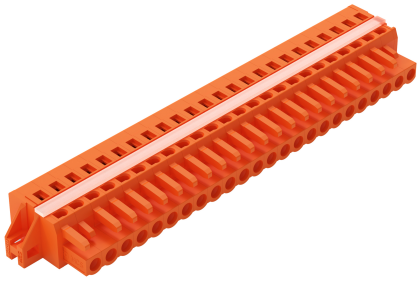
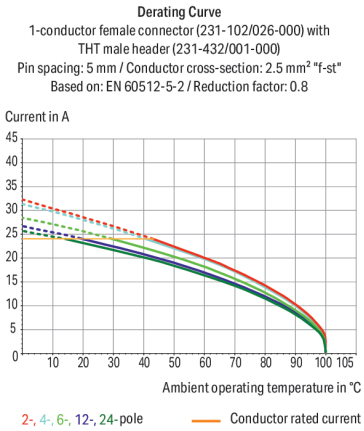
Data Sheet | Item Number: 231-324/027-000

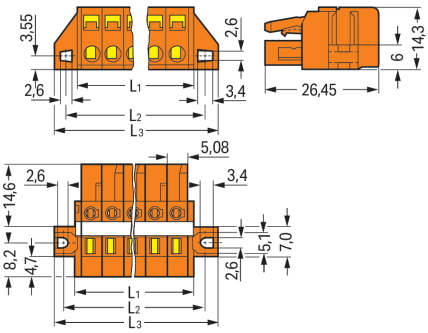
1-conductor female connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5.08 mm; 24-pole; clamping collar; orange

https://www.wago.com/231-324/027-000





Color: orange



Dimensions in mm
L1 = (pole no. x pin spacing) + 3 mmL2 = (pole no. x pin spacing) + 8.8 mmL3 = (pole no. x pin spacing) + 14.8 mm2- to 3-pole female connectors – one latch only

Female connector, 231 Series, operating tool

This female connector (item number 231-324/027-000) is designed for seamless electrical installations. Strip lengths must be between 8 and 9 mm when connecting conductors to this female connector. This product features one conductor terminal and utilizes CAGE CLAMP®. Our proven universal connection known as CAGE CLAMP® is the industry standard for connection technology and electrical interconnections. The item's dimensions are (136.72 x 14.3 x 26.45) mm (width x height x depth). Depending on the type of conductor, this female connector is designed for conductor cross sections ranging from 0.08 mm² to 2.5 mm².

Tin is used for coating the contact surfaces.

Notes

Safety Information	The *MCS – MULTI CONNECTION SYSTEM* includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load.When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.
Variants:	Gold-plated or partially gold-plated contact surfaces Other versions (or variants) can be requested from WAGO Sales or configured at https://configurator.wago.com/.

Electrical data

Ratings per	IEC/EN 60664-1		
Overvoltage category	III	III	II
Pollution degree	3	2	2
Nominal voltage	320 V	320 V	630 V
Rated impulse withstand voltage	4 kV	4 kV	4 kV
Rated current	16 A	16 A	16 A

Approvals per	UL 1059		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Approvals per	UL 1977
Rated voltage	600 V
Rated current	15 A

Approvals per	CSA		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Connection Data

Clamping units	24
Total number of potentials	24
Number of connection types	1
Number of levels	1

Connection 1

Connection technology	CAGE CLAMP®
Actuation type	Operating tool
Actuation direction 1	Operation parallel to conductor entry
Actuation direction 2	Operation perpendicular to conductor entry
Solid conductor	0.08 … 2.5 mm² / 28 … 12 AWG
Fine-stranded conductor	0.08 … 2.5 mm² / 28 … 12 AWG
Fine-stranded conductor; with insulated ferrule	0.25 … 1.5 mm²
Fine-stranded conductor; with uninsulated ferrule	0.25 … 2.5 mm²
Strip length	8 … 9 mm / 0.31 … 0.35 inches
Pole number	24
Conductor entry direction to mating direction	0 °

