1		Expansion Rack	Slave Rack	allocated	5 V system	26 V system	
	Tempera- ture	4 inputs	4 common	Thermo- couple K, J			Yes	No	Yes	Yes	No	No	Yes		0.45		C200H-TS001
C200H Special I/O Unit	Sensor Units	4 inputs	4 common	Ther- mome- ter JPt100	4.8 s max. (when 4 inputs are used	Removable terminal block	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.45		C200H-TS101
		4 inputs	4 common	Ther- mome- ter Pt100	per Unit)		Yes	No	Yes	Yes	No	No	Yes		0.45		C200H-TS102

Analog Input Units (No longer available to order)

				Specifi	cations					Мо	untab	le Rac	ks			Cur	rent	
Unit type	Product name	1/0	Signal range	Signal	Reso-	Conver- sion	External	-		HG/HE	Expa Ra	S1 nsion ack		SYSMAC BUS	No. of unit numbers		mption	Model
		points	selec- tion	range	lution	speed	connection	CSI	N-BC	I/O Rack	CSI	W-BI		Rack	allocated	5 V system	26 V system	
C200H Special I/O Unit	Analog Input Units	8 inputs	8 com- mon	1 to 5 V, 4 to 20 mA, 0 to 10 V, -10 to 10 V	1/4000	1 ms/ input	Removable terminal block	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.10	0.10	C200H-AD003

Analog Output Units (No longer available to order)

				Specific	ations					Мо	untabl	e Racl	s			Cur	ront	
Unit type	Product name	I/O	Signal range	Signal	Resolu-	Conver- sion	External			C200HX/ HG/HE	C: Expa Ra		CS1 Long- distance	SYSMAC BUS	No. of unit numbers		mption	Model
		points	selection	range	tion	speed	connection	CS1V		Expansion I/O Rack	CS1		Expansion Rack	Slave Rack	allocated	5 V system	26 V system	
C200H Special	Analog Output Units	8 outputs	8 indepen- dent	1 to 5 V, 0 to 10 V, -10 to 10 V	1/4000	1 ms/ output	Removable terminal	Yes	No	Yes	Yes	No	No	Yes	1 unit number's	0.10	0.20	C200H-DA003
I/O Unit		8 outputs	8 indepen- dent	4 to 20 mA	1/4000	1 ms/ output	block	Yes	No	Yes	Yes	No	No	Yes	words	0.10	0.25	C200H-DA004

Analog I/O Units (No longer available to order)

				Specifica	ations					Мо	untabl	e Racl	ks			Cur	ront	
Unit type	Product name	I/O	Signal range	•	Resolu-		External	CPU		HG/HE	Expa		CS1 Long- distance	SYSMAC BUS	No. of unit numbers	consu (/	mption	Model
		points	selection	range	tion	speed			N-ВС	I/O Rack	xpansion CS1	1	Expansion Rack	Slave Rack	allocated	5 V system	26 V system	
000011	Analog I/O Units	2 inputs	2 indepen- dent	1 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4000	1 ms/ input	Removable	Yes	N	No. a	No	Ne	No	No	1 unit	0.40	0.00	C200H-MAD01
Special I/O Unit		2 outputs	Indepen-	1 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4000	1 ms/ output	terminal block	res	No	Yes	Yes	No	No	Yes	number's words	0.10	0.20	C200H-MAD01

