SIEMENS

Data sheet 6AV7251-5FB02-0FA0

SIMATIC IPC477E PRO fully protected IP65; 19" multi-touch (1366 x 768); for supporting foot (expandable, flange at bottom), 4 USB (back); without USB (front); Ethernet (10/100/1000 Core i5-6442EQ; 3x Gbit Ethernet (IE/PN); 8 GB; without RS 232/RS485; without PCIe; Win Embedded Standard 7 SP1, English, 64-bit; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software 24 V DC industrial power supply

General information		
Product type designation	IPC477E PRO	
Display		
Design of display	TFT widescreen display, LED backlighting	
Screen diagonal	19 in	
Display width	409.8 mm	
Display height	230.4 mm	
Resolution (pixels)		
 Horizontal image resolution 	1 366 pixel	
Vertical image resolution	768 pixel	
Control elements		
Touch operation		
Design as touch screen	Yes; Projective-capacitive	
Installation type/mounting		
Mounting	For mounting on stand or supporting bracket	
Design	Panel PC on pedestal or supporting arm	
Support arm mounting	No	
Stand mounting	Yes; Prepared for pedestal and extension components	
Mounting in portrait format possible	No	
maximum permissible installation angle +/-	±45°	
Supply voltage		
Type of supply voltage	24 V DC	
Mains buffering		
Mains/voltage failure stored energy time	20 ms	
Processor		
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)	
Chipset	Intel C236 / Intel H110	
Graphic		
Graphics controller	Intel HD graphics controller	
Drives		
Optical drives	possible as external drive via USB	
SSD	Yes; ≥ 128 GB optional	
Memory		
Type of memory	DDR4-2400 SO-DIMM	
Main memory	4 / 8 / 16 GB, ECC optional	
Capacity of main memory, max.	16 Gbyte	
Data areas and their retentivity		
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time	
Hardware configuration		
Slots		
Number of PCI slots	0; Different to the built-in unit	
 Number of PCI slots 	0; Different to the built-in unit	
 Number of compact flash slots 	1; CFast	
Interfaces		
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)	
USB port	4x USB 3.0 onboard (rear)	

Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	
Graphics interface	2x DisplayPort
Industrial Ethernet	
 Industrial Ethernet interface 	3x Ethernet (RJ45)
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
 Temperature monitoring 	Yes
 Watchdog 	Yes
● Fan	No
 Monitoring function via network 	Optional
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC
electricity	61000-4-2
Interference immunity against high-frequency electromagnetic field	
 Interference immunity against high frequency radiation 	10 V/m, 80 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 2.7 GHz; 10 V, 10 kHz 80 MHz acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	STE, 10 V, 10 M E 00 M E 400. to 120 01000 10
Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge
	symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
 Interference immunity on signal cables >30m 	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
 Interference immunity on signal cables < 30m 	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4;
	burst; length > 3 m
Interference immunity against voltage surge	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	400 44 44 1770 04000 440
Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	EN 04000 0 0 EN 04000 0 4 CIODD 00 Class D. FOO Class A
Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	V 1007 (II)
IP65 (all-round)	Yes; IP65 fully enclosed
IP (at the front)	IP65
IP (rear)	IP65
Standards, approvals, certificates	V.
CE mark	Yes
CSA approval	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
EMC	CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A
Use in hazardous areas	Vac. Ortional
ATEX Zone 2 IECEV Zone 2	Yes; Optional
IECEx Zone 2 A SILL US Class I Zone 2 Division 2	Yes; Optional
cULus Class I Zone 2, Division 2 Marine approval	Yes; Optional
Marine approval	Van
Germanischer Lloyd (GL) American Russey of Shinning (ARS)	Yes
American Bureau of Shipping (ABS) Det Naraka Varitas (BNV)	Yes
Det Norske Veritas (DNV) (Kassan Baristas of Obigains (KDS))	Yes
Korean Register of Shipping (KRS)	Yes
Lloyds Register of Shipping (LRS)	Yes
Ambient conditions	
Ambient temperature during operation	

• min.	0 °C
• max.	45 °C
11.5	40 C
Ambient temperature during storage/transportation	
● min.	-20 °C
• max.	0° C
Relative humidity	
Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 °C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 °C (no condensation)
Vibrations	
 Vibration resistance during operation acc. to IEC 60068- 2-6 	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s 2 (1 g)
Shock testing	
Shock load during operation	Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s 2 (5 g), 30 ms, 100 shocks per axis
Operating systems	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
pre-installed operating system	
Windows 7	Yes; Ultimate 64 bit
 Windows 10 Enterprise 	Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI
Accessories	
Accessory components	Basic adapter for mounting (MLFB: 6AV7674-1KA00-0AA0)
Dimensions	
Width of the housing front	462 mm
Height of housing front	292 mm; Without basic adapter
Weights	
Weight, approx.	8.2 kg

6/25/2021

last modified: