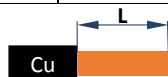


Product/Crimping data

Product name	Conductor (mm ²)	Stripping length L (mm)	Elpress		Klaue EK22		Klaue (K 50)		Klaue (EKM 60 ID-L)	Novopress V	
			Die no.	No. of crimps	Die no.	No. of crimps	Die no.	No. of crimps		Die no.	No. of crimps
PK-0,75	0,75	7	-	-	-	-	R501	1	-	-	-
PK-1,5	1,5	7	-	-	-	-	R501	1	-	-	-
PK-2,5	2,5	7	-	-	-	-	R501	1	-	-	-
PK-(4)/6	4	7,5	-	-	-	-	R502	1	-	-	-
PK-4/(6)	6	7,5	-	-	R 22 / 6 OU	1	R502	1	-	-	-
PK-10	10	11	B8	1	R 22 / 10 OU	1	R502	1	1	HPM400	1
PK-16	16	12	B9	1	R 22 / 16 OU	1	-	-	1	HPM400	1
PK-25	25	13	B11	1	R 22 / 25 OU	2	-	-	1	HPM400	1
PK-35	35	16	B13	1	R 22 / 35 OU	2	-	-	1	HPM400	1
PK-50	50	21	B14,5	1	R 22 / 50 OU	2	-	-	1	HPM400	1
PK-70	70	22	B17	1	R 22 / 70 OU	3	-	-	1	HPM400	1
PK-95	95	26	B20	1	R 22 / 95 OU	3	-	-	1	HPM400	1
PK-120	120	28	B22	1	R 22 / 120 OU	4	-	-	1	HPM400	2
PK-150	150	31	B25	1	R 22 / 150 OU	4	-	-	1	HPM400	2
PK-185	185	33	B27	1	R 22 / 185 OU	4	-	-	1	HPM400	2
PK-240	240	37	B30	1	R 22 / 240 OU	4	-	-	1	HPM400	2
PK-300	300	45	B32	1	R 22 / 300 OU	4	-	-	-	HPM400	2
PK-400	400	48	B36	2	-	-	-	-	-	HPM400	2



Crimping examples

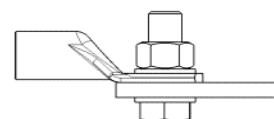


Elpress
hexagonal die

Klaue
hexagonal die

Novopress
V-crimping

Tightening torques for 8.8 class steel screws



Thread	Tightening torque (Nm)
M5	5
M6	9
M8	22
M10	44
M12	75
M14	120
M16	190
M20	370
M24	640

Crimping instruction

Ouneva copper cable lugs are designed for connecting copper cables, coils and busbars. PK-series cable lugs are compatible with all kinds of stranded (also compressed) wires. Installation of the cable lugs can be performed with crimping tools shown above.