

Product End-of-Life Instructions

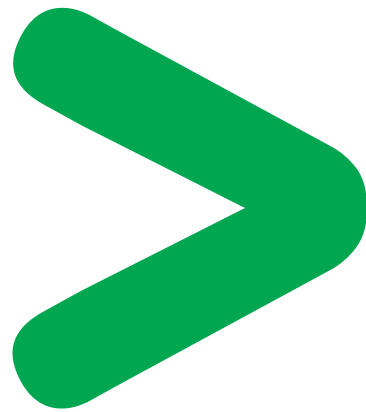
ALTIVAR PROCESS

Product Range

Altivar Process – Ranges: 11 kW – 3PH – 200/240 V – IP21 / 15 to 22 kW – 3PH – 400/480V – IP21

Marketing Model

ATV630D22N4, ATV630D15N4, ATV630D18N4, ATV630D11M3



Size in mm:

W x H x D : 211 x 546 x 232

Weight in g:

From 14150 to 17020 for the product range.

Weight is 17020 for ATV630D22N4 including packaging and batteries (weight of the battery is 3)



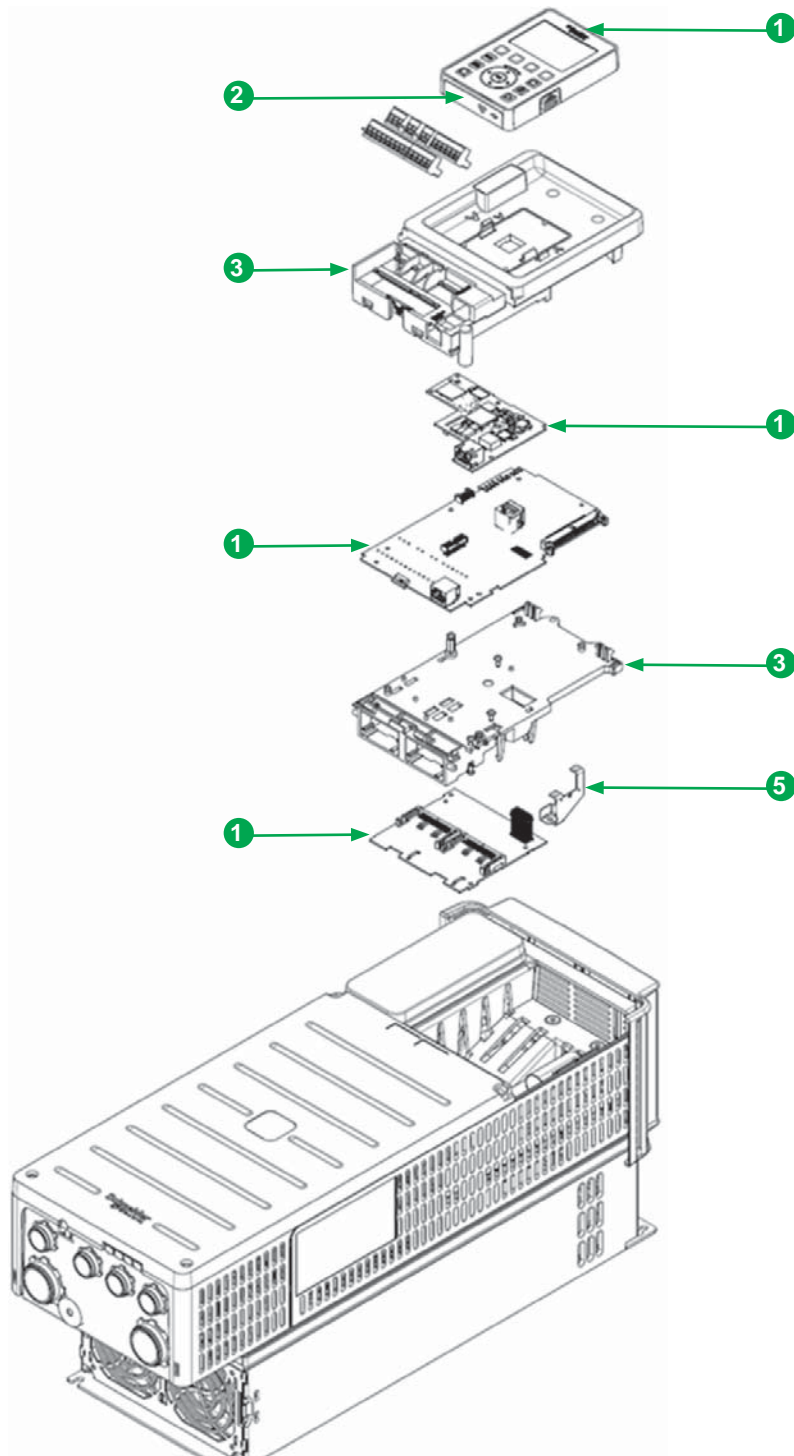
Operations recommended for the end of life treatment