Physical data

Pin spacing	5.08 mm / 0.2 inches
Width	136.72 mm / 5.383 inches
Height	14.3 mm / 0.563 inches
Depth	26.45 mm / 1.041 inches

Continued on next page

Mechanical data

Variable coding	Yes
Mounting type	Mounting flange
Mounting type	Feed-through mounting Panel mounting
with reinforcing strips	1
Anti-rotation protection	Yes
Suitable for through-panel applications	Yes

Plug-in connection

Contact type (pluggable connector)	Female connector/socket
Connector (connection type)	for conductor
Mismating protection	No

Material data

Note (material data)	Information on material specifications can be found here
Color	orange
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Copper alloy
Contact Plating	Tin
Fire load	0.57 MJ
Weight	44.7 g

Environmental requirements

Limit temperature range	-60 … +100 °C
Processing temperature	-35 … +60 °C

Environmental Testing

Test specification: Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06
Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests	DIN EN 61373 (VDE 0115-0106):2011-04
Spectrum/Mounting location	Service life test, Category 1, Class A/B
Functional test with noise-like oscillations	Test passed according to Section 8 of the standard
Frequency	f_1 = 5 Hz to f_2 = 150 Hz
Acceleration	0.101g (highest test level used for all axes)
Test duration per axis	10 min.
Test directions	X, Y and Z axes
Monitoring of contact faults and interruptions	Passed
Voltage drop measurement before and after each axis	Passed
Simulated service life test through increased levels of noise-like oscillations	Test passed according to Section 9 of the standard
Frequency	f_1 = 5 Hz to f_2 = 150 Hz
Acceleration	0.572g (highest test level used for all axes)
Test duration per axis	5 h
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed

Continued on next page

Environmental Testing

Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data

Product Group	3 (Multi Conn. System)
PU (SPU)	10 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918350594
Customs tariff number	85366990990

Product Classification

UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance

RoHS Compliance Status	Compliant,No Exemption

Approvals / Certificates

General approvals

Approval	Standard	Certificate Name
CSA DEKRA Certification B.V.	C22.2	1466354
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL Underwriters Laboratories Inc.	UL 1977	E45171
UR Underwriters Laboratories Inc.	UL 1059	E45172

Declarations of conformity and manufacturer's declarations

Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready

Continued on next page

Approvals for marine applications

Approval	Standard	Certificate Name
ABS American Bureau of Shipping	-	24-0095975-PDA

Downloads

Environmental Product Compliance

Compliance Search

Environmental Product Compliance
231-324/027-000

Documentation

Additional Information

Technical Section	03.04.2019	pdf 2027.26 KB

CAD/CAE-Data

CAD data

2D/3D Models
231-324/027-000

CAE data

EPLAN Data Portal
231-324/027-000

ZUKEN Portal
231-324/027-000

1 Compatible Products

1.1 System counterpart

1.1.1 Male connector/plug



Item No.: 231-654
1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5.08 mm; 24-pole; orange



Item No.: 231-554/001-000
THT male header; 1.0 x 1.0 mm solder pin; angled; Pin spacing 5.08 mm; 24-pole; orange



Item No.: 231-354/001-000
THT male header; 1.0 x 1.0 mm solder pin; straight; Pin spacing 5.08 mm; 24-pole; orange

Continued on next page

1.2 Optional Accessories

1.2.1 Cover

1.2.1.1 Cover



Item No.: 231-669
Lockout caps; for covering unused clamping units; orange

1.2.2 Ferrule

1.2.2.1 Ferrule



Item No.: 216-301
Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow

Item No.: 216-302
Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise

Item No.: 216-201
Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-101
Ferrule; Sleeve for 0.5 mm² / AWG 22; uninsulated; electro-tin plated; silver-colored

Item No.: 216-202
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-102
Ferrule; Sleeve for 0.75 mm² / 18 AWG; uninsulated; electro-tin plated; silver-colored