			Specificatio	ns			M	ountab	le Ra	cks			C 111	rent	
Unit type	Product name	No. of	Temperature	Control output	CPU	Rack	C200HX/ HG/HE	C: Expa Ra	nsion	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers	consu (/	mption	Model
		loops	sensor inputs		CS1		Expansion I/O Rack	CS1		Expansion Rack	Rack	allocated	5 V	26 V	
					□□3	□□2		□□3	2				system	system	
		2 loops	Thermocouples (R, S, K, J, T, E, B, N, L, or U)	Open-collector NPN outputs (pulses)	Yes	No	Yes	Yes	No	No	Yes		0.33		C200H-TC001
	Temperature 2 Control Units	2 loops	Thermocouples (R, S, K, J, T, E, B, N, L, or U)	outputs	Yes	No	Yes	Yes	No	No	Yes		0.33		C200H-TC002
		2 loops	Thermocouples (R, S, K, J, T, E, B, N, L, or U)	Current outputs (linear)	Yes	No	Yes	Yes	No	No	Yes		0.33		C200H-TC003
C200H Special I/O Unit		2 loops	Platinum resistance thermometers (JPt00, Pt100)	ON/OFF transistor outputs (pulses)	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.33		C200H-TC101
		2 loops	Platinum resistance thermometers (JPt00, Pt100)	ON/OFF voltage outputs (pulses)	Yes	No	Yes	Yes	No	No	Yes		0.33		C200H-TC102
		2 loops	Platinum resistance thermometers (JPt00, Pt100)	ON/OFF current outputs (linear)	Yes	No	Yes	Yes	No	No	Yes		0.33		C200H-TC103
	Connecting	Cable le	ength: 2 m											•	C200H-CN225
	Cables	Cable le	ength: 4 m												C200H-CN425

Temperature Control Units (No longer available to order)

Heat/Cool Temperature Control Units (No longer available to order)

			Specificatio	ns			Me	ountab	le Ra	:ks			Cur	rent	
Unit type	Product name	140. 01	Temperature	Control	CPU	Rack	HG/HE	CS Expai Ra	nsion	CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
		loops	sensor inputs	output			Expansion I/O Rack		W-BI □□2	BI Rack Rack	Rack	allocated	5 V system	26 V system	
C200H Special I/O Unit	Heat/Cool Temperature Control Units	2 loops	Thermocouples (R, S, K, J, T, E, B, N, L, or U)	Heating output: Voltage output (pulses), Cooling output: Open-collector NPN outputs (pulses)	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.33		C200H-TV002
	Connecting	Cable le	ngth: 2 m	1			1					1	1	1	C200H-CN225
	Cables												C200H-CN425		

■PID Control Units (No longer available to order)

			Specifications	6			Мо	untab	le Ra	icks			Cur	rent	
Unit type	Product name	No. of	Temperature	Control	CPU	Rack	HG/HE	Expa		distance	SYSMAC BUS Slave	No. of unit numbers	consu	mption A)	Model
		loops	sensor input	output	CS1V		Expansion I/O Rack		W-BI □□2	Rack	Rack	allocated	5 V system	26 V system	
C200H Special I/O Unit	PID Control Units	2 loops		Current outputs (linear)	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.33		C200H-PID03
	Connecting	Cable le	ngth: 2 m					1	1						C200H-CN225
	Cables	Cable le	ngth: 4 m												C200H-CN425

■High-speed Counter Units (No longer available to order)

			Specifications	;			Me	ountab	le Ra	cks			Cur	rent	
Unit type	Product name	Number of	Encoder A and B input, pulse	Maximum counting	CPU		HG/HE	CS Expar Ra	nsion	distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
	High-speed	counters	input, Z signal	speed	CS1V	1	Expansion I/O Rack			Rack	Rack	allocated	5 V system	26 V system	
C200H	High-speed Counter Units	2	Voltage input: 12 or 24 VDC	50 kHz	Yes	No	Yes	Yes	No	No	Yes	1 unit number's	0.40		C200H-CT021
Special I/ O Unit		2	RS-422 line driver	75 kHz	res		res	ies	INO	NO	res	words	0.40		02000-01021

■ASCII Units (No longer available to order)

					Mo	ountab	le Rac	ks			Curr	rent	
Unit type	Product name	Specifications	CPU		C200HX/ HG/HE			CS1 Long- distance	SYSMAC BUS Slave	No. of unit numbers		mption	Model
			CS1	N-BC	Expansion I/O Rack	CS1	W-BI	Expansion Rack	Rack	allocated	5 V	26 V	
			□□3	□□2		□□3	□□2				system	system	
C200H Special I/O Unit	S (@	User memory area: 200 Kbytes Shared memory: Provided (general-purpose area: 90 words) RS-232C x 2 ports	Yes	No	Yes	Yes	No	No	Yes	1 unit number's words	0.25		C200H-ASC11
1/0 0mm		Converts RS-232C to RS-422A/ RS-485 format.					-						CJ1W-CIF11
	RS-232C/RS-422A Link Adapter	One RS-232C port One RS-422 terminal block					-						NT-AL001

Replacing C200H I/O Units

This section shows the corresponding CS1 I/O models and notes for replacing C200H I/O Units (no longer available to order).

