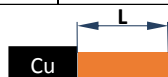


Product/Crimping data

Product name	Conductor (mm ²)	Stripping length L (mm)	Elpress		Klauke EK22		Klauke (K 50)		Klauke (EKM 60 ID-L)	Novopress V	
			Die no.	No. of crimps	Die no.	No. of crimps	Die no.	No. of crimps	No. of crimps	Die no.	No. of crimps
PKK-10	10	11	B8	1	R 22 / 10 OU	1	R502	1	1	HPM400	1
PKK-16	16	12	B9	1	R 22 / 16 OU	1	-	-	1	HPM400	1
PKK-25	25	13	B11	1	R 22 / 25 OU	2	-	-	1	HPM400	1
PKK-35	35	16	B13	1	R 22 / 35 OU	2	-	-	1	HPM400	1
PKK-50	50	21	B14,5	1	R 22 / 50 OU	2	-	-	1	HPM400	1
PKK-70	70	22	B17	1	R 22 / 70 OU	3	-	-	1	HPM400	1
PKK-95	95	26	B20	1	R 22 / 95 OU	3	-	-	1	HPM400	1
PKK-120	120	28	B22	1	R 22 / 120 OU	4	-	-	1	HPM400	2
PKK-150	150	31	B25	1	R 22 / 150 OU	4	-	-	1	HPM400	2
PKK-185	185	33	B27	1	R 22 / 185 OU	4	-	-	1	HPM400	2
PKK-240	240	37	B30	1	R 22 / 240 OU	4	-	-	1	HPM400	2


Crimping examples

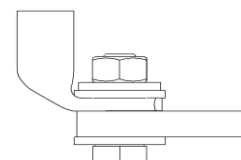

Elpress
hexagonal die



Klauke
hexagonal die



Novopress
V-crimping

**Tightening torques for
8.8 class steel screws**


Thread	Tightening torque (Nm)
M5	5
M6	9
M8	22
M10	44
M12	75
M14	120
M16	190
M20	370
M24	640

Crimping instruction

Ouneva copper cable lugs are designed for connecting copper cables, coils and busbars. PKK-series cable lugs are compatible with all kinds of stranded (also compressed) wires. Installation of the cable lugs can be performed with crimping tools shown above.