Item No.: 216-203
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103
Ferrule; Sleeve for 1 mm² / AWG 18; uninsulated; electro-tin plated



Item No.: 216-204
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-104
Ferrule; Sleeve for 1.5 mm² / AWG 16; uninsulated; electro-tin plated; silver-colored

1.2.3 Insulation stop

1.2.3.1 Insulation stop



Item No.: 231-670
Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white



Item No.: 231-671
Insulation stop; 0.25 - 0.5 mm²; light gray



Item No.: 231-672
Insulation stop; 0.75 - 1 mm²; dark gray

1.2.4 Jumper

1.2.4.1 Jumper



Item No.: 231-910
Jumper; for conductor entry; 10-way; insulated; gray



Item No.: 231-902
Jumper; for conductor entry; 2-way; insulated; gray



Item No.: 231-903
Jumper; for conductor entry; 3-way; insulated; gray



Item No.: 231-905
Jumper; for conductor entry; 5-way; insulated; gray



Item No.: 231-907
Jumper; for conductor entry; 7-way; insulated; gray

Continued on next page

1.2.5 Marking

1.2.5.1 Marking strip



Item No.: 210-331/508-103
Marking strips; as a DIN A4 sheet; MARKED; 1-12 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/508-202
Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/508-205
Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/508-104
Marking strips; as a DIN A4 sheet; MARKED; 13-24 (200x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/508-204
Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/508-206
Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

1.2.6 Test and measurement

1.2.6.1 Testing accessories



Item No.: 210-136
Test plug; 2 mm Ø; with 500 mm cable; red



Item No.: 231-661
Test plugs for female connectors; for 5 mm and 5.08 mm pin spacing; 2,50 mm²; light gray

1.2.7 Tool

1.2.7.1 Operating tool



Item No.: 231-231
Combination operating tool; red



Item No.: 209-132
Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



Item No.: 280-440
Operating tool; made of insulating material; 10-way; white



Item No.: 209-130
Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



Item No.: 231-291
Operating tool; made of insulating material; 1-way; loose; red



Item No.: 231-131
Operating tool; made of insulating material; 1-way; loose; white



Item No.: 280-432
Operating tool; made of insulating material; 2-way; white



Item No.: 280-433
Operating tool; made of insulating material; 3-way; white



Item No.: 280-434
Operating tool; made of insulating material; 4-way; white

Item No.: 280-435
Operating tool; made of insulating material; 5-way; gray



Item No.: 280-436
Operating tool; made of insulating material; 6-way; white



Item No.: 280-437
Operating tool; made of insulating material; 7-way; white



Item No.: 280-438
Operating tool; made of insulating material; 8-way; white



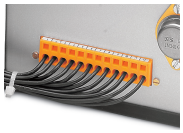
Item No.: 231-159
Operating tool; natural

Continued on next page

Installation Notes



Female connectors with mounting flanges can be used as PCB through-panel connectors – conductor termination parallel to CAGE CLAMP® actuation.

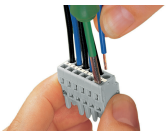


PCB female connectors with mounting flanges can be used as through-panel connectors for external wiring.



16-pole female connector with mounting flanges in a 19" rack – conductor termination parallel to CAGE CLAMP® actuation

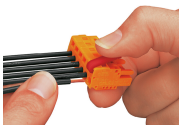
Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.



Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



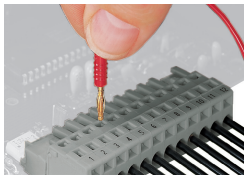
Inserting a conductor via operating tool.

Coding



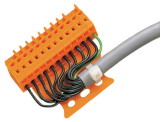
Coding a female connector by removing coding finger(s).

Testing

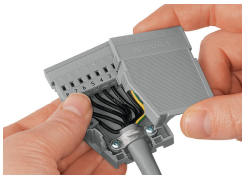


Testing – female connector with CAGE CLAMP®
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

Installation

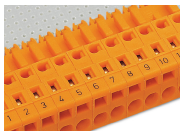


Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.