16-point DC Input Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit								
Model number	C200H-ID212	CS1W-ID211								
Description	16-point DC Input Units with terminal blocks									
	The terminal arrangement must be changed.									
Notes	The impedance increases (fro correct operation is possible i impedance may influence op	n cases where increased								
	The internal 5-V current cons 10mA to 100mA). Check that within the range of the power	the increased current is								

32-point DC Input Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit						
Model number	C200H-ID218	CS1W-ID231						
Description		32-point DC Input Units with connectors. The connectors, the pin arrangement, and the input specifications are the same.						
	There are 2 commons instead of 1. Connect where necessary.							
Notes	The internal 5-V current consumption increases (from 100mA to 150mA). Check that the increased current is within the range of the power supply.							

32-point DC Input Units (cntd.)

Item	C200H I/O Unit	Corresponding CS1 I/O Unit				
Model number	C200H-ID216	CS1W-ID231				
Description	32-point DC Input Units with and the pin arrangement are increases, allowing use with a	the same. The input current				
	There are 2 commons instead necessary.	d of 1. Connect where				
Notes	The input specifications change (e.g., the impedance decreases and the input current increases from 4.1mA to 6mA.) Check that correct operation is possible in cases where changes in input specifications may influence operation.					
	The internal 5-V current cons 100mA to 150mA). Check tha within the range of the power	at the increased current is				

64-point DC Input Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-ID219 - CS1W-ID261						
Description	64-point DC Input Units with connectors. The connectors, the pin arrangement, and the input specifications are the same.						
	There are 4 commons instead of 2. Connect where necessary.						
Notes	The internal 5-V current consumption increases (from 120mA to 150mA). Check that the increased current is within the range of the power supply.						

64-point DC Input Units (cntd.)

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-ID217	CS1W-ID261					
Description	64-point DC Input Units with connectors. The connectors and the pin arrangement are the same. The input current increases, allowing use with a wider range of devices.						
	There are 4 commons instead necessary.	d of 2. Connect where					
Notes	The input specifications change (e.g., the impedance decreases and the input current increases from 4.1mA to 6mA.) Check that correct operation is possible in cases where changes in input specifications may influence operation.						
	The internal 5-V current cons 100mA to 150mA). Check tha within the range of the power	at the increased current is					

16-point Sinking Transistor Output Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-OD212	CS1W-OD211					
Description	16-point Transistor Output (sinking) Units with terminal blocks. The output current capacity increases (from 0.3A per point and 4.8A per Unit to 0.5A per point and 8A per Unit). The rated voltage range also increases (from 24V to any voltage in the range 12 to 24V.)						
	The terminal arrangement mu	ust be changed.					
Notes	The output specifications change. Check that correct operation is possible in cases where changes in output specifications may influence operation. (Residual voltage increases from 0.8V to 1.5V, ON response time increases from 0.1ms to 0.5ms, OFF response time increases from 0.3ms to 1ms.)						

16-point Sourcing Transistor Output Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit						
Model number	······································							
Description	16-point Transistor Output (sourcing) Units with terminal blocks.							
	The terminal arrangement mu	ust be changed.						
	The output capacity changes (from 1A per point and 4A per Unit to 0.5A per point and 5A per Unit). Check that correct operation is possible in cases where changes in output capacity may influence operation.							
Notes	The output specifications change. Check that correct operation is possible in cases where changes in output specifications may influence operation. (Residual voltage increases from 0.8V to 1.5V, ON response time increases from 0.1ms to 0.5ms, OFF response time increases from 0.3ms to 1ms.)							
	The internal 5-V current consumption increase 160mA to 170mA). The external 24-V power si current also increases (from 35mA to 40mA). O the increased current is within the range of the supply.							
	There are no alarm output contacts. Use the alarm bits in the Auxiliary Area.							