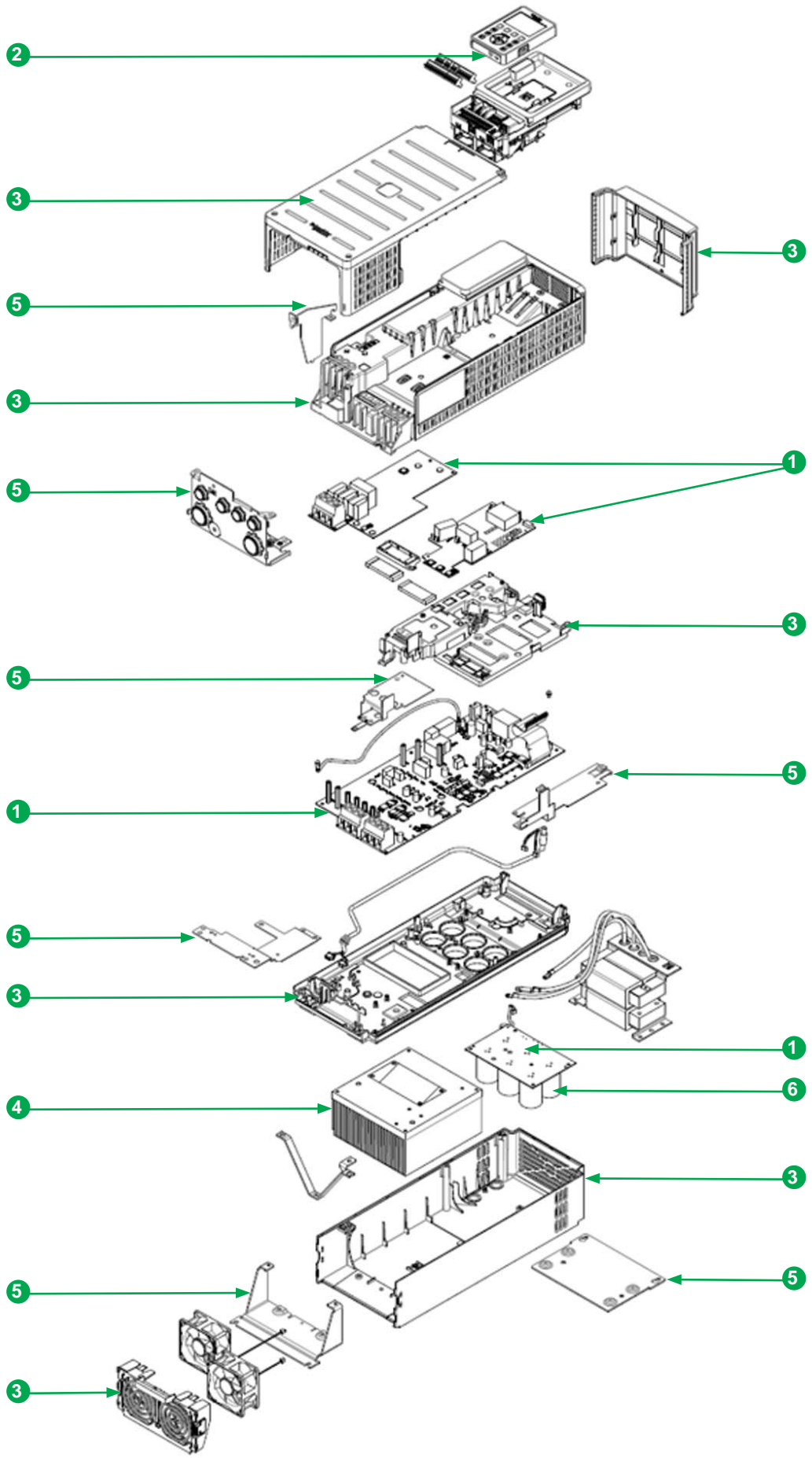
There are several steps to process the products at the end of life so as to recover components, materials or energy :

Reuse ⇒ Separation for special treatment ⇒ Other Dismantling ⇒ Shredding

This product contains electrolytic capacitors which may cause electrical shock during the end of life treatment process. **BEFORE SERVICING, REMOVE ALL POWER, WAIT 15 MINUTES.**

The components of the products that optimize the recycling performances are listed, identified and located hereunder.







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4

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1



Recommendation	Number on drawing	Components	Weight (g)	Comment
Operating hazards	6	Electrolytic capacitors	685	-
Special treatment	1	Printed Circuit Board Assembly (PCBA) or power components	2365	8 PCBAs are included
	2	Manganese Dioxide Lithium Coin Battery	3	The battery is located inside the Keypad
Other dismantling	3	Plastic part	3330	PC FR
	4	Aluminium	2530	Heatsink
	5	Steel	1760	-

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