32-point Sinking Transistor Output Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-OD218	CS1W-OD231					
Description	32-point Transistor Output (sinking) Units with connectors. The connectors and the pin arrangement are the same. The output current capacity increases (from 100mA to 0.5A per point, 2.5A per common, and 5A per Unit). The load voltage range changes from 4.5 to 26.4V to 10.2 to 26.4V.						
	There are 2 commons instead necessary.	d of 1. Connect where					
Notes	The output specifications change. Check that correct operation is possible in cases where changes in output specifications may influence operation. (Residual voltage increases from 0.8V to 1.5V, ON response time increases from 0.1ms to 0.5ms, OFF response time increases from 0.4ms to 1ms.)						
	Replacement is not possible for applications with a output load range of 4.5 to 10.2V.						
	The internal 5-V current consumption increases (from 180mA to 270mA). Check that the increased current is within the range of the power supply.						

32-point Sourcing Transistor Output Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-OD21B	CS1W-OD232					
Description	32-point Transistor Output (sourcing) Units with connectors. The connectors and the pin arrangement are the same.						
	There are 2 commons instead necessary.	d of 1. Connect where					
Notes	The output specifications change. Check that correct operation is possible in cases where changes in output specifications may influence operation. (Residual voltage increases from 0.8V to 1.5V, ON response time increases from 0.1ms to 0.5ms, OFF response time increases from 0.3ms to 1ms.)						
	The internal 5-V current consumption increases (from 180mA to 270mA). Check that the increased current is within the range of the power supply.						

64-point Sinking Transistor Output Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit					
Model number	C200H-OD219	CS1W-OD261					
Description	64-point Transistor Output (sinking) Units with connectors. The connectors and the pin arrangement are the same. The output current capacity increases (from 100mA to 0.3A per point, 1.6A per common, and 6.4A per Unit). The load voltage range changes from 4.5 to 26.4V to 10.2 to 26.4V.						
	There are 4 commons instead of 2. Connect when necessary.						
Notes	The output specifications change. Check that correct operation is possible in cases where changes in output specifications may influence operation. (Residual voltage increases from 0.8V to 1.5V, ON response time increases from 0.1ms to 0.5ms, OFF response time increases from 0.4ms to 1ms.)						
	Replacement is not possible for applications with an output load range of 4.5 to 10.2V.						
	The internal 5-V current consumption increases (from 270mA to 390mA). Check that the increased current is within the range of the power supply.						

16-point 100-VAC Input Units

Item	C200H I/O Unit	Corresponding CS1 I/O Unit						
Model number	C200H-IA122/122V - CS1W-IA111							
Description	16-point 100-VAC Input Units with terminal blocks. 100-VDC input also possible.							
	The terminal arrangement must be changed.							
Notes	The input specifications change. Check that correct operation is possible in cases where changes in input specifications may influence operation. (ON voltage increases from 60VAC min. to 65VAC min. and the input impedance (50Hz) increases from $9.7k\Omega$ to $10k\Omega$.)							
	The internal 5-V current consumption increases (from 10mA to 110mA). Check that the increased current is within the range of the power supply.							

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OMRON Corporation Industrial Automation Company

Kyoto, JAPAN

Regional Headquarters

ddorp 2895 Greenspoint Parkway.

OMRON EUROPE B.V. Wegalaan 67-69, 2132 JD Hoofddorp The Netherlands Tel: (31) 2356-81-300 Fax: (31) 2356-81-388

OMRON ASIA PACIFIC PTE. LTD. 438B Alexandra Road, #08-01/02 Alexandra Technopark, Singapore 119968 Tel: (65) 6835-3011 Fax: (65) 6835-3011 **OMRON ELECTRONICS LLC** 2895 Greenspoint Parkway, Suite 200 Hoffman Estates, IL 60169 U.S.A. Tel: (1) 847-843-7900 Fax: (1) 847-843-7787

Contact : www.ia.omron.com

OMRON (CHINA) CO., LTD. Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China Tel: (86) 21-6023-0333 Fax: (86) 21-5037-2388 Authorized Distributor